SAFETY DATA SHEET



1. Identification

Product identifier	BRIGHT EDGE 80
	METALWORKING OIL
Other means of identification	
SDS number	Not applicable
Recommended use	METALWORKING OIL
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/	Distributor information
Manufacturer	
Company name	DOALL SAWING PRODUCTS A DOALL COMPANY 2375 Toughy Avenue Elk Grove Village, IL 60007
Telephone (General Information)	888-362-5572, Ext 65047
Emergency telephone number	1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA)	1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	Not applicable.
Precautionary statement	
Prevention	Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. IF exposed or concerned: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM		64742-52-5	60 - 100
Other components below reportable	levels		5 - 10

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures	
Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Rinse mouth thoroughly. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Exposed individuals may experience eye tearing, redness, and discomfort.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS

Avoid discharge into drains, water courses or onto the ground. Contact local authorities in case of spillage to drain/aquatic environment. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Conditions for safe storage, including any incompatibilities Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid contact with eyes. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

To maintain product quality, do not store in heat or direct sunlight. Store in original tightly closed container. Room temperature - normal conditions. Store away from incompatible materials (see Section 10 of the SDS). Keep this material away from food, drink and animal feed. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

U.S OSHA

U.S OSHA			
	Туре	Value	
SEVERELY-HYDROTREAT ED NAPHTHENIC PETROLEUM (CAS 64742-52-5)	PEL	5 mg/m3	
U.S NIOSH			
	Туре	Value	
SEVERELY-HYDROTREAT ED NAPHTHENIC PETROLEUM (CAS 64742-52-5)	STEL	10 mg/m3	
,	TWA	5 mg/m3	
ACGIH			
	Туре	Value	
SEVERELY-HYDROTREAT ED NAPHTHENIC PETROLEUM (CAS 64742-52-5)	TWA	5 mg/m3	
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.		
Individual protection measures	s, such as personal protective equipr	ment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Avoid contact with eyes. Eye wash fountain is recommended.		
Skin protection			
Hand protection	Use protective gloves made of: Nitri	le.	
Other	Wear suitable protective clothing and gloves.		
Respiratory protection	In case of insufficient ventilation, we	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		
9. Physical and chemical	properties		
Appearance	CLEAR	CLEAR	
Physical state	Liquid.		
Form	Liquid.		
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Not available.

CHEMICAL

Odor

Color

Odor threshold	Not available.
рН	Not Applicable
Melting point/freezing point	< 32 °F (< 0 °C)
Initial boiling point and boiling range	Not Applicable
Flash point	300 °F (148.9 °C) Cleveland Open Cup
Evaporation rate	Not Determined
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or expl	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	Insoluble in Water
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Specific gravity	0.92
VOC ASTM D2369	10 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Avoid contact with oxidizers or reducing agents.
Hazardous decomposition products	Smoke, fumes, hydrogen chloride, oxides of sulfur, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May be harmful if swallowed and enters airways. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia. Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation. Exposed individuals may experience eye tearing, redness, and discomfort.
Information on toxicological eff	ects
Acute toxicity	May be harmful if swallowed and enters airways. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
-DECENE, SULFURIZED (CAS	72162-15-3)	
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
LD50	Rat	> 4.3 mg/l
Oral		
LD50	Rat	> 5000 mg/kg
EVERELY-HYDROTREATED N	APHTHENIC PETROLEUM (CAS 64742	2-52-5)
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg
Inhalation		
LC50	Rat	5.7 mg/l, 4 hours
	Rat	5.7 mg/i, 4 hours
<i>Oral</i> LD50	Pat	> 5000 mg/kg
LDOU	Rat	> 5000 mg/kg
* Estimates for product may h	e based on additional component data r	ot shown.
Skin corrosion/irritation	-	nporary irritation. Defatting, drying and cracking of skin.
Serious eye damage/eye	•	t with eyes may cause temporary irritation.
rritation	May be initaling to eyes. Direct contact	a with eyes may cause temporary initiation.
Respiratory or skin sensitization	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are	
Serie Cen mutagementy	mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a	carcinogen by IARC, ACGIH, NTP, or OSHA.
US. OSHA Specifically Reg	ulated Substances (29 CFR 1910.1001	-1050)
Not listed.		
Reproductive toxicity	This product is not expected to cause	reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	May be harmful if swallowed and enters airways. If aspirated into lungs during swallowing or	
	vomiting, may cause chemical pneum	onia, pulmonary injury or death.
Chronic effects	Not expected to be hazardous by OSH	IA criteria.
2. Ecological informatior	1	
Ecotoxicity		nmentally hazardous. However, this does not exclude the
		can have a harmful or damaging effect on the environment
Components	Species	Test Results
	ED NAPHTHENIC PETROLEUM (CAS 6	
Aquatic		/
Acute		
Fish	LC50 Fish	> 100 mg/l, 96 hours
* Estimates for product may b	e based on additional component data r	ot shown.
Persistence and degradability	No data is available on the degradabil	ity of this product.
Bioaccumulative potential	No data available.	
Aobility in soil	No data available.	
-	No other adverse environmental effec	ts (e.g. ozone depletion, photochemical ozone creation
Other adverse effects		warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

1-DECENE, SULFURIZED (CAS 72162-15-3)

1.0 % One-Time Export Notification only. CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Hazard categories

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes chemical

SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)	Not regulated.
Food and Drug Administration (FDA)	Not regulated.

US state regulations

- US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100) Not listed.
- US. Massachusetts RTK Substance List

Not regulated.

- US. New Jersey Worker and Community Right-to-Know Act
 - Not listed.
- US. Pennsylvania Worker and Community Right-to-Know Law
- OILS, LARD (CAS 8016-28-2)
- US. Rhode Island RTK

Not regulated.

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California South Coast Air<br/>Quality Management<br/>District (SCAQMD) RuleThis product is subject to SCAQMD Rule 1144; it is not compliant and shall not be sold and used<br/>in the SCAQMD. The VOC content of the product is 92 g/L, measured by ASTM Method 1868-10.<br/>This product has a specified VOC limit of 75 g/L.1144 (VOC Emissions)1144 (VOC Emissions)
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US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
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*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

	· · ·
Issue date	03-20-2015
Revision date	04-28-2015
Version #	03
Further information	Not available.
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision Information	Physical & Chemical Properties: Multiple Properties