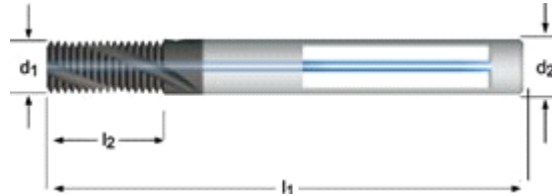
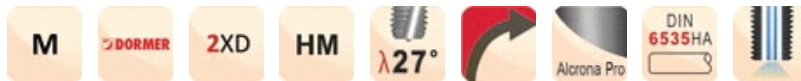


## J215

M Thread Mill Spiral Flute 27° Oil Feed



Internal Thread



$\geq$	P mm	d <sub>1</sub> R mm	l <sub>2</sub> mm	l <sub>1</sub> mm	d <sub>2</sub> R mm	z	e-code	USD
M6	1.00	4.50	13.0	57	6	3	J2154.5X1.0	121.00
M8	1.25	6.00	17.5	65	6	3	J2156.0X1.25	159.00
M10	1.50	7.50	21.0	72	8	3	J2157.5X1.5	184.00
M12	1.75	9.50	26.25	80	10	3	J2159.5X1.75	242.00
M14	2.00	10.00	30.0	83	10	4	J21510.0X2.0	316.00
M16	2.00	12.00	34.0	92	12	4	J21512.0X2.0	388.00