

DEFOAM HP

Metalworking Tank Side Additive

Performance Benefits

- Tank side defoamer additive for emulsion type metalworking fluids
- Economical to use based on low dosage rates
- Excellent dispersion in solution
- Rapid foam settling and long-term persistence

DEFOAM HP is a siloxane compound used to control foam in emulsion type metalworking fluids.

DEFOAM HP is used as a tank side additive at low dosage rates to help control foam in both central systems and individual sumps. This product is not recommended for use in true solution synthetic fluids.

Typical Characteristics

Appearance.....	White, opaque liquid
Density.....	8.61 lbs./gal
Specific Gravity.....	1.03
Viscosity 40°C (104°F).....	.55 cSt

Recommended Dosage Rates

DEFOAM HP is typically applied as a tank side additive to control foam in emulsion type metal removal fluids. The recommended dosage rate is 1.3 ounces per 1000 gallons of sump capacity, depending upon severity of foam.

Packaging

DEFOAM HP is packaged in pails and drums.