

A Brand® AE-CR-VMS

Advanced Performance Anti-Vibration Carbide End Mills



List 8215

AE-CR-VMS, 4 Flute, Regular Length, Corner Radius

SPEED FEED P1114- 1115	CARBIDE	DUR	Var.®	SHRINK FIT
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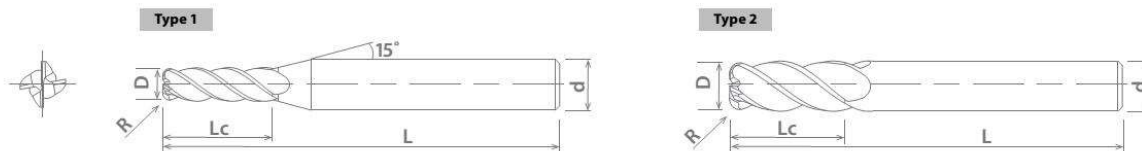
Milling Diameter Tolerance	
D ≤ 12mm	0/-0.020mm
D > 12mm	0/-0.030mm

Radius Tolerance	
0.2 ≤ R ≤ 3	0/-0.02mm

Units: mm

EDP Number	Mill Diameter		OAL	Length of Cut	Shank Diameter	Type	EDP Number	Mill Diameter		OAL	Length of Cut	Shank Diameter	Type
	D	R						D	R				
8556050	3	0.2	60	8	6	1	8556190	8	1.5	70	19	8	2
8556060	3	0.5	60	8	6	1	8556200	8	2.0	70	19	8	2
8556070	4	0.2	60	11	6	1	8556210	10	0.3	80	22	10	2
8556080	4	0.5	60	11	6	1	8556220	10	0.5	80	22	10	2
8556090	4	1.0	60	11	6	1	8556230	10	1.0	80	22	10	2
8556100	5	0.2	60	13	6	1	8556240	10	1.5	80	22	10	2
8556110	5	0.5	60	13	6	1	8556250	10	2.0	80	22	10	2
8556120	5	1.0	60	13	6	1	8556260	10	3.0	80	22	10	2
8556130	6	0.3	60	13	6	2	8556270	12	0.5	90	26	12	2
8556140	6	0.5	60	13	6	2	8556280	12	1.0	90	26	12	2
8556150	6	1.0	60	13	6	2	8556290	12	1.5	90	26	12	2
8556160	8	0.3	70	19	8	2	8556300	12	2.0	90	26	12	2
8556170	8	0.5	70	19	8	2	8556310	12	3.0	90	26	12	2
8556180	8	1.0	70	19	8	2							

Packed: 1 pc.
Available Duarise coating only.



List No.	Work Material																
	P					M			K	N		S	H				
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels ≤200HB			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low	Med.	High	4140 4340	300	400	17-4 PH	6061 7075		Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
8215	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

good best

