



E627

DIN ANSI Machine Tap, Red Shark for Alloy Steels, Plug Style



Pack Qty = 1 pc



M	P mm	l ₁ mm	l ₂ mm	l ₄ mm	d ₂ R Inch	∠ a Inch	l ₃ mm	# of Flutes			Limits	e-code	USD
3	0.50	56	9	18	0.141	0.108	5	3	2.50	N40	D3	E627M3	22.25
4	0.70	63	12	21	0.168	0.129	6	3	3.30	N30	D4	E627M4	17.50
5	0.80	70	13	25	0.194	0.150	6	3	4.20	N19	D4	E627M5	17.90
6	1.00	80	15	30	0.255	0.189	8	3	5.00	N9	D5	E627M6	20.65
8	1.25	90	18	35	0.318	0.236	10	3	6.80	H	D5	E627M8	24.85
10	1.50	100	20	39	0.381	0.284	11	3	8.50	Q	D6	E627M10	35.90
12	1.75	110	23	-	0.367	0.273	11	3	10.30	Y	D6	E627M12	43.50
14	2.00	110	23	-	0.429	0.320	13	3	12.00	15/32	D7	E627M14	66.00
16	2.00	110	23	-	0.480	0.358	14	3	14.00	35/64	D7	E627M16	72.90
18	2.50	125	30	-	0.542	0.404	16	4	15.50	39/64	D7	E627M18	103.00
20	2.50	140	30	-	0.652	0.487	18	4	17.50	11/16	D7	E627M20	143.00
24	3.00	160	38	-	0.760	0.567	19	4	21.00	53/64	D8	E627M24	205.00