



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M(TM) Hot Melt Adhesive 3748-Q, 3748-B, Black

Product Identification Numbers

62-3724-9132-4, 62-3724-9335-3

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

2.3. Hazards not otherwise classified

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polypropylene	9003-07-0	10 - 40 Trade Secret *
Hydrocarbon Resin - N.J.T.S. Reg. No. 04499600-7079	Trade Secret*	20 - 30 Trade Secret *
Ethylene-Propylene Polymer	9010-79-1	1 - 25 Trade Secret *
Polyethylene	9002-88-4	1 - 20 Trade Secret *
Styrene-Butadiene Polymer - N.J.T.S. Reg. No. 04499600-7080	Trade Secret*	1 - 20 Trade Secret *
Polyolefin Wax	8002-74-2	1 - 15 Trade Secret *
Stabilizer	6683-19-8	0.1 - 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Hydrocarbons
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial or professional use only.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Stabilizer	6683-19-8	CMRG	TWA:10 mg/m3	
Polyolefin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m3	
Polypropylene	9003-07-0	CMRG	TWA(as respirable dust):5 mg/m3;TWA(as total dust):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Waxy Solid
Odor, Color, Grade:	black, mild resinous odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	280 °C [<i>Test Method: Cleveland Open Cup</i>]
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	Nil
Vapor Density	Nil
Density	0.92 g/cm ³
Specific Gravity	0.92 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	330 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Hazardous Air Pollutants	0 % weight [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Percent volatile	0 % weight
VOC Less H ₂ O & Exempt Solvents	0 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Solids Content	100 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Polypropylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polypropylene	Ingestion	Mouse	LD50 > 8,000 mg/kg
Hydrocarbon Resin - N.J.T.S. Reg. No. 04499600-7079	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbon Resin - N.J.T.S. Reg. No. 04499600-7079	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethylene-Propylene Polymer	Dermal	Rabbit	LD50 > 2,000 mg/kg
Ethylene-Propylene Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Styrene-Butadiene Polymer - N.J.T.S. Reg. No. 04499600-7080	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Dermal		LD50 estimated to be > 5,000 mg/kg

Polyolefin Wax	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polyethylene	Ingestion	Rat	LD50 > 2,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg
Stabilizer	Dermal	Rabbit	LD50 > 3,160 mg/kg
Stabilizer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.95 mg/l
Stabilizer	Ingestion	Rat	LD50 > 10,250 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polypropylene	Human and animal	No significant irritation
Ethylene-Propylene Polymer	Rabbit	No significant irritation
Polyethylene	Professional judgement	No significant irritation
Stabilizer	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polypropylene	Professional judgement	No significant irritation
Ethylene-Propylene Polymer	Rabbit	No significant irritation
Stabilizer	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Polypropylene	Human and animal	Not sensitizing
Stabilizer	Human and animal	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Stabilizer	In Vitro	Not mutagenic
Stabilizer	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polypropylene	Not Specified	Rat	Some positive data exist, but the data are not sufficient for classification
Polyethylene	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Stabilizer	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Stabilizer	Ingestion	Not toxic to female reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Stabilizer	Ingestion	Not toxic to male reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Stabilizer	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 1,000 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Stabilizer	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 450 mg/kg/day	2 years
Stabilizer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 302 mg/kg/day	90 days
Stabilizer	Ingestion	hematopoietic system nervous system kidney and/or bladder	All data are negative	Rat	NOAEL 2,500 mg/kg/day	90 days
Stabilizer	Ingestion	auditory system eyes	All data are negative	Dog	NOAEL 302 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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