SAFETY DATA SHEET



1. Identification

Product identifier CIMSTAR® QUAL STAR® LF

METALWORKING FLUID

Other means of identification

SDS number Not applicable B00038 **Product code**

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier

DUBOIS CHEMICAL CANADA INC dba CIMCOOL® Canada Company name

Address B1 - 1175 Appleby Line

Burlington, ON L7L 5H9 Canada

Telephone (General

Information)

905-319-1919

Emergency telephone number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Category 2B **Health hazards** Eye irritation

Environmental hazards Not classified.

Label elements

None. **Hazard symbol** Signal word Warning

Causes eye irritation. **Hazard statement**

Precautionary statement

Prevention Wash thoroughly after handling.

Response IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Store away from incompatible materials. **Storage**

Dispose of contents/container in accordance with local/regional/national/international regulations. Disposal

Other hazards None known.

Version #: 05 Revision date: 05-23-2022 Issue date: 09-23-2016 1/9 The classified hazards shown on this SDS are associated with the product concentrate. These hazards are not expected under recommended use conditions and dilution.

Use in manufacturing processes only.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES		64742-52-5	10 - 30
ALKYLARYL SODIUM SULFONATES		68411-30-3	1 - 5
MONOETHANOLAMINE		141-43-5	1 - 5
NONYLPHENOL, ETHOXYLATED		127087-87-0	1 - 5
TRIAZINETRIETHANOL		4719-04-4	1 - 5
TRIETHANOLAMINE		102-71-6	1 - 5
Other components below reportable	e levels		60 - 80

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of

intended use, this material is not expected to be an inhalation hazard.

Skin contact Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash

contaminated clothing before reuse.

Eye contact Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. If eye

irritation persists: Get medical advice/attention.

Ingestion Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs,

keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if

you feel unwell.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed
General information

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that

Do not use water jet as an extinguisher, as this will spread the fire.

are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

media

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Wear suitable protective equipment.

Fire fighting

equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials. In the

event of fire and/or explosion do not breathe fumes.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

ACGIH	Time	Value
Components	Туре	
SEVERELY-HYDROTREAT ED NAPHTHENIC DISTILLATES (CAS 64742-52-5)	TWA	5 mg/m3
US. ACGIH Threshold Limit Values		
Components	Туре	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
Canada. Alberta OELs (Occupation	al Health & Safety Code, So	chedule 1, Table 2)
Components	Туре	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m3
		6 ppm
	TWA	7.5 mg/m3
		3 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
Canada. British Columbia OELs. (C Safety Regulation 296/97, as amend		ts for Chemical Substances, Occupational Health and
Components	Туре	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3

Material name: CIMSTAR® QUAL STAR® LF SDS Canada

Components	Туре	Value	
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3	
•	trol of Exposure to Biological or Che	-	
Components	Туре	Value	
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	
TRIETHANOLAMINE (CAS 102-71-6)	TWA	3.1 mg/m3	
		0.5 ppm	
Canada, Quebec OELs, (Min	istry of Labor - Regulation respecting	occupational health and safety)	
Components	Туре	Value	
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m3	
		6 ppm	
	TWA	7.5 mg/m3	
		3 ppm	
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3	
Canada. Saskatchewan OEL Components	s (Occupational Health and Safety Re Type	gulations, 1996, Table 21) Value	
MONOETHANOLAMINE (CAS 141-43-5)	15 minute	6 ppm	
	8 hour	3 ppm	
TRIETHANOLAMINE (CAS 102-71-6)	15 minute	10 mg/m3	
	8 hour	5 mg/m3	
ogical limit values	No biological exposure limits noted for	the ingredient(s).	
ropriate engineering trols	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.		
vidual protection measures, Eye/face protection	such as personal protective equipme Do not get in eyes. Wear safety glasse recommended.	nt s with side shields (or goggles). Eye wash fountain is	
Obin made atte	recommended.		
Skin protection Hand protection	Nitrile gloves are recommended.		
Other	Wear suitable protective clothing.		
Respiratory protection	,	suitable respiratory equipment	
Thermal hazards	In case of insufficient ventilation, wear suitable respiratory equipment. Wear appropriate thermal protective clothing, when necessary.		
		·	
eral hygiene siderations	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observ good personal hygiene measures, such as washing after handling the material and before eatin drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		

CLEAR **Appearance** Physical state Liquid.

Material name: CIMSTAR® QUAL STAR® LF SDS Canada Form Liquid.
Color Not available.
Odor CHEMICAL
Odor threshold Not available.

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Melting point/freezing point $< 30 \,^{\circ}\text{F} (< -1.1 \,^{\circ}\text{C})$ Initial boiling point and boiling $> 212 \,^{\circ}\text{F} (> 100 \,^{\circ}\text{C})$

range

Flash point Not Applicable

Evaporation rate Like water when diluted

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density 1.02

Solubility(ies)

Solubility (water) 100 % Water Miscible

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Explosive properties

Oxidizing properties

Not explosive.

Not oxidizing.

8.8 @ 5%

Specific gravity

1.015

VOC ASTM D2369

Not explosive.

1.015

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Contact with incompatible materials.

Incompatible materials Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form

cancer causing nitrosamines.

Hazardous decomposition

products

Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

InhalationHealth injuries are not known or expected under normal use.Skin contactHealth injuries are not known or expected under normal use.

Eye contact Causes eye irritation.

Ingestion Expected to be a low ingestion hazard. Health injuries are not known or expected under normal

use.

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Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Exposed individuals may experience eye tearing, redness, and discomfort.

Information on toxicological effects

Acute toxicity

Components **Species Test Results**

ALKYLARYL SODIUM SULFONATES (CAS 68411-30-3)

Acute Oral

Solid

LD50

Rat 404 mg/kg

NONYLPHENOL, ETHOXYLATED (CAS 127087-87-0)

Acute

Dermal

Liquid

LD50 Rabbit 1883 - 4164 mg/kg

Inhalation

Mist

LC50 Rat 21.3 mg/l, 8 hours

Oral

Liquid

LD50 Rat > 5000 mg/kg

SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)

Acute

Dermal

Liquid

LD50 Rabbit > 5000 mg/kg

Inhalation

Mist

LC50 Rat > 5.1 mg/l, 4 hours ATE

Oral

Liquid

LD50 Rat > 5000 mg/kg

TRIAZINETRIETHANOL (CAS 4719-04-4)

Acute

Dermal

Liquid

LD50 Rat 4000 mg/kg

Oral

Liquid

LD50 Rat 1000 mg/kg

TRIETHANOLAMINE (CAS 102-71-6)

Acute

Dermal

Liquid

LD50 Rabbit > 2000 mg/kg

Oral

Liquid

Skin corrosion/irritation

LD50 Rat 4190 mg/kg

Serious eye damage/eye Causes eye irritation.

irritation

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Health injuries are not known or expected under normal use.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

MONOETHANOLAMINE (CAS 141-43-5) Irritant TRIETHANOLAMINE (CAS 102-71-6) Irritant

Canada - Quebec OELs: Sensitizer

TRIETHANOLAMINE (CAS 102-71-6) Sensitizer.

Respiratory sensitization

Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization. No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Oil /Distillate meets the EU requirement of less than 3% (w/w) DMSO extract for total polycyclic

aromatic compound (PAC) using IP 346.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

This product is not expected to cause reproductive or developmental effects.

Reproductive toxicity Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Prolonged inhalation may be harmful. May be harmful if absorbed through skin. **Chronic effects**

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not

been observed in humans.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components **Species Test Results**

ALKYLARYL SODIUM SULFONATES (CAS 68411-30-3)

Aquatic

Acute

Crustacea EC50 Daphnia 1.62 mg/l, 48 hours OECD Fish LC50 Fish 1.67 mg/l, 96 hours OECD

MONOETHANOLAMINE (CAS 141-43-5)

Aquatic

Fish LC50 Rainbow trout, donaldson trout 114 - 196 mg/l, 96 hours

(Oncorhynchus mykiss)

Acute

EC50 Crustacea Daphnia 65 mg/l, 48 hours ECHA

NONYLPHENOL, ETHOXYLATED (CAS 127087-87-0)

Aquatic

Acute

Crustacea EC50 Daphnia 1.6 - 10 mg/l, 48 hours LC50 Fathead minnow (Pimephales promelas) 1.2 - 9.3 mg/l, 96 hours Fish

TRIAZINETRIETHANOL (CAS 4719-04-4)

Aquatic

Acute

Crustacea EC50 Daphnia 11.9 mg/l, 48 hours ECHA

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Test Results Components **Species** LC50 Fish 16 - 240 mg/l, 96 hours ECHA Fish TRIETHANOLAMINE (CAS 102-71-6) Aquatic Crustacea EC50 Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours Acute Fish LC50 Bluegill (Lepomis macrochirus) 450 - 1000 mg/l, 96 hours

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ALKYLARYL SODIUM SULFONATES 3.32, OECD SIDS - CALC'D

MONOETHANOLAMINE -1.31 NONYLPHENOL, ETHOXYLATED 3.7 - 4.5**TRIAZINETRIETHANOL** -2 -2.3 **TRIETHANOLAMINE**

Mobility in soil This product is miscible with water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

Not established.

15. Regulatory information

This product has been classified in accordance with the hazard criteria of the HPR and the SDS Canadian regulations

contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

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Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

Toxic Substances Control Act (TSCA) Inventory

16. Other information

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United States & Puerto Rico

NFPA ratings Health: 1

Flammability: 0 Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision information Product and Company Identification: Alternate Trade Names

Hazard identification: GHS Symbols

Hazard identification: Supplemental information

Composition / Information on Ingredients: Disclosure Overrides

Physical & Chemical Properties: Multiple Properties

Toxicological information: Eye contact

Regulatory information: Canadian regulations

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Yes