

**Welding and Spark Protection**

**1**



**Clean**

Clean part with soap and water, followed by a VOC compliant surface cleaner.

**2**



**Vertical Surface**

Apply welding and spark deflection paper to vertical surfaces.

**3**



**Horizontal Surface**

Protect horizontal surfaces using cloth welding drape.

Visit [www.3MCollision.com](http://www.3MCollision.com) for more SOPs and videos

**Product List**

3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350



3M™ Welding and Spark Deflection Paper, PN 05916



3M™ Welding and Spark Deflection Dispenser, PN 05912



3M™ High Performance Welding Drape, PN 05919



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Lexa™ Protective Eyewear, PN 15200



## Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at [www.3MCollision.com](http://www.3MCollision.com)

For product material safety data sheets see [www.3MCollision.com](http://www.3MCollision.com)

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**IMPORTANT NOTE:** There are of course many factors and variables that can affect an individual repair, so the technician and repair facility need to evaluate each specific application and repair process, including relevant vehicle, part and OEM guidelines, and determine what is appropriate for that repair.



3M Automotive Aftermarket Division  
3M Center, Building 223-6N-01  
St. Paul, MN 55144-1000  
U.S.A.

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