



TS & TT Series Torque Limiting Screwdrivers



TS-30



TS-SN-1



TT-SN-1



TT-1

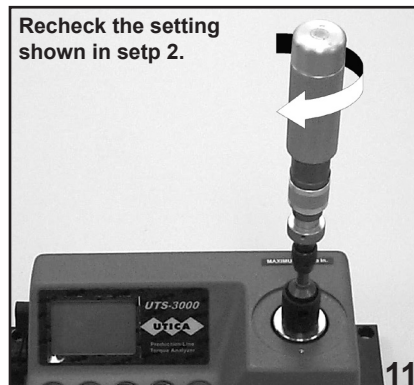
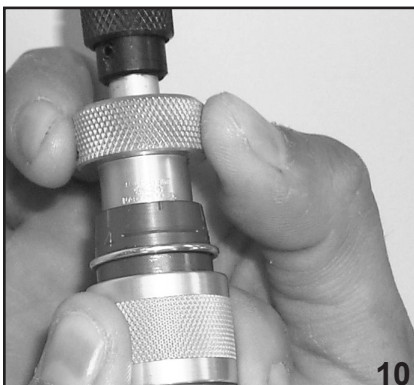
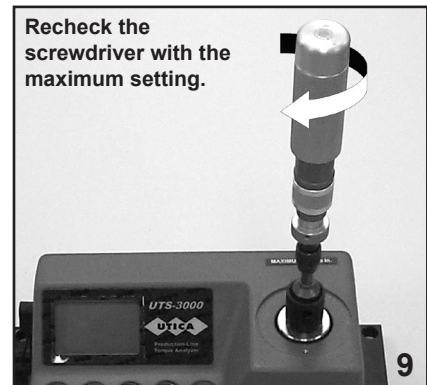
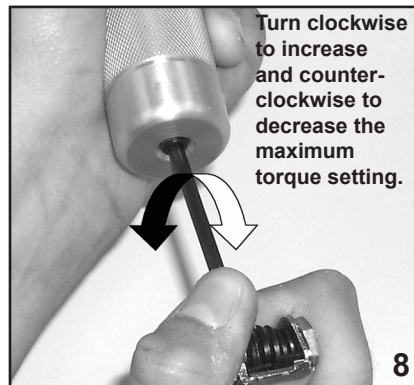
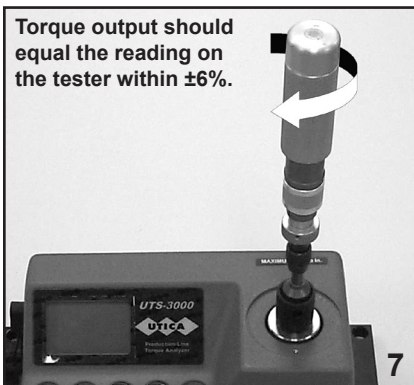
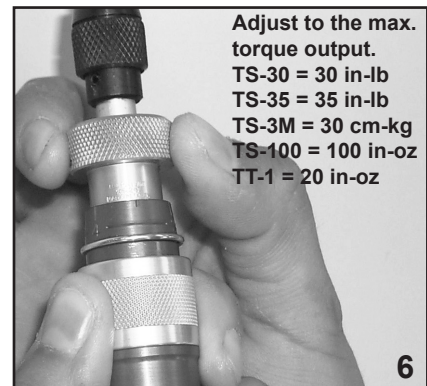
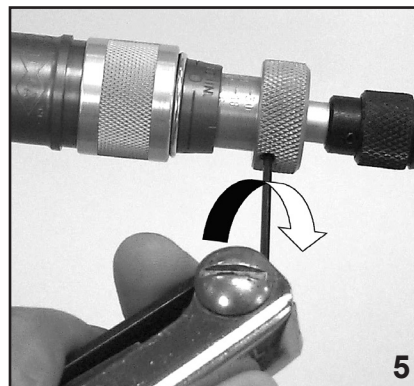
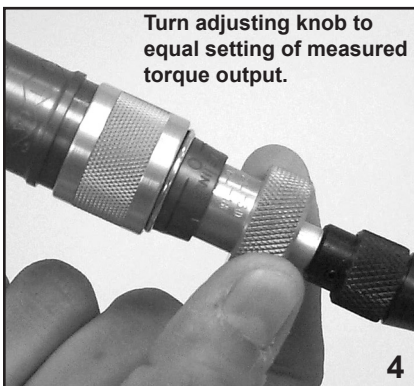
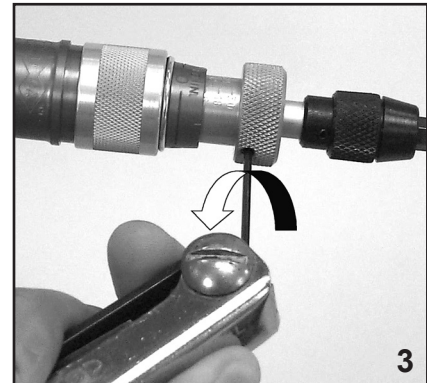
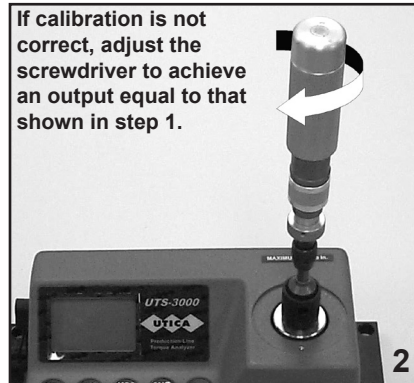
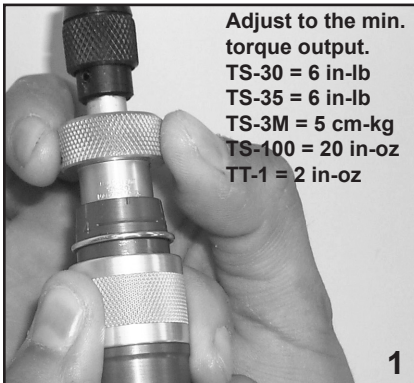
Standard Models					
Model No.	Torque Range				Hex Drive
	in.-oz.	in.-lb.	Nm	cm-kg	
Adjustable Models (US Standard)					
TS-100	20-100	-----	-----	-----	1/4 Female
TS-30	-----	6.0-30	-----	-----	1/4 Female
TS-35	-----	6.0-35	-----	-----	1/4 Female
Adjustable Model (Metric)					
TS-3M	-----	-----	0.7-3.5	-----	1/4 Female
Preset Models					
TS-SN-1	20-150	1.25-9.38	0.14-1.06	1.44-10.81	1/4 Female
TS-SN-2	128-640	8.0-40	0.9-4.52	9.22-46.1	1/4 Female

Miniature Models					
Model No.	Torque Range				Drive
	in.-oz.	in.-lb.	Nm	cm-kg	
Adjustable Model (US Standard)					
TT-1	5.0-20	-----	-----	-----	Universal
Preset Model					
TT-SN-1	5.0-30	-----	0.04-0.21	0.36-2.16	Universal



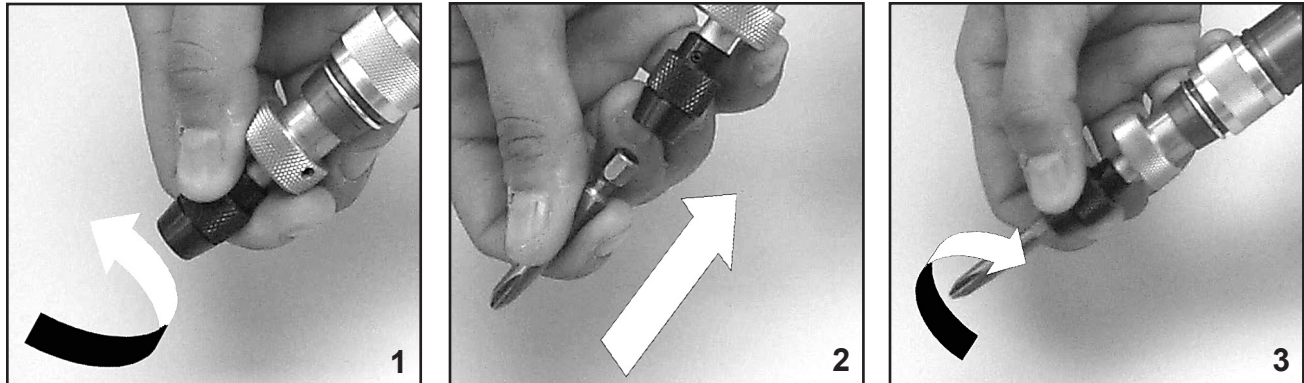
Recalibration of the Utica Adjustable Torque Screwdrivers

Proper calibration equipment is required to ensure accuracy!

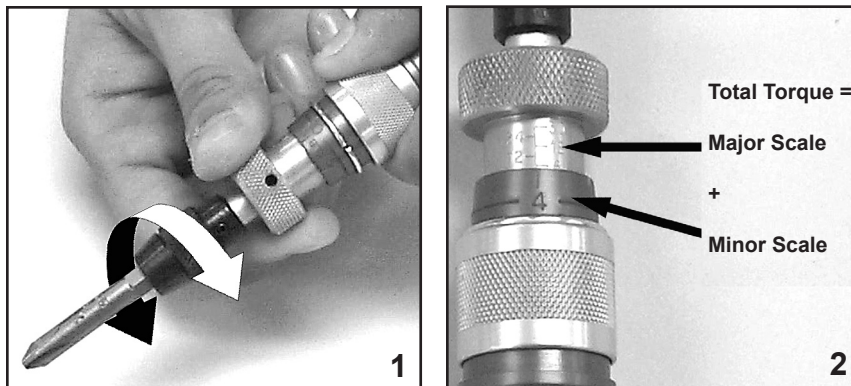


For Torque Certification, return to the nearest sales and service center.

Inserting and Removing Bits



Setting the Torque



Recalibration of the Utica Adjustable Torque Screwdrivers

Proper calibration equipment is required to ensure accuracy!



1. Check the screwdriver on the torque tester to compare the readings of the tester to the desired setting of the screwdriver.
2. To make adjustments, loosen the setscrew with a .035" hex key. With the right thumb and forefinger, turn the adjusting screw in a counterclockwise direction until it stops. Then in a clockwise direction, turn it one full revolution.
3. Attach the screwdriver to the torque tester with a 1/16" hex key. Adjust screw clockwise or counterclockwise to obtain a reading of approximately 10 in-oz on the torque tester when actuating the screwdriver.
4. The torque setting should now be made by turning the adjusting screw clockwise (right hand) to increase the torque value and counterclockwise to decrease the torque value. Actuate the screwdriver on the tester drive and observe the readings of each revolution. Continue adjustments and checking until the desired setting is achieved.


Note: In some cases it may be necessary to make an additional small adjustment to the adjusting screw. Refer to Step 3.

5. Tighten the setscrew to lock the adjusting screw.

Note: This torque screwdriver is a precision instrument and should be carefully handled, used and stored. If the unit is dropped or subjected to abnormal handling or impact it should be checked on a Torque Tester before using.

SALES & SERVICE CENTERS

Please note that all locations may not service all products.
Contact the nearest Sales & Service Center for the appropriate facility to handle your service requirements.

-  Sales Center
-  Service Center

NORTH AMERICA | SOUTH AMERICA

Detroit, Michigan

Apex Tool Group
2630 Superior Court
Auburn Hills, MI 48236
Phone: +1 (248) 393-5644
Fax: +1 (248) 391-6295

Lexington, South Carolina

Apex Tool Group
670 Industrial Drive
Lexington, SC 29072
Phone: +1 (800) 845-5629
Phone: +1 (919) 387-0099
Fax: +1 (803) 358-7681

Canada

Apex Tool Canada, Ltd.
7631 Bath Road
Mississauga, Ontario L4T 3T1
Canada
Phone: (866) 691-6212
Fax: (905) 673-4400

Mexico

Apex Tool Group
Vialidad El Pueblito #103
Parque Industrial Querétaro
Querétaro, QRO 76220
Mexico
Phone: +52 (442) 211 3800
Fax: +52 (800) 685 5560

Brazil

Apex Tool Group
Av. Liberdade, 4055
Zona Industrial Iporanga
Sorocaba, São Paulo
CEP# 18087-170
Brazil
Phone: +55 15 3238 3870
Fax: +55 15 3238 3938

EUROPE | MIDDLE EAST | AFRICA

England

Apex Tool Group GmbH
C/O Spline Gauges
Piccadilly, Tamworth
Staffordshire B78 2ER
United Kingdom
Phone: +44 1827 8727 71
Fax: +44 1827 8741 28

France

Apex Tool Group SAS
25 Avenue Maurice Chevalier - ZI
77330 Ozoir-La-Ferrière
France
Phone: +33 1 64 43 22 00
Fax: +33 1 64 43 17 17

Germany

Apex Tool Group GmbH
Industriestraße 1
73463 Westhausen
Germany
Phone: +49 (0) 73 63 81 0
Fax: +49 (0) 73 63 81 222

Hungary

Apex Tool Group
Hungária Kft.
Platánfa u. 2
9027 Győr
Hungary
Phone: +36 96 66 1383
Fax: +36 96 66 1135

ASIA PACIFIC

Australia

Apex Tool Group
519 Nurigong Street, Albury
NSW 2640
Australia
Phone: +61 2 6058 0300

China

Apex Power Tool Trading
(Shanghai) Co., Ltd.
2nd Floor, Area C
177 Bi Bo Road
Pu Dong New Area, Shanghai
China 201203 P.R.C.
Phone: +86 21 60880320
Fax: +86 21 60880298

India

Apex Power Tool India
Private Limited
Gala No. 1, Plot No. 5
S. No. 234, 235 & 245
Indialand Global
Industrial Park
Taluka-Mulsi, Phase I
Hinjawadi, Pune 411057
Maharashtra, India
Phone: +91 020 66761111

Japan

Apex Tool Group Japan
Korin-Kaikan 5F,
3-6-23 Shibakoen, Minato-Ku,
Tokyo 105-0011, JAPAN
Phone: +81-3-6450-1840
Fax: +81-3-6450-1841

Korea

Apex Tool Group Korea
#1503, Hibrand Living Bldg.,
215 Yangjae-dong,
Seocho-gu, Seoul 137-924,
Korea
Phone: +82-2-2155-0250
Fax: +82-2-2155-0252

APEX®



45-8447

Apex Assembly & Fabrication Tools

762 W. Stewart Street
Dayton, OH 45417
Phone: +1 (800) 845-5629
Fax: +1 (803) 358-7681
E-Mail: Apex@Apex-Tools.com
www.Apex-Tools.com