

# EXOCARB® AERO *Blizzard*

Carbide End Mills for Aluminum Applications

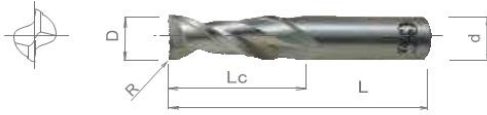


## List 2022

2 Flute, Regular Length, Square & Corner Radius

SPEED FEED P1220	CARBIDE	BR	REG	30°	SHANK h6
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Milling Diameter Tolerance	
1/8 ≤ D ≤ 1	+0 / -0.002"



Units: Inch

EDP Number	Mill Diameter	Corner Radius	Overall Length	Length of Cut	Shank Diameter
	D	R	L	Lc	d
20220100	1/8	-	1-1/2	3/8	1/8
20220200	1/8	0.01	1-1/2	3/8	1/8
20220500	5/32	-	2	9/16	3/16
20220600	5/32	0.02	2	9/16	3/16
20220900	3/16	-	2	9/16	3/16
20221000	3/16	0.02	2	9/16	3/16
20221300	7/32	-	2-1/2	3/4	1/4
20221400	7/32	0.02	2-1/2	3/4	1/4
20221700	1/4	-	2-1/2	3/4	1/4
20221800	1/4	0.02	2-1/2	3/4	1/4
20221900	1/4	0.03	2-1/2	3/4	1/4
20222000	1/4	0.06	2-1/2	3/4	1/4
20222100	9/32	-	2-1/2	13/16	5/16
20222200	9/32	0.02	2-1/2	13/16	5/16
20222500	5/16	-	2-1/2	13/16	5/16
20222600	5/16	0.02	2-1/2	13/16	5/16
20222700	5/16	0.03	2-1/2	13/16	5/16
20222900	11/32	-	2-1/2	1	3/8
20223000	11/32	0.02	2-1/2	1	3/8
20223300	3/8	-	2-1/2	1	3/8
20223400	3/8	0.02	2-1/2	1	3/8
20223500	3/8	0.03	2-1/2	1	3/8
20223600	3/8	0.06	2-1/2	1	3/8

EDP Number	Mill Diameter	Corner Radius	Overall Length	Length of Cut	Shank Diameter
	D	R	L	Lc	d
20223700	13/32	-	2-3/4	1	7/16
20223800	13/32	0.02	2-3/4	1	7/16
20224100	7/16	-	2-3/4	1	7/16
20224200	7/16	0.02	2-3/4	1	7/16
20224500	15/32	-	3	1-1/4	1/2
20224600	15/32	0.02	3	1-1/4	1/2
20224900	1/2	-	3	1-1/4	1/2
20225000	1/2	0.02	3	1-1/4	1/2
20225100	1/2	0.03	3	1-1/4	1/2
20225200	1/2	0.06	3	1-1/4	1/2
20225300	5/8	-	3-1/2	1-5/8	5/8
20225400	5/8	0.03	3-1/2	1-5/8	5/8
20225500	5/8	0.06	3-1/2	1-5/8	5/8
20225600	5/8	0.09	3-1/2	1-5/8	5/8
20225700	3/4	-	4	1-5/8	3/4
20225800	3/4	0.06	4	1-5/8	3/4
20225900	3/4	0.09	4	1-5/8	3/4
20226000	3/4	0.12	4	1-5/8	3/4
20226100	1	-	5	2	1
20226200	1	0.06	5	2	1
20226300	1	0.09	5	2	1
20226400	1	0.12	5	2	1

Packed: 1 pc.  
EDPs above are stocked standard, DLC coating available upon request.  
Additional corner radii available upon request.



### OSG's Performance & Savings

Don't require ultra-high performance? Try CARBIDE - List 402 or 495 (p. 993-995 or 1004)

List No.	Work Material																
	P					M			K	N		S		H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low 1010 1018	Med. 1035 1045	High 1065	4140 4340		300	400	17-4 PH			6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
2022									<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>							

good  best

