

Series 206

Speeds & Feeds information pg 424

Dec. inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.3839			9.750	133.00	87.00	9002060097500
0.3858		W	9.800	133.00	87.00	9002060098000
0.3898			9.900	133.00	87.00	9002060099000
0.3906	25/64		9.920	133.00	87.00	9002060099200
0.3937			10.000	133.00	87.00	9002060100000
0.3976			10.100	133.00	87.00	9002060101000
0.4016			10.200	133.00	87.00	9002060102000
0.4035			10.250	133.00	87.00	9002060102500
0.4055			10.300	133.00	87.00	9002060103000
0.4063	13/32		10.320	133.00	87.00	9002060103200
0.4134			10.500	133.00	87.00	9002060105000
0.4173			10.600	133.00	87.00	9002060106000
0.4220	27/64		10.720	142.00	94.00	9002060107200
0.4252			10.800	142.00	94.00	9002060108000
0.4291			10.900	142.00	94.00	9002060109000
0.4331			11.000	142.00	94.00	9002060110000
0.4370			11.100	142.00	94.00	9002060111000
0.4374	7/16		11.110	142.00	94.00	9002060111100
0.4409			11.200	142.00	94.00	9002060112000
0.4449			11.300	142.00	94.00	9002060113000
0.4488			11.400	142.00	94.00	9002060114000
0.4528			11.500	142.00	94.00	9002060115000
0.4531	29/64		11.510	142.00	94.00	9002060115100
0.4567			11.600	142.00	94.00	9002060116000
0.4606			11.700	142.00	94.00	9002060117000

Dec. inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.4646			11.800	142.00	94.00	9002060118000
0.4685			11.900	151.00	101.00	9002060119000
0.4689	15/32		11.910	151.00	101.00	9002060119100
0.4724			12.000	151.00	101.00	9002060120000
0.4764			12.100	151.00	101.00	9002060121000
0.4803			12.200	151.00	101.00	9002060122000
0.4843	31/64		12.300	151.00	101.00	9002060123000
0.4921			12.500	151.00	101.00	9002060125000
0.5000	1/2		12.700	151.00	101.00	9002060127000
0.5039			12.800	151.00	101.00	9002060128000
0.5118			13.000	151.00	101.00	9002060130000
0.5197			13.200	151.00	101.00	9002060132000
0.5315			13.500	160.00	108.00	9002060135000
0.5512			14.000	160.00	108.00	9002060140000
0.5709			14.500	169.00	114.00	9002060145000
0.5906			15.000	169.00	114.00	9002060150000
0.6299			16.000	178.00	120.00	9002060160000
0.6693			17.000	184.00	125.00	9002060170000
0.7087			18.000	191.00	130.00	9002060180000
0.7480			19.000	198.00	135.00	9002060190000
0.7874			20.000	205.00	140.00	9002060200000

Alternative Drill Series:

#205 HSS, GP, 5xD, 118 pt, Oxide