

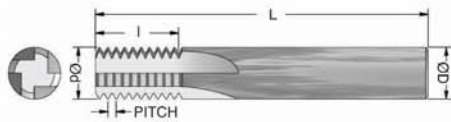
SOLID CARBIDE STRAIGHT FLUTE THREAD MILLS

British Standard Parallel Pipe (BSPP)

BRITISH STANDARD PARALLEL PIPE (BSPP) THREADS

Dimensions in Inches (mm)

Minimum Size	Tool Number	Pitch	Cutter Diameter (d)	Length of Cut (l)	Number of Flutes	Length (L)	Shank Diameter (D)	Coatings Available		
								Uncoated	Z TiAlN	V Hardmill
1/8"-28	1828516-1CSBSP	28	0.300	0.750	4	3.0	0.312	○	○	○
1/4"-19	141938-1CSBSP	19	0.370	0.789	4	3.0	0.375	○	○	○
1/2"-14	121458-1CSBSP	14	0.620	1.000	4	4.0	0.625	○	○	○
1/2"-14	121458-1CSBSPF6	14	0.620	1.000	6	4.0	0.625	○	○	○
3/4"-14	341434-1CSBSP	14	0.745	1.286	4	4.0	0.750	○	○	○
3/4"-14	341434-1CSBSPF6	14	0.745	1.286	6	4.0	0.750	○	○	○
1"-11	011134-1CSBSP	11	0.745	1.272	4	4.0	0.750	○	○	○
1"-11	011134-1CSBSPF6	11	0.745	1.272	6	4.0	0.750	○	○	○



X = In Stock ; O = Special Order ; Other Coatings Available ; Call for Delivery
Other Sizes Available Upon Request - Tools will cut internal & external thread
*Designates Staggered Thread

SOLID CARBIDE STRAIGHT FLUTE THREAD MILLS

British Standard Parallel Pipe (BSPP) Threads, Metric Shank

BRITISH STANDARD PARALLEL PIPE (BSPP) THREADS, METRIC SHANK

Minimum Size	Tool Number	Pitch	Cutter Diameter (d)	Length of Cut (l)	Number of Flutes	Length (L)	Shank Diameter (D)	Coatings Available		
								Un-Coated	Z TiAlN	V Hardmill
1/8"-28	182808MM-1CSBSP	28	0.300 (7.6)	0.750 (19)	4	3.0 (76)	(8)	○	○	○
1/4"-19	141910MM-1CSBSP	19	0.390 (9.9)	0.789 (20)	4	3.0 (76)	(10)	○	○	○
1/2"-14	121416MM-1CSBSP	14	0.626 (15.9)	1.000 (25.4)	4	3.98 (101)	(16)	○	○	○
3/4"-14	341420MM-1CSBSP	14	0.783 (19.9)	1.286 (32.7)	4	4.0 (102)	(20)	○	○	○
1"-11	011120MM-1CSBSP	11	0.783 (19.9)	1.272 (32.3)	4	4.0 (102)	(20)	○	○	○

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