

A238

Center Drill



Radius Form and Flat Shank



1.1
1.2
1.3
1.4
3.1
3.2

1.5
1.6
2.1
2.2
2.3
3.3
3.4
4.1
4.2
4.3
5.1
5.2
5.3
6.1
6.2

6.3
6.4
7.1
7.2
7.3
7.4
8.1
8.2
8.3
9.1

d1 R mm	d1 decimal Inch	l2 max/min mm	l1 mm	r max/min mm	d2 R mm	d4 max/min mm	e-code	USD
1.60	0.0630	4.7 - 4.2	35	5.00 - 4.00	4.00	3.25 - 3.15	A2381.6X4.0	21.35
2.00	0.0787	5.4 - 5.0	40	6.25 - 5.00	5.00	4.20 - 4.10	A2382.0X5.0	23.05
2.50	0.0984	6.8 - 6.3	45	7.88 - 6.30	6.30	5.35 - 5.25	A2382.5X6.3	25.35
3.15	0.1240	8.5 - 8.0	50	10.00 - 8.00	8.00	6.95 - 6.85	A2383.15X8.0	31.30
4.00	0.1575	10.6 - 10.0	55	12.50 - 10.00	10.00	8.40 - 8.30	A2384.0X10.0	44.85
5.00	0.1969	13.1 - 12.5	63	15.63 - 12.50	12.50	10.95 - 10.85	A2385.0X12.5	67.60
6.30	0.2480	16.6 - 16.0	71	20.00 - 16.00	16.00	14.00 - 13.90	A2386.3X16.0	102.00
8.00	0.3150	20.7 - 20.0	80	25.00 - 20.00	20.00	17.90 - 17.80	A2388.0X20.0	165.00