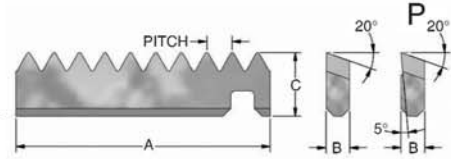


SOLID CARBIDE FORM GROUND REPLACEABLE INSERTS

ATM-38B - Unified (UN) Threads



UNIFIED (UN) THREADS

Dimensions in Inches

Part Number	Pitch	Flank Angle	Measurements			Clearance Angle	Coatings Available		
			A	B	C		Uncoated	Z TiAlN	V Hardmill
ATM-38B6	6UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B6P	6UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B7	7UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B7P	7UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B8	8UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B8P	8UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B8/90	8/90	90	1.500	0.093	0.310	20	X	O	O
ATM-38B8/90P	8/90	90	1.500	0.093	0.310	20	X	O	O
ATM-38B9	9UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B9P	9UN	60	1.500	0.093	0.310	20	X	O	O
ATM-38B10	10UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B10P	10UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B11	11UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B11P	11UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B12	12UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B12P	12UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B13	13UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B13P	13UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B14	14UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B14P	14UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B16	16UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B16P	16UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B16/90	16/90	90	1.500	0.093	0.250	20	X	O	O
ATM-38B16/90P	16/90	90	1.500	0.093	0.250	20	X	O	O
ATM-38B18	18UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B18P	18UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B20	20UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B20P	20UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B24	24UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B24P	24UN	60	1.500	0.093	0.250	20	X	O	O
ATM-38B27	27UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B27P	27UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B28	28UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B28P	28UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B30	30UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B30P	30UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B32	32UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B32P	32UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B36	36UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B36P	36UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B40	40UN	60	1.500	0.093	0.250	10	X	X	O
ATM-38B40P	40UN	60	1.500	0.093	0.250	10	X	X	O

X = In Stock ; O = Special Order ; Other Coatings Available ; Call for Delivery