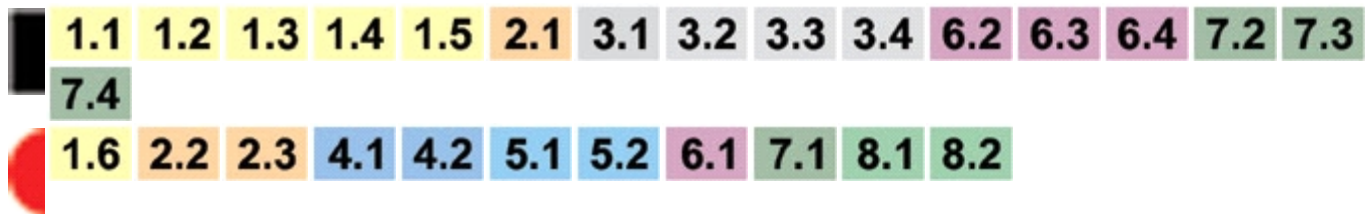
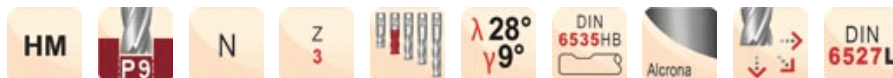
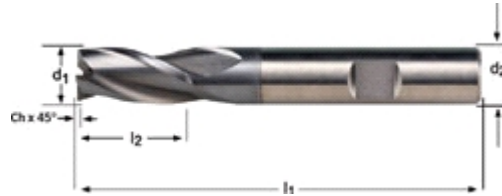


## S813HB

Slot Drill



d <sub>1</sub> R mm	Ch ±0.03x45° mm	d <sub>2</sub> R <sub>h6</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	z	e-code	USD
2.00	0.00	6	6	57	3	S813HB2.0	57.40
2.50	0.08	6	7	57	3	S813HB2.5	60.60
3.00	0.08	6	7	57	3	S813HB3.0	57.40
3.50	0.08	6	7	57	3	S813HB3.5	63.80
4.00	0.13	6	8	57	3	S813HB4.0	62.40
4.50	0.13	6	8	57	3	S813HB4.5	70.10
5.00	0.13	6	10	57	3	S813HB5.0	63.80
6.00	0.13	6	10	57	3	S813HB6.0	63.80
7.00	0.13	8	13	63	3	S813HB7.0	95.70
8.00	0.20	8	16	63	3	S813HB8.0	<sup>1)</sup> 89.30
9.00	0.20	10	16	72	3	S813HB9.0	<sup>1)</sup> 128.00
10.00	0.20	10	19	72	3	S813HB10.0	<sup>1)</sup> 118.00
12.00	0.20	12	22	83	3	S813HB12.0	<sup>1)</sup> 163.00
14.00	0.20	14	22	83	3	S813HB14.0	<sup>1)</sup> 203.00
16.00	0.20	16	26	92	3	S813HB16.0	<sup>1)</sup> 267.00
18.00	0.20	18	26	92	3	S813HB18.0	<sup>1)</sup> 345.00
20.00	0.30	20	32	104	3	S813HB20.0	<sup>1)</sup> 414.00

<sup>1)</sup> ± 0.05x45° mm