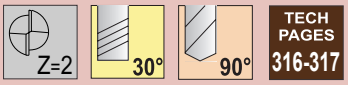
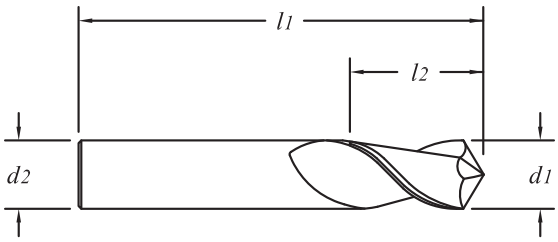
Series 152M



TOLERANCES	
d_1	+.000" –.002" (+.000 /–.050mm)
d_2	h6

Drill/End Mill

Solid submicron grain carbide
Included angle to a point - center cutting
Tools do not have drill point geometry
Extremely versatile
Point tolerance ±0°30'



MATERIAL HARDNESS (Rc)
70
35
0

EDP#	d_1 † Diameter Decimal	Diameter	Metric	d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100
57200	.1250	1/8"	3.175	1/8"	1-1/2"	1/2"	11.63	11.12	10.62	10.11
57210	.1875	3/16"	4.763	3/16"	2"	5/8"	15.32	14.65	13.99	13.32
57220	.2500	1/4"	6.350	1/4"	2-1/2"	3/4"	19.03	18.21	17.38	16.55
57230	.3125	5/16"	7.938	5/16"	2-1/2"	7/8"	24.94	23.86	22.77	21.69
57240	.3750	3/8"	9.525	3/8"	2-1/2"	7/8"	30.53	29.21	27.88	26.55
57250	.4375	7/16"	11.113	7/16"	2-3/4"	1"	37.58	35.95	34.31	32.68
57260	.5000	1/2"	12.700	1/2"	3"	1"	56.83	54.36	51.89	49.42
57270	.6250	5/8"	15.875	5/8"	3-1/2"	1-1/4"	91.92	87.92	83.93	79.93
57280	.7500	3/4"	19.050	3/4"	4"	1-1/2"	135.27	129.39	123.51	117.63

† *Metric equivalents are for reference only*