Series 152D

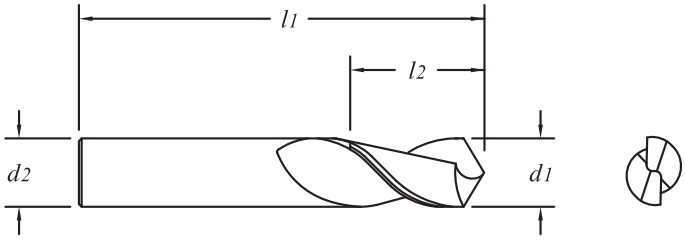
TOLERANCES	
d_1	+.000" –.002" (+.000 /–.050mm)
d_2	h6

Z=2 | 30° | 120° | TECH PAGES 288-293

Recommended for drilling and milling in mild steels and non-ferrous materials

Drill/End Mill

Solid submicron grain carbide
Four-facet drill point geometry
Extremely versatile
Point tolerance ±1°



MATERIAL HARDNESS (Rc)
70
35
0

EDP#	d_1 † Diameter Decimal	Diameter	Metric	d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100
57420	.1181		3.000	3.0	38	12	11.19	10.70	10.22	9.73
57422	.1250	1/8"	3.175	1/8"	1-1/2"	1/2"	10.65	10.19	9.72	9.26
57424	.1575		4.000	4.0	50	14	14.73	14.09	13.45	12.81
57426	.1875	3/16"	4.762	3/16"	2"	5/8"	14.03	13.42	12.81	12.20
57430	.2362		6.000	6.0	65	19	18.31	17.51	16.72	15.92
57432	.2500	1/4"	6.350	1/4"	2-1/2"	3/4"	17.42	16.67	15.91	15.15
57434	.3125	5/16"	7.937	5/16"	2-1/2"	7/8"	22.85	21.86	20.86	19.87
57438	.3750	3/8"	9.525	3/8"	2-1/2"	7/8"	27.96	26.74	25.53	24.31
57440	.3937		10.000	10.0	70	25	34.33	32.84	31.34	29.85
57442	.4375	7/16"	11.112	7/16"	2-3/4"	1"	34.41	32.91	31.42	29.92
57444	.4724		12.000	12.0	75	25	54.66	52.28	49.91	47.53
57446	.5000	1/2"	12.700	1/2"	3"	1"	52.05	49.79	47.52	45.26
57448	.6250	5/8"	15.875	5/8"	3-1/2"	1-1/4"	84.18	80.52	76.86	73.20
57450	.6299		16.000	16.0	88	32	88.37	84.52	80.68	76.84
57452	.7500	3/4"	19.050	3/4"	4"	1-1/2"	123.88	118.49	113.11	107.72

† *Metric equivalents are for reference only*