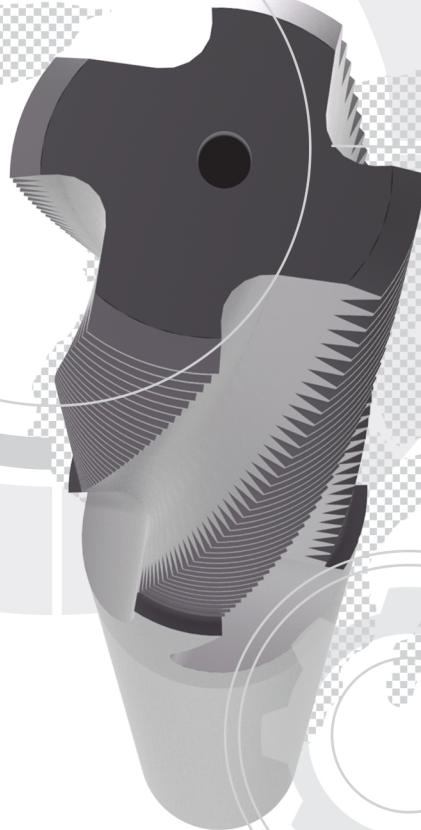




# ALLIED MACHINE & ENGINEERING

Holemaking Solutions for Today's Manufacturing



## Threadmills USA

Solid Carbide Threading Solutions

Non coolant | Coolant through



### Threadmills USA Solid Carbide

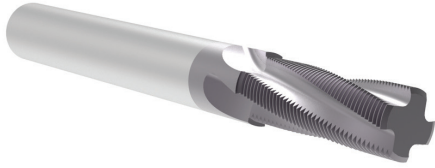
#### Threadforms

- BSW. . . . . T2 - T3
- BSPT. . . . . T4 - T5
- BSPP. . . . . T6 - T7
- NPT. . . . . T8 - T9
- NPTF. . . . . T10 - T11
- NPS. . . . . T12 - T13
- NPSF. . . . . T14 - T15
- UN. . . . . T16 - T17
- ISO. . . . . T18 - T19

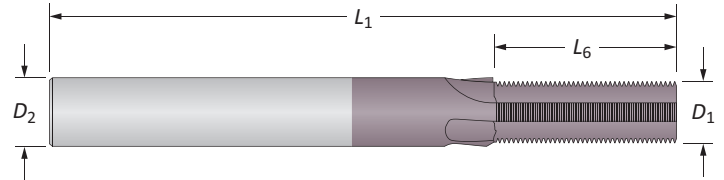
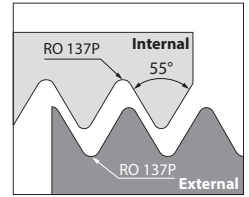


## Threadmills USA - Solid Carbide Threadmills

BSW | Non coolant



NOTE: All BSW threadmills are straight fluted (image not accurate)



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
20	1/4"	3	4.50	6.00	10.16	58.00	TM20BSWM
18	5/16"	3	5.00	6.00	11.29	58.00	TM18BSWM
16	3/8"	5	7.00	8.00	14.29	64.00	TM16BSWM
14	7/16"	5	7.90	8.00	18.15	64.00	TM14BSWM
12	1/2"	5	9.00	10.00	19.10	84.00	TM12BSWM
11	5/8"	5	11.90	12.00	23.10	84.00	TM11BSWM
10	3/4"	5	11.90	12.00	27.94	84.00	TM10BSWM
9	7/8"	6	15.90	16.00	28.23	93.00	TM9BSWM
8	1"	6	15.90	16.00	34.93	93.00	TM8BSWM

B

BORING

R

REAMING

T

THREADING

S

SPECIALS

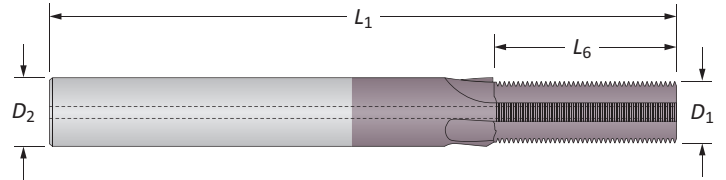
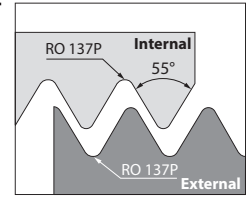


## Threadmills USA - Solid Carbide Threadmills

BSW | Coolant through



NOTE: All BSW threadmills are straight fluted (image not accurate)



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
20	1/4"	3	4.50	6.00	10.16	58.00	TM20BSWCHM
18	5/16"	3	5.00	6.00	11.29	58.00	TM18BSWCHM
16	3/8"	5	7.00	8.00	14.29	64.00	TM16BSWCHM
14	7/16"	5	7.90	8.00	18.15	64.00	TM14BSWCHM
12	1/2"	5	9.00	10.00	19.10	84.00	TM12BSWCHM
11	5/8"	5	11.90	12.00	23.10	84.00	TM11BSWCHM
10	3/4"	5	11.90	12.00	27.94	84.00	TM10BSWCHM
9	7/8"	6	15.90	16.00	28.23	93.00	TM9BSWCHM
8	1"	6	15.90	16.00	34.93	93.00	TM8BSWCHM

D

DRILLING

B

BORING

R

REAMING

T

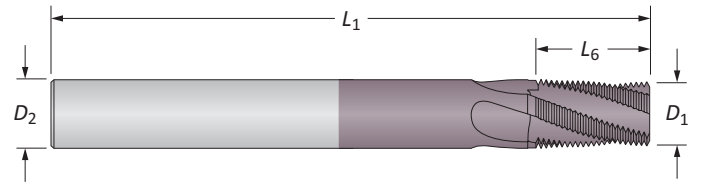
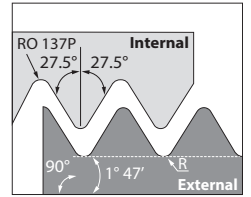
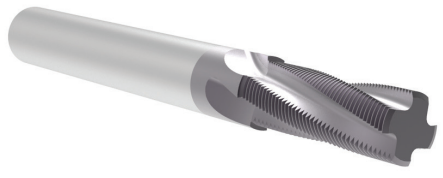
THREADING

S

SPECIALS

### Threadmills USA - Solid Carbide Threadmills

BSPT | Non coolant

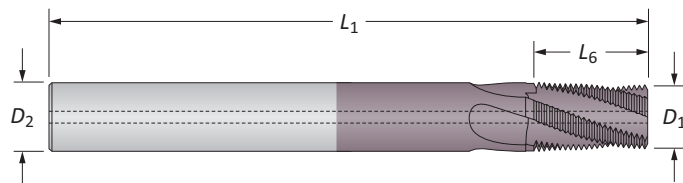
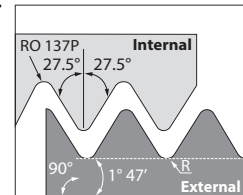


TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
28	1/16" and 1/8"	3	5.97	6.00	9.98	58.00	TM28BSPTM
19	1/4" and 3/8"	4	9.91	10.00	14.73	84.00	TM19BSPTM
14	1/2" and 3/4"	4	11.94	12.00	20.00	84.00	TM14BSPTM
11	1" to 2"	4	15.75	16.00	32.31	93.00	TM11BSPTM



### Threadmills USA - Solid Carbide Threadmills

BSPT | Coolant through



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
28	1/16" and 1/8"	3	5.97	6.00	9.98	58.00	TM28BSPTCHM
19	1/4" and 3/8"	4	9.91	10.00	14.73	84.00	TM19BSPTCHM
14	1/2" and 3/4"	4	11.94	12.00	20.00	84.00	TM14BSPTCHM
11	1" to 2"	4	15.75	16.00	32.31	93.00	TM11BSPTCHM

D

DRILLING

B

BORING

R

REAMING

T

THREADING

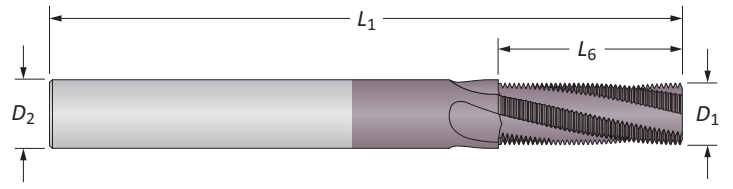
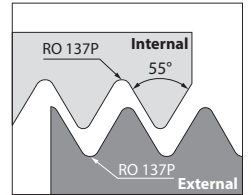
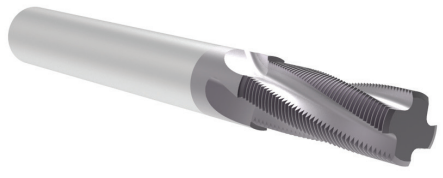
S

SPECIALS

## Threadmills USA - Solid Carbide Threadmills

BSPP | Non coolant

D  
DRILLING



B  
BORING

TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
28	1/16" and 1/8"	3	5.97	6.00	14.53	58.00	TM28BSPPM
19	1/4" and 3/8"	4	9.91	10.00	18.72	84.00	TM19BSPPM
14	1/2" and 3/4"	4	11.94	12.00	29.03	84.00	TM14BSPPM
11	1" to 2"	4	15.75	16.00	34.67	93.00	TM11BSPPM

R  
REAMING

T  
THREADING

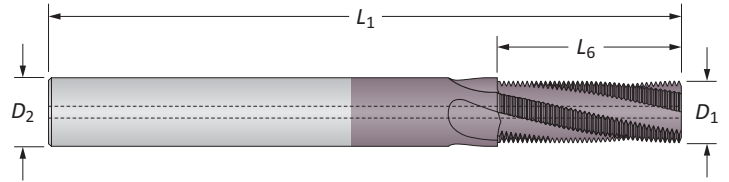
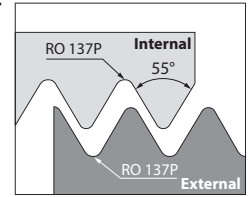
S  
SPECIALS





### Threadmills USA - Solid Carbide Threadmills

BSPP | Coolant through



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
28	1/16" and 1/8"	3	5.97	6.00	14.53	58.00	TM28BSPPCHM
19	1/4" and 3/8"	4	9.91	10.00	18.72	84.00	TM19BSPPCHM
14	1/2" and 3/4"	4	11.94	12.00	29.03	84.00	TM14BSPPCHM
11	1" to 2"	4	15.75	16.00	34.67	93.00	TM11BSPPCHM

D

DRILLING

B

BORING

R

REAMING

T

THREADING

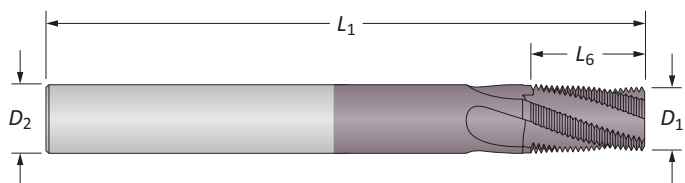
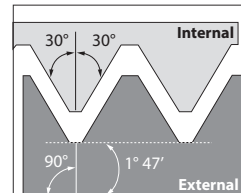
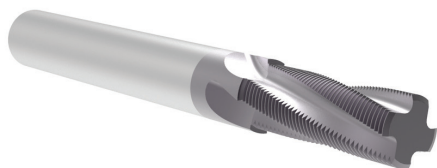
S

SPECIALS

## Threadmills USA - Solid Carbide Threadmills

NPT | Non coolant

D  
DRILLING



B  
BORING

TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	11.30	58.00	TM27NPTM
	1/8"	4	7.62	8.00	12.25	64.00	HDTM27NPTM
18	1/4" and 3/8"	4	7.75	8.00	15.70	64.00	TM18NPTM
	3/8"	4	9.22	10.00	17.25	84.00	HDTM18NPTM
14	1/2" and 3/4"	4	11.95	12.00	23.70	84.00	TM14NPTM
	3/4"	4	15.75	16.00	25.40	93.00	HDTM14NPTM
11.5	1" to 2"	4	15.75	16.00	28.75	93.00	TM11NPTM
		5	18.92	20.00	30.95	105.00	HDTM11NPTM
8	2-1/2" and above	5	19.75	20.00	38.10	115.00	TM8NPTM

R  
REAMING

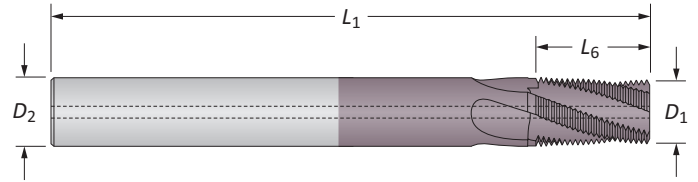
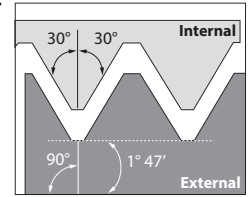
T  
THREADING

S  
SPECIALS



## Threadmills USA - Solid Carbide Threadmills

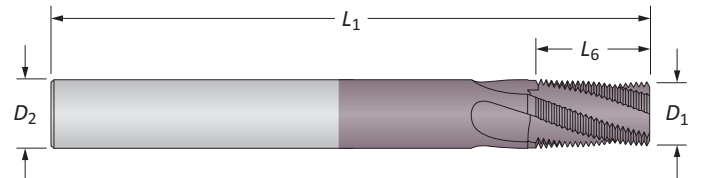
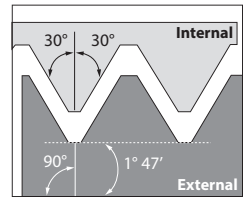
NPT | Coolant through



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	11.30	58.00	TM27NPTCHM
	1/8"	4	7.62	8.00	12.25	64.00	HDTM27NPTCHM
18	1/4" and 3/8"	4	7.75	8.00	15.70	64.00	TM18NPTCHM
	3/8"	4	9.22	10.00	17.25	84.00	HDTM18NPTCHM
14	1/2" and 3/4"	4	11.95	12.00	23.70	84.00	TM14NPTCHM
	3/4"	4	15.75	16.00	25.40	93.00	HDTM14NPTCHM
11.5	1" to 2"	4	15.75	16.00	28.75	93.00	TM11NPTCHM
		5	18.92	20.00	30.95	105.00	HDTM11NPTCHM
8	2-1/2" and above	5	19.75	20.00	38.10	115.00	TM8NPTCHM

## Threadmills USA - Solid Carbide Threadmills

NPTF | Non coolant



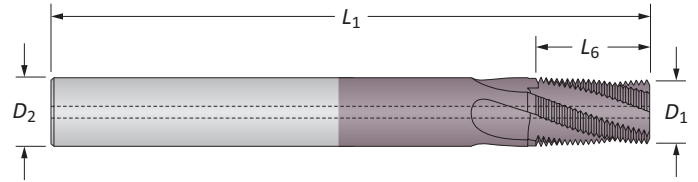
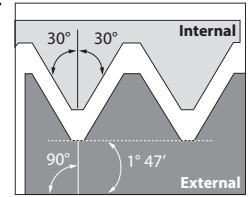
TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	11.30	58.00	TM27NPTFM
18	1/4" and 3/8"	4	7.75	8.00	15.70	64.00	TM18NPTFM
14	1/2" and 3/4"	4	11.95	12.00	23.70	84.00	TM14NPTFM
11.5	1" to 2"	4	15.75	16.00	28.75	93.00	TM11NPTFM
8	2-1/2" and above	5	19.75	20.00	38.10	115.00	TM8NPTFM

D  
DRILLING  
B  
BORING  
R  
REAMING  
T  
THREADING  
S  
SPECIALS



### Threadmills USA - Solid Carbide Threadmills

NPTF | Coolant through



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	11.30	58.00	TM27NPTFCHM
18	1/4" and 3/8"	4	7.75	8.00	15.70	64.00	TM18NPTFCHM
14	1/2" and 3/4"	4	11.95	12.00	23.70	84.00	TM14NPTFCHM
11.5	1" to 2"	4	15.75	16.00	28.75	93.00	TM11NPTFCHM
8	2-1/2" and above	5	19.75	20.00	38.10	115.00	TM8NPTFCHM

D

DRILLING

B

BORING

R

REAMING

T

THREADING

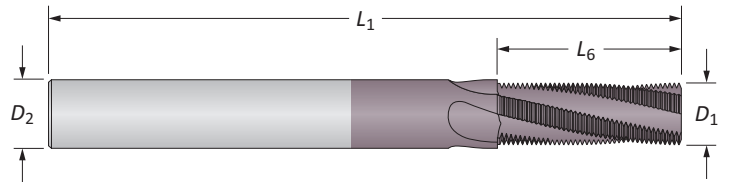
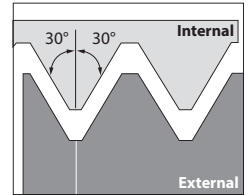
S

SPECIALS



## Threadmills USA - Solid Carbide Threadmills

NPS | Non coolant

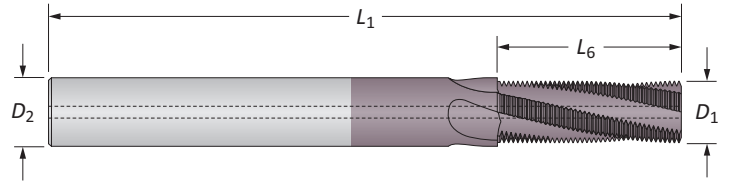
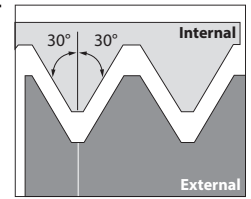


TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	16.00	58.00	TM27NPSM
18	1/4" and 3/8"	4	9.40	10.00	22.60	84.00	TM18NPSM
14	1/2" and 3/4"	4	11.94	12.00	32.70	84.00	TM14NPSM
11.5	1" to 2"	4	15.75	16.00	35.35	93.00	TM11NPSM



## Threadmills USA - Solid Carbide Threadmills

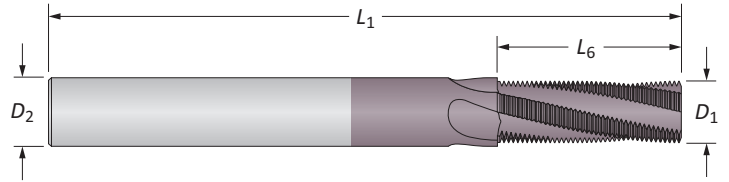
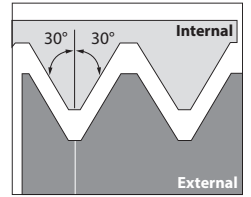
NPS | Coolant through



TPI (Pitch)	Min Thread $\varnothing$	Flutes	$D_1$ Cutter $\varnothing$	$D_2$ Shank $\varnothing$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	16.00	58.00	TM27NPSCHM
18	1/4" and 3/8"	4	9.40	10.00	22.60	84.00	TM18NPSCHM
14	1/2" and 3/4"	4	11.94	12.00	32.70	84.00	TM14NPSCHM
11.5	1" to 2"	4	15.75	16.00	35.35	93.00	TM11NPSCHM

## Threadmills USA - Solid Carbide Threadmills

NPSF | Non coolant



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	16.00	58.00	TM27NPSFM
18	1/4" and 3/8"	4	9.40	10.00	22.60	84.00	TM18NPSFM
14	1/2" and 3/4"	4	11.94	12.00	32.70	84.00	TM14NPSFM
11.5	1" to 2"	4	15.75	16.00	35.35	93.00	TM11NPSFM

D

DRILLING

B

BORING

R

REAMING

T

THREADING

S

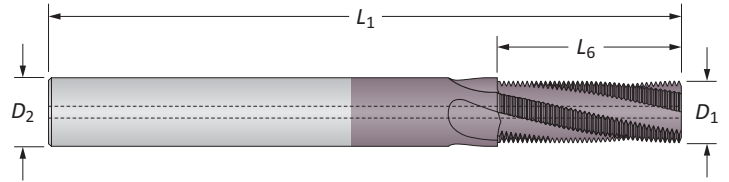
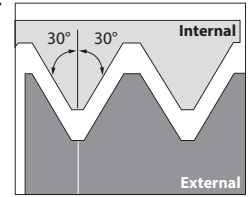
SPECIALS





### Threadmills USA - Solid Carbide Threadmills

NPSF | Coolant through



TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
27	1/16" and 1/8"	3	5.95	6.00	16.00	58.00	TM27NPSFCHM
18	1/4" and 3/8"	4	9.40	10.00	22.60	84.00	TM18NPSFCHM
14	1/2" and 3/4"	4	11.94	12.00	32.70	84.00	TM14NPSFCHM
11.5	1" to 2"	4	15.75	16.00	35.35	93.00	TM11NPSFCHM

D

DRILLING

B

BORING

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REAMING

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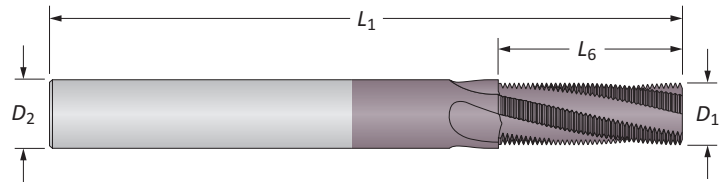
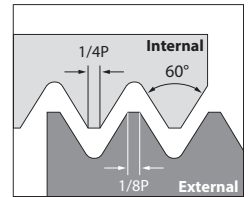
THREADING

S

SPECIALS

## Threadmills USA - Solid Carbide Threadmills

UN | Non coolant



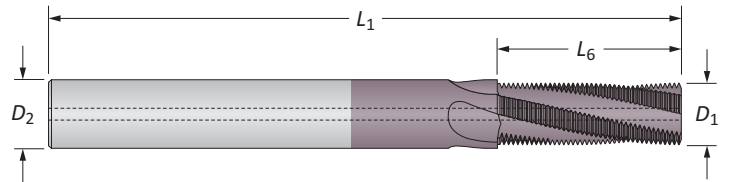
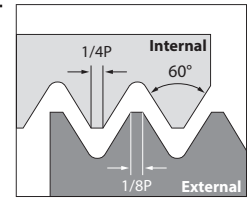
TPI (Pitch)	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
64	#2	3*	1.65	3.00	3.20	39.00	TM08664M
56	#2	3*	1.65	3.00	3.20	39.00	TM08656M
48	#3	3*	1.80	3.00	3.75	39.00	TM09948M
44	#5	3	2.40	3.00	4.65	39.00	TM12544M
40	#4	3*	2.20	3.00	4.45	39.00	TM12540M
36	#8	3	3.00	4.00	6.35	51.00	TM16436M
32	#6	3	2.50	3.00	5.55	39.00	TM13832M
	#8	3	3.20	4.00	6.35	51.00	TM16432M
	#10	3	3.80	4.00	7.95	51.00	TM19032M
		3	3.80	4.00	7.92	51.00	HDTM19032M
	1/2"	6	9.40	10.00	25.40	84.00	TM50032M
28	#10	3	3.80	4.00	8.20	51.00	TM19028M
	1/2"	6	9.40	10.00	25.40	84.00	TM50028M
	1/4"	3	4.75	6.00	12.70	58.00	TM25028M
24	#10	3	3.70	4.00	8.50	51.00	TM19024M
		3	3.68	4.00	7.92	51.00	HDTM19024M
	5/16"	3	5.95	6.00	16.00	58.00	TM31224M
	3/8"	4	7.25	8.00	19.00	64.00	TM37524M
	1/2"	6	9.40	10.00	25.40	84.00	TM50024M
20	1/4"	3	4.75	6.00	12.70	58.00	TM25020M
		3	4.95	6.00	12.70	58.00	HDTM25020M
	7/16"	4	8.75	10.00	22.85	73.00	TM43720M
	1/2"	6	9.40	10.00	25.40	84.00	TM50020M
18	5/16"	3	5.95	6.00	17.00	58.00	TM31218M
		3	6.22	8.00	15.87	64.00	HDTM31218M
	9/16"	4	9.90	10.00	22.65	73.00	TM56218M
16	3/8"	4	7.25	8.00	19.00	64.00	TM37516M
		4	7.62	10.00	19.05	84.00	HDTM37516M
	3/4"	4	11.95	12.00	31.75	84.00	TM75016M
14	7/16"	4	7.75	8.00	20.00	64.00	TM43714M
	7/8"	4	11.95	12.00	32.70	84.00	TM87514M
13	1/2"	4	9.40	10.00	23.50	73.00	TM50013M
		4	10.16	12.00	22.23	84.00	HDTM50013M
12	9/16"	4	9.90	10.00	22.65	73.00	TM56212M
	3/4"	4	11.95	12.00	31.75	84.00	TM75012M
	1"	5	15.75	16.00	33.87	93.00	TM10012M
11	5/8"	4	11.95	12.00	32.40	84.00	TM62511M
10	3/4"	4	11.95	12.00	33.00	84.00	TM75010M
9	7/8"	4	15.75	16.00	36.75	93.00	TM87509M
8	1"	4	15.75	16.00	35.00	93.00	TM10008M
7	1-1/8"	5	19.90	20.00	36.10	105.00	TM12507M
6	1-3/8"	5	19.90	20.00	38.10	105.00	TM13706M

\*Straight flute.



# Threadmills USA - Solid Carbide Threadmills

UN | Coolant through

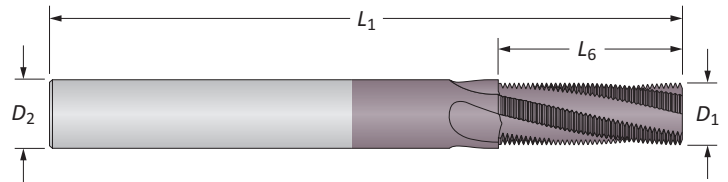
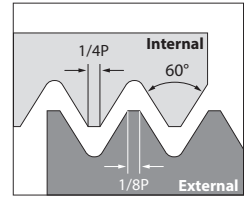


TPI (Pitch)	Min Thread $\varnothing$	Flutes	$D_1$ Cutter $\varnothing$	$D_2$ Shank $\varnothing$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
64	#2	3*	1.65	3.00	3.20	39.00	TM08664CHM
56	#2	3*	1.65	3.00	3.20	39.00	TM08656CHM
48	#3	3*	1.80	3.00	3.75	39.00	TM09948CHM
44	#5	3	2.40	3.00	4.65	39.00	TM12544CHM
40	#4	3*	2.20	3.00	4.45	39.00	TM12540CHM
36	#8	3	3.00	4.00	6.35	51.00	TM16436CHM
32	#6	3	2.50	3.00	5.55	39.00	TM13832CHM
	#8	3	3.20	4.00	6.35	51.00	TM16432CHM
	#10	3	3.80	4.00	7.95	51.00	TM19032CHM
		3	3.80	4.00	7.92	51.00	HDTM19032CHM
	1/2"	6	9.40	10.00	25.40	84.00	TM50032CHM
28	#10	3	3.80	4.00	8.20	51.00	TM19028CHM
	1/4"	3	4.75	6.00	12.70	58.00	TM25028CHM
	1/2"	6	9.40	10.00	25.40	84.00	TM50028CHM
24	#10	3	3.70	4.00	8.50	51.00	TM19024CHM
		3	3.68	4.00	7.92	51.00	HDTM19024CHM
	5/16"	3	5.95	6.00	16.00	58.00	TM31224CHM
	3/8"	4	7.25	8.00	19.00	64.00	TM37524CHM
	1/2"	6	9.40	10.00	25.40	84.00	TM50024CHM
20	1/4"	3	4.75	6.00	12.70	58.00	TM25020CHM
		3	4.95	6.00	12.70	58.00	HDTM25020CHM
	7/16"	4	8.75	10.00	22.85	84.00	TM43720CHM
	1/2"	6	9.40	10.00	25.40	84.00	TM50020CHM
18	5/16"	3	5.95	6.00	17.00	58.00	TM31218CHM
		3	6.22	8.00	15.87	64.00	HDTM31218CHM
	9/16"	4	9.90	10.00	22.65	84.00	TM56218CHM
16	3/8"	4	7.25	8.00	19.00	64.00	TM37516CHM
		4	7.62	10.00	19.05	84.00	HDTM37516CHM
	3/4"	4	11.95	12.00	31.75	84.00	TM75016CHM
14	7/16"	4	7.75	8.00	20.00	64.00	TM43714CHM
	7/8"	4	11.95	12.00	32.70	84.00	TM87514CHM
13	1/2"	4	9.40	10.00	23.50	84.00	TM50013CHM
		4	10.16	12.00	22.23	84.00	HDTM50013CHM
12	9/16"	4	9.90	10.00	22.65	84.00	TM56212CHM
	3/4"	4	11.95	12.00	31.75	84.00	TM75012CHM
	1"	6	18.92	20.00	38.10	105.00	TM10012CHM
11	5/8"	4	11.95	12.00	32.40	84.00	TM62511CHM
10	3/4"	4	11.95	12.00	33.00	84.00	TM75010CHM
9	7/8"	4	15.75	16.00	36.75	93.00	TM87509CHM
8	1"	4	15.75	16.00	35.00	93.00	TM10008CHM
7	1-1/8"	5	19.90	20.00	36.10	105.00	TM12507CHM
6	1-3/8"	5	19.9	20.00	38.10	105.00	TM13706CHM

\*Straight flute.

## Threadmills USA - Solid Carbide Threadmills

ISO | Non coolant



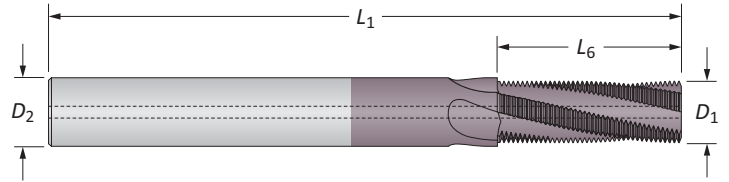
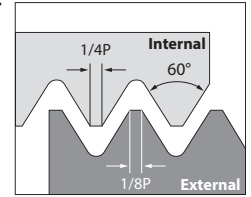
Pitch	Min Thread $\emptyset$	Flutes	$D_1$ Cutter $\emptyset$	$D_2$ Shank $\emptyset$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
0.40	M2	3*	1.50	3.00	3.20	39.00	TM20040M
0.45	M2.5	3*	1.50	3.00	3.60	39.00	TM25045M
0.50	M3	3*	2.15	3.00	4.50	39.00	TM30050M
	M6	3	4.60	6.00	12.00	58.00	TM60050M
0.70	M10	4	7.95	8.00	15.00	64.00	TM10050M
	M4	3	2.90	3.00	8.00	39.00	TM40070M
0.75	M4.5	3	3.00	4.00	6.75	51.00	TM45075M
	M6	3	4.60	6.00	12.00	58.00	TM60075M
0.80	M10	4	7.95	8.00	15.00	64.00	TM10075M
	M5	3	3.60	4.00	8.00	51.00	TM50080M
1.00	M6	3	4.60	6.00	12.00	58.00	TM60100M
	M12	4	9.40	10.00	20.00	84.00	TM12100M
1.25	M8	3	5.90	6.00	16.25	58.00	TM80125M
	M10	4	7.40	8.00	19.50	64.00	TM10150M
1.50	M14	4	10.90	12.00	27.00	84.00	TM14150M
	M18	4	11.90	12.00	31.50	84.00	TM18150M
	M20	5	15.75	16.00	36.00	93.00	TM20150M
	M12	4	9.40	10.00	22.71	84.00	TM12175M
2.00	M14	4	10.90	12.00	28.00	84.00	TM14200M
	M16	4	11.95	12.00	30.00	84.00	TM16200M
2.50	M20	4	11.90	12.00	30.00	84.00	TM20250M
3.00	M24	4	15.90	16.00	36.00	93.00	TM24300M
3.50	M30	4	15.75	16.00	38.50	100.00	TM30350M
4.00	M36	5	19.90	20.00	40.00	105.00	TM36400M

\*Straight flute.



**Threadmills USA - Solid Carbide Threadmills**

ISO | Coolant through



Pitch	Min Thread $\phi$	Flutes	$D_1$ Cutter $\phi$	$D_2$ Shank $\phi$	$L_6$ Length of Cut	$L_1$ OAL	Coating = TiAlN
							Part No.
0.40	M2	3*	1.50	3.00	3.20	39.00	TM20040CHM
0.45	M2.5	3*	1.50	3.00	3.60	39.00	TM25045CHM
0.50	M3	3*	2.15	3.00	4.50	39.00	TM30050CHM
	M6	3	4.60	6.00	12.00	58.00	TM60050CHM
0.70	M10	4	7.95	8.00	15.00	64.00	TM10050CHM
	M4	3	2.90	3.00	8.00	39.00	TM40070CHM
0.75	M4.5	3	3.00	4.00	6.75	51.00	TM45075CHM
	M6	3	4.60	6.00	12.00	58.00	TM60075CHM
0.80	M10	4	7.95	8.00	15.00	64.00	TM10075CHM
	M5	3	3.60	4.00	8.00	51.00	TM50080CHM
1.00	M6	3	4.60	6.00	12.00	58.00	TM60100CHM
	M12	4	9.40	10.00	20.00	84.00	TM12100CHM
1.25	M8	3	5.90	6.00	16.25	58.00	TM80125CHM
1.50	M10	4	7.40	8.00	19.50	64.00	TM10150CHM
	M14	4	10.90	12.00	27.00	84.00	TM14150CHM
	M18	4	11.90	12.00	31.50	84.00	TM18150CHM
	M20	5	15.75	16.00	36.00	93.00	TM20150CHM
1.75	M12	4	9.40	10.00	22.71	84.00	TM12175CHM
2.00	M14	4	10.90	12.00	28.00	84.00	TM14200CHM
	M16	4	11.95	12.00	30.00	84.00	TM16200CHM
2.50	M20	4	11.90	12.00	30.00	84.00	TM20250CHM
3.00	M24	4	15.90	16.00	36.00	93.00	TM24300CHM
3.50	M30	4	15.75	16.00	38.50	100.00	TM30350CHM
4.00	M36	5	19.90	20.00	40.00	105.00	TM36400CHM

\*Straight flute.



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