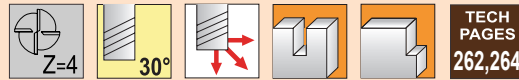


TOLERANCES

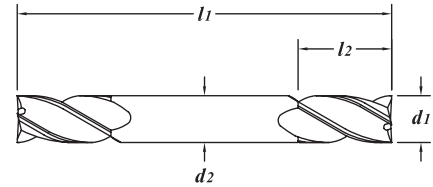
d_1	+0.000" -0.002" (+.000 -0.050mm)
d_2	h6



Stub Length - Double End

TiALN Coating

- Solid submicron grain carbide end mill - center cutting
- Shorter flute length for rigidity
- Dry or semi-dry machining
- Extremely versatile
- Uncoated - page 190
- Standard Length - page 217



EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
	Decimal	Metric								
06017	.0312	1/32"	0.792	1/8"	1-1/2"	1/16"	22.11	21.15	20.19	19.23
06517	.0394		1.000	3.0	38	2	23.09	22.09	21.08	20.08
06027	.0469	3/64"	1.191	1/8"	1-1/2"	3/32"	22.11	21.15	20.19	19.23
06527	.0591		1.500	3.0	38	3	23.09	22.09	21.08	20.08
06037	.0625	1/16"	1.588	1/8"	1-1/2"	1/8"	22.11	21.15	20.19	19.23
06537	.0787		2.000	3.0	38	4	23.09	22.09	21.08	20.08
06047	.0938	3/32"	2.383	1/8"	1-1/2"	3/16"	22.11	21.15	20.19	19.23
06547	.0984		2.500	3.0	38	5	23.09	22.09	21.08	20.08
06557	.1181		3.000	3.0	38	6	15.72	15.04	14.35	13.67
06057	.1250	1/8"	3.175	1/8"	1-1/2"	1/4"	15.11	14.45	13.80	13.14
06567	.1378		3.500	4.0	50	7	25.06	23.97	22.88	21.79
06067	.1562	5/32"	3.967	3/16"	2"	5/16"	23.98	22.94	21.89	20.85
06577	.1575		4.000	4.0	50	8	21.10	20.19	19.27	18.35
06587	.1772		4.500	5.0	65	9.5	32.52	31.11	29.69	28.28
06077	.1875	3/16"	4.763	3/16"	2"	3/8"	20.25	19.37	18.49	17.61
06597	.1969		5.000	5.0	65	10	29.61	28.33	27.04	25.75
06087	.2188	7/32"	5.558	1/4"	2-1/2"	1/2"	31.28	29.92	28.56	27.20
06607	.2362		6.000	6.0	65	12	30.29	28.97	27.66	26.34
06097	.2500	1/4"	6.350	1/4"	2-1/2"	1/2"	29.15	27.89	26.62	25.35
06617	.2756		7.000	7.0	65	12	38.73	37.05	35.36	33.68
06107	.3125	5/16"	7.938	5/16"	2-1/2"	1/2"	38.20	36.54	34.88	33.22
06627	.3150		8.000	8.0	65	12	39.62	37.90	36.17	34.45
06637	.3543		9.000	9.0	75	14	42.85	40.99	39.12	37.26
06117	.3750	3/8"	9.525	3/8"	2-1/2"	1/2"	39.93	38.19	36.46	34.72
06647	.3937		10.000	10.0	75	14	54.21	51.85	49.50	47.14
06657	.4331		11.000	11.0	75	14	57.02	54.54	52.06	49.58
06127	.4375	7/16"	11.113	7/16"	2-3/4"	9/16"	53.77	51.44	49.10	46.76
06667	.4724		12.000	12.0	75	16	63.97	61.19	58.41	55.63
06137	.5000	1/2"	12.700	1/2"	3"	5/8"	61.42	58.75	56.08	53.41

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MATERIAL HARDNESS (Rc)

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