3M 6898/37006* Lens Assembly

Replacement Instructions

Important: Keep these User Instructions for reference

*37006 is a catalog number only. NIOSH approved as $3M^{TM}$ Lens Assembly 6898. See the $3M^{TM}$ Full Facepiece 6000 *User Instructions* for approval label.

38-9018-9555-7 (Supersedes 38-9018-7177-2)

3/1/06



The 3MTM 6898 Lens Assembly consists of a hard coated polycarbonate lens with installed bayonet attachment inhalation port fittings, inhalation valves and inhalation port filter/cartridge gaskets.

The lens is replaceable by following these steps:

- 1. Remove nose cup assembly from inside facepiece. (Fig. 1)
- 2. Remove center adapter assembly by turning counter-clockwise 1/4 turn and withdrawing from lens center port. (Fig. 2)





- 3. Remove the (2) phillips screws from the lens/faceseal frame. Pull the frame top and bottom away from faceseal.
- 4. Remove faceseal from lens.
- 5. Place new lens and faceseal together aligning marks at top and bottom. Position top and bottom frame, again aligning marks top and bottom. (Fig. 3) Install and securely tighten screws. Make certain alignment marks are properly aligned top and bottom with all components.
- 6. Install center adapter assembly.
- 7. Replace nose cup assembly.

FOR MORE INFORMATION In United States, contact:

Internet: www.3M.com/occsafety

Technical Assistance: 1-800-243-4630

For other 3M products: 1-800-3M-HELPS or 1-651-737-6501

3M Occupational Health and Environmental Safety Division

3M Center, Building 0235-02-W-70 St. Paul, MN 55144-1000

©3M 2005

38-9018-9555-7