



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Hot Melt Spray Adhesive 6111HT, Blue

#### Product Identification Numbers

62-6115-8530-8, 62-6115-9335-1, 62-6115-9336-9, 62-6115-9339-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Sprayable hot melt adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

##### Pictograms

Not applicable.

#### 2.3. Hazards not otherwise classified

May cause thermal burns.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
Polyolefin Terpolymer	25895-47-0	30 - 60 Trade Secret *
Hydrocarbon Resin - N.J.T.S. Reg. No. 04499600-6874	Trade Secret*	30 - 60 Trade Secret *
Ethene-Propene Copolymer	9010-79-1	1 - 20 Trade Secret *
Styrene-Butadiene Polymer - N.J.T.S. Reg. No. 04499600-7071	Trade Secret*	1 - 20 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye Contact:**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If Swallowed:**

No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide

Carbon dioxide

**Condition**

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial or professional use only.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

##### Skin/hand protection

No protective gloves required. Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

##### Respiratory protection

None required.

##### Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Waxy Solid
<b>Odor, Color, Grade:</b>	Blue, resinous odor when heated.
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	536 °F [ <i>Test Method: Cleveland Open Cup</i> ]
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	Nil
<b>Vapor Density</b>	Nil
<b>Density</b>	0.92 g/cm <sup>3</sup>
<b>Specific Gravity</b>	0.92 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility in Water</b>	Nil
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	626 °F
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Hazardous Air Pollutants</b>	0 % weight [ <i>Test Method: Calculated</i> ]
<b>Volatile Organic Compounds</b>	0 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>Percent volatile</b>	0 % weight
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	0 % [ <i>Test Method: calculated per CARB title 2</i> ]
<b>Solids Content</b>	100 %

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

None known.

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

No health effects are expected.

#### Skin Contact:

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

#### Eye Contact:

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

#### Ingestion:

No known health effects.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Hydrocarbon Resin - N.J.T.S. Reg. No. 04499600-6874	Ingestion		LD50 estimated to be > 5,000 mg/kg
Ethene-Propene Copolymer	Dermal	Rabbit	LD50 > 2,000 mg/kg
Ethene-Propene Copolymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Styrene-Butadiene Polymer - N.J.T.S. Reg. No. 04499600-7071	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Hydrocarbon Resin - N.J.T.S. Reg. No. 04499600-6874	Professional judgement	No significant irritation
Ethene-Propene Copolymer	Rabbit	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Hydrocarbon Resin - N.J.T.S. Reg. No. 04499600-6874	Professional judgement	No significant irritation

Ethene-Propene Copolymer

Rabbit

No significant irritation

#### **Skin Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Germ Cell Mutagenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Reproductive Toxicity**

#### **Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Target Organ(s)**

#### **Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Specific Target Organ Toxicity - repeated exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### **Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## **SECTION 12: Ecological information**

### **Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### **Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## **SECTION 13: Disposal considerations**

### **13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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