



1. Identification

Product identifier	BAND ALL 102		
	METALWORKING FLUID		
Other means of identification			
SDS number	Not applicable		
Recommended use	METALWORKING FLUID		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier/	Manufacturer/Importer/Supplier/Distributor information		
Manufacturer			
Company name	DOALL SAWING PRODUCTS A DOALL COMPANY 2375 Toughy Avenue Elk Grove Village, IL 60007		
Telephone (General Information)	888-362-5572, Ext 65047		
Emergency telephone number	1-800-424-9300 (CHEMTREC)		
Emergency telephone number (outside USA)	1-703-527-3887 (CHEMTREC)		

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Warning
Hazard statement	Causes serious eye irritation. May cause an allergic skin reaction.
Precautionary statement	
Prevention	Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.
Response	IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a poison center/doctor if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. Take off contaminated clothing and wash it before reuse.
Storage	Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES		64742-52-5	10 - 30
DIETHYLENE GLYCOL MONOBUTYL ETHER		112-34-5	1 - 5
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	1 - 5
DIETHANOLAMINE		111-42-2	0.1 - 1
Other components below reportable level	S		60 - 100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures	
Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth thoroughly. Do not induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Defatting of the skin. May cause allergic skin reaction.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.
5. Fire-fighting measures	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Move container from fire area if it can be done without risk. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions,
protective equipment and
emergency proceduresKeep unnecessary personnel away. Wear appropriate personal protective equipment. Do not
breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing
appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if
significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.
	Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Prevent product from entering drains. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. Do not flush spill to drain. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.
7. Handling and storage	
Precautions for safe handling	Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not ingest. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get this material on clothing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Use only in well-ventilated areas. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.
Conditions for safe storage, including any incompatibilities	To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Keep containers closed when not in use. Keep away from food, drink and animal feedingstuffs. Store away from incompatible materials (see Section 10 of the SDS). Store in a well-ventilated place. Room temperature - normal conditions. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

U.S OSHA	_		
	Туре	Value	
SEVERELY-HYDROTREAT ED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)	PEL	5 mg/m3	
US. NIOSH: Pocket Guide to Chemical	Hazards		
	Туре	Value	
DIETHANOLAMINE (CAS 111-42-2)	TWA	15 mg/m3	
		3 ppm	
ACGIH			
	Туре	Value	
SEVERELY-HYDROTREAT ED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5) US. ACGIH Threshold Limit Values	TWA	5 mg/m3	
US. ACOIN THESHOL LINIT VALUES	Туре	Value	Form
DIETHANOLAMINE (CAS 111-42-2)	TWA	1 mg/m3	Inhalable fraction and vapor.
DIETHYLENE GLYCOL MONOBUTYL ETHER (CAS 112-34-5)	TWA	10 ppm	Inhalable fraction and vapor.
osure guidelines			
US - California OELs: Skin designation			
DIETHANOLAMINE (CAS 111-42-2)		Can be absorbed through the skin.	

US ACGIH Threshold Limit Values: Skin designation

DIETHANOLAMINE (CAS	111-42-2) Can be absorbed through the skin.
Appropriate engineering controls	Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.
Skin protection	
Hand protection	Use protective gloves made of: Nitrile.
Other	Wear suitable protective clothing and gloves.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

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Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
рН	9.9
Melting point/freezing point	< 32 °F (< 0 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	Not Applicable
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
(14)	
Explosive limit - lower (%)	Not available.
	Not available. Not available.
Explosive limit - lower (%)	
Explosive limit - lower (%) Explosive limit - upper (%)	Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure	Not available. Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density	Not available. Not available. Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density Relative density	Not available. Not available. Not available. Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density Relative density Solubility(ies) Partition coefficient	Not available. Not available. Not available. Not available. 100 % Water Miscible
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density Relative density Solubility(ies) Partition coefficient (n-octanol/water)	Not available. Not available. Not available. Not available. 100 % Water Miscible Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density Relative density Solubility(ies) Partition coefficient (n-octanol/water) Auto-ignition temperature	Not available. Not available. Not available. Not available. 100 % Water Miscible Not available. Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density Relative density Solubility(ies) Partition coefficient (n-octanol/water) Auto-ignition temperature Decomposition temperature	Not available. Not available. Not available. Not available. 100 % Water Miscible Not available. Not available. Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density Relative density Solubility(ies) Partition coefficient (n-octanol/water) Auto-ignition temperature Decomposition temperature Viscosity	Not available. Not available. Not available. Not available. 100 % Water Miscible Not available. Not available. Not available.
Explosive limit - lower (%) Explosive limit - upper (%) Vapor pressure Vapor density Relative density Solubility(ies) Partition coefficient (n-octanol/water) Auto-ignition temperature Decomposition temperature Viscosity Other information	Not available. Not available. Not available. Not available. 100 % Water Miscible Not available. Not available. Not available. Not available.

9. Physical and chemical properties

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Avoid contact with oxidizers or reducing agents. Strong acids. Strong oxidizing substances.
Hazardous decomposition products	Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. Health injuries are not known or expected under normal use.
Skin contact	May cause an allergic skin reaction. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact	Causes serious eye irritation.
Ingestion	May be harmful if swallowed. Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Defatting of the skin. May cause an allergic skin reaction.

Information on toxicological effects

May cause an allergic skin reaction. May be harmful if swallowed. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
3-IODO-2-PROPYNYL BU	TYLCARBAMATE (CAS 55406-53-6)	
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	1.1 g/kg
DIETHANOLAMINE (CAS	111-42-2)	
Acute		
Dermal		
LD50	Rabbit	11.9 ml/kg
Oral		
LD50	Rat	710 mg/kg
DIETHYLENE GLYCOL MO	ONOBUTYL ETHER (CAS 112-34-5)	
Acute		
Dermal		
LD50	Rabbit	2700 mg/kg
Oral		
LD50	Guinea pig	2000 mg/kg
	Mouse	2400 mg/kg
	Rabbit	2200 mg/kg
	Rat	3305 mg/kg
SEVERELY-HYDROTREA	TED NAPHTHENIC PETROLEUM DISTILI	LATES (CAS 64742-52-5)
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg

Components	Species		Test Results
Inhalation			
LC50	Rat		> 5 mg/l, 4 hours
Oral			
LD50	Rat		> 5000 mg/kg
* Estimates for product may b	e based on add	tional component data not shown.	
Skin corrosion/irritation	Prolonged ski	n contact may cause temporary irritation.	Defatting, drying and cracking of skin.
Serious eye damage/eye irritation	Causes serior	us eye irritation.	
Respiratory or skin sensitization	า		
Respiratory sensitization	Not classified		
Skin sensitization	May cause ar	allergic skin reaction. This product is not	expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	This product i	s not considered to be a carcinogen by IA	RC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall	Evaluation of C	arcinogenicity	
DIETHANOLAMINE (CA: US. OSHA Specifically Regu	,	2B Possibly carcinoger ces (29 CFR 1910.1001-1050)	ic to humans.
Not listed.			
Reproductive toxicity	This product i	s not expected to cause reproductive or d	levelopmental effects.
Specific target organ toxicity - single exposure	Not classified		
Specific target organ toxicity - repeated exposure	Not classified		
Aspiration hazard	May be harmf	ul if swallowed and enters airways.	
Chronic effects	Prolonged exposure may cause chronic effects.		
Further information	Symptoms ma	ay be delayed.	
12. Ecological information	1		
Ecotoxicity	Contains a su	bstance which causes risk of hazardous	effects to the environment.
Components		Species	Test Results
3-IODO-2-PROPYNYL BUTY	LCARBAMATE	(CAS 55406-53-6)	
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.05 - 0.089 mg/l, 96 hours
DIETHANOLAMINE (CAS 11	1-42-2)		
Aquatic			
Crustacea	EC50	Water flea (Ceriodaphnia dubia)	61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas	s) 100 mg/l, 96 hours
DIETHYLENE GLYCOL MON	IOBUTYL ETHE	R (CAS 112-34-5)	
Aquatic			
Acute			
Crustacea	EC50	Daphnia	> 100 mg/l, 48 hours
Fish	LC50	Bluegill (Lepomis macrochirus)	1300 mg/l, 96 hours
SEVERELY-HYDROTREATE		C PETROLEUM DISTILLATES (CAS 647	42-52-5)
Aquatic			
Acute			
Crustacea	EC50	Daphnia	> 1000 mg/l, 48 hours

Fathead minnow (Pimephales promelas) > 30000 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

LC50

Persistence and degradability No data is available on the degradability of this product.

Fish

Bioaccumulative potential

Partition coefficient n-octan	ol / water (log Kow)	
DIETHANOLAMINE		-1.43
DIETHYLENE GLYCOL MON	OBUTYL ETHER	1
Mobility in soil	This product is miscible in wa	ter.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal instructions	Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.			
TSCA Section 12(b) Export	Notification (40 CFR 707, Su	ıbpt. D)		
HEXAHYDRO-1,3,5-TRI TRIAZINE (CAS 4719-04	S (2-HYDROXYETHYL)-S- 4-4)	1.0 % One-Time	Export Notification only.	
CERCLA Hazardous Substa	ance List (40 CFR 302.4)			
DIETHANOLAMINE (CA SARA 304 Emergency relea		Listed.		
Not regulated. US. OSHA Specifically Reg	ulated Substances (29 CFR ⁻	1910.1001-1050)		
Not listed.				
Superfund Amendments and Re	eauthorization Act of 1986 (S	SARA)		
Hazard categories	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No			
SARA 302 Extremely hazar	dous substance			
Not listed.				
SARA 311/312 Hazardous chemical	Yes			
SARA 313 (TRI reporting)				
Chemical name		CAS number	% by wt.	
DIETHYLENE GLYCOL	MONOBUTYL ETHER	112-34-5	1 - 5	
Material name: BAND ALL 102				SDS US

SARA 313 (TRI reporting) Chemical name		CAS number	% by wt.
3-IODO-2-PROPYNYL E DIETHANOLAMINE	BUTYLCARBAMATE	55406-53-6 111-42-2	0.1 - 1 0.1 - 1
Other federal regulations			
Clean Air Act (CAA) Section	n 112 Hazardous Air Poll	utants (HAPs) List	
DIETHANOLAMINE (CA Clean Air Act (CAA) Section		se Prevention (40 CFR	68.130)
Not regulated.			
Safe Drinking Water Act (SDWA)	Not regulated.		
Food and Drug Administration (FDA)	Not regulated.		
US state regulations			der the OSHA Hazard Communication Standard ARA Sections 311 and 312.
US. California Controlle	ed Substances. CA Depa	rtment of Justice (Califo	ornia Health and Safety Code Section 11100)
Not listed.			
US. Massachusetts RT			
DIETHANOLAMINE			
3-IODO-2-PROPYN DIETHANOLAMINE			
PINE OIL (CAS 800	,	4.4.5. K	
-	ker and Community Righ	t-to-Know Law	
DIETHANOLAMINE US. Rhode Island RTK	(CAS 111-42-2)		
	YL BUTYLCARBAMATE (CAS 55406-53-6)	
DIETHANOLAMINE		070 00-00-00	
California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)	SCAQMD. The VOC co	ntent of the product is 84 use dilution VOC limit of	t is compliant and may be sold and used in the g/L, measured by ASTM Method E-1868-10. This 75 g/L, the maximum dilution concentration is 89
US. California Proposition	65		
California Safe Drinking			tion 65): This material is not known to contain
US - California Proposi	tion 65 - CRT: Listed dat	e/Carcinogenic substan	ice
DIETHANOLAMINE	(CAS 111-42-2)	Listed: June 22, 2	2012
International Inventories			
Country(s) or region	Inventory name		On inventory or exempt (yes/no)*
Australia	Australian Inventory of (Chemical Substances (Al	CS) No
Canada	Domestic Substances L	ist (DSL)	Yes
Canada	Non-Domestic Substand		No
China	Inventory of Existing Ch	emical Substances in Ch	ina (IECSC) No
Europe	European Inventory of E Substances (EINECS)	Existing Commercial Chei	mical No
Europe	European List of Notifie	d Chemical Substances (ELINCS) No
Japan	Inventory of Existing an	d New Chemical Substan	ices (ENCS) No
Korea	Existing Chemicals List	(ECL)	Yes
New Zealand	New Zealand Inventory		No
Philippines	Philippine Inventory of ((PICCS)	Chemicals and Chemical	Substances No
United States & Puerto Rico	Toxic Substances Contr	rol Act (TSCA) Inventory	Yes
*A "Yes" indicates this product co	omplies with the inventory req	uirements administered by t	he governing country(s)

16. Other information, including date of preparation or last revision

Issue date 03-19-2015

Revision date Version # Further information	04-28-2015 02 Not available.
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision Information	Physical & Chemical Properties: Multiple Properties GHS: Classification