

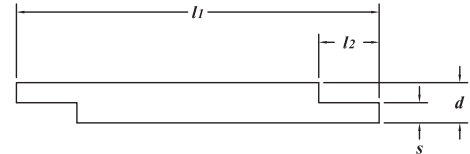
TOLERANCES	
<i>d</i>	h6
<i>s</i>	+0.001" -0.000" (+0.025 -0.000mm) from centerline

### Centerless Ground Engraving - Split Double End

Solid submicron grain carbide

For use in engraving or single flute milling

Ready to be finished - blank is non-cutting



EDP#	<i>d</i> † Diameter		<i>l</i> <sub>1</sub> Overall Length	<i>l</i> <sub>2</sub> Split Length	<i>s</i> Split Depth	1-11	12-24	25-49	50-100	
	Decimal	Metric								
55010	.1250	1/8"	3.175	1-1/2"	3/8"	1/16"	6.96	6.66	6.35	6.05
55020	.1250	1/8"	3.175	2"	3/8"	1/16"	8.87	8.48	8.10	7.71
55030	.1250	1/8"	3.175	3"	3/8"	1/16"	9.64	9.22	8.80	8.38
55040	.1250	1/8"	3.175	4"	3/8"	1/16"	13.06	12.50	11.93	11.36
55050	.1250	1/8"	3.175	6"	3/8"	1/16"	17.96	17.18	16.40	15.62
55060	.1875	3/16"	4.763	2"	1/2"	3/32"	12.42	11.88	11.34	10.80
55070	.1875	3/16"	4.763	2-1/2"	1/2"	3/32"	14.72	14.08	13.44	12.80
55080	.1875	3/16"	4.763	3"	1/2"	3/32"	17.92	17.14	16.36	15.58
55090	.1875	3/16"	4.763	4"	1/2"	3/32"	20.42	19.54	18.65	17.76
55100	.1875	3/16"	4.763	6"	1/2"	3/32"	27.17	25.99	24.81	23.63
55110	.2500	1/4"	6.350	2"	1/2"	1/8"	17.92	17.14	16.36	15.58
55120	.2500	1/4"	6.350	2-1/2"	1/2"	1/8"	19.11	18.28	17.45	16.62
55130	.2500	1/4"	6.350	3"	1/2"	1/8"	24.17	23.12	22.07	21.02
55140	.2500	1/4"	6.350	4"	1/2"	1/8"	32.18	30.78	29.38	27.98
55150	.2500	1/4"	6.350	6"	1/2"	1/8"	39.68	37.95	36.23	34.50
55160	.3125	5/16"	7.938	2-1/2"	1/2"	5/32"	25.21	24.11	23.02	21.92
55170	.3125	5/16"	7.938	3"	1/2"	5/32"	34.22	32.74	31.25	29.76
55180	.3125	5/16"	7.938	4"	1/2"	5/32"	37.54	35.90	34.27	32.64
55190	.3125	5/16"	7.938	6"	1/2"	5/32"	54.19	51.83	49.48	47.12
55200	.3750	3/8"	9.525	2-1/2"	1/2"	3/16"	34.13	32.65	31.16	29.68
55210	.3750	3/8"	9.525	3"	1/2"	3/16"	40.66	38.90	37.13	35.36
55220	.3750	3/8"	9.525	4"	1/2"	3/16"	45.05	43.09	41.13	39.17
55230	.3750	3/8"	9.525	6"	1/2"	3/16"	66.11	63.24	60.36	57.49
55240	.4375	7/16"	11.113	2-1/2"	5/8"	7/32"	40.05	38.31	36.57	34.83
55250	.4375	7/16"	11.113	3"	5/8"	7/32"	47.32	45.27	43.21	41.15
55260	.4375	7/16"	11.113	4"	5/8"	7/32"	58.81	56.25	53.70	51.14
55270	.4375	7/16"	11.113	6"	5/8"	7/32"	77.77	74.39	71.01	67.63
55280	.5000	1/2"	12.700	3"	5/8"	1/4"	53.64	51.30	48.97	46.64
55290	.5000	1/2"	12.700	4"	5/8"	1/4"	65.47	62.62	59.78	56.93
55300	.5000	1/2"	12.700	6"	5/8"	1/4"	95.11	90.97	86.84	82.70