TOLERANCES	
d_1	+.000" –.002" (+.000 /–.050mm)
d_2	h6

Z=2 | 30° | 90° | TECH PAGES 316-317

Drill/End Mill

TiALN Coating

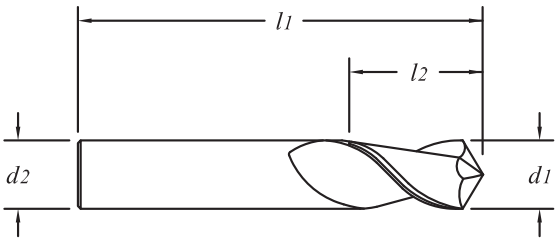
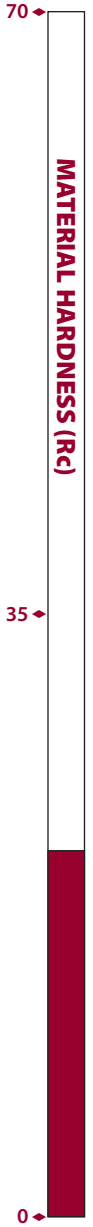
Solid submicron grain carbide

Included angle to a point - center cutting

Tools do not have drill point geometry

Extremely versatile

Point tolerance ±0°30'



EDP#	d_1 † Diameter Decimal	Diameter	Metric	d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100
57207	.1250	1/8"	3.175	1/8"	1-1/2"	1/2"	14.32	13.70	13.07	12.45
57217	.1875	3/16"	4.763	3/16"	2"	5/8"	18.01	17.23	16.44	15.66
57227	.2500	1/4"	6.350	1/4"	2-1/2"	3/4"	24.56	23.50	22.43	21.36
57237	.3125	5/16"	7.938	5/16"	2-1/2"	7/8"	33.29	31.85	30.40	28.95
57247	.3750	3/8"	9.525	3/8"	2-1/2"	7/8"	38.88	37.19	35.50	33.81
57257	.4375	7/16"	11.113	7/16"	2-3/4"	1"	47.01	44.97	42.92	40.88
57267	.5000	1/2"	12.700	1/2"	3"	1"	66.32	63.44	60.55	57.67
57277	.6250	5/8"	15.875	5/8"	3-1/2"	1-1/4"	105.58	100.99	96.40	91.81
57287	.7500	3/4"	19.050	3/4"	4"	1-1/2"	151.41	144.83	138.24	131.66