

5xD



Bright Finish



External Coolant



Straight Shank

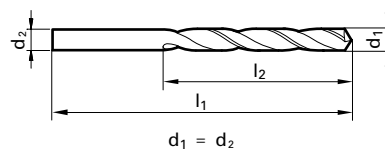
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Series 206

Low Helix

HSS, Low Helix (Type H), jobber length, 118° point, Form A web thinned
>14.0mm dia., standard straight shank, RH helix

Cut / Shank Dia. = h8 tolerance range



Application Materials:



General Steels/
Brass

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter				mm
0.0079		92	0.200	19.00	2.50	9002060002000
0.0094		88	0.240	19.00	2.50	9002060002400
0.0098		87	0.250	19.00	3.00	9002060002500
0.0118			0.300	19.00	3.00	9002060003000
0.0134		80	0.340	19.00	4.00	9002060003400
0.0138			0.350	19.00	4.00	9002060003500
0.0157	1/64		0.400	20.00	5.00	9002060004000
0.0161		78	0.410	20.00	5.00	9002060004100
0.0177			0.450	20.00	5.00	9002060004500
0.0181		77	0.460	20.00	5.00	9002060004600
0.0197			0.500	22.00	6.00	9002060005000
0.0201		76	0.510	22.00	6.00	9002060005100
0.0209		75	0.530	22.00	6.00	9002060005300
0.0217			0.550	24.00	7.00	9002060005500
0.0224		74	0.570	24.00	7.00	9002060005700
0.0236			0.600	24.00	7.00	9002060006000
0.0244			0.620	26.00	8.00	9002060006200
0.0256			0.650	26.00	8.00	9002060006500
0.0260		71	0.660	26.00	8.00	9002060006600
0.0276			0.700	28.00	9.00	9002060007000
0.0283			0.720	28.00	9.00	9002060007200
0.0287			0.730	28.00	9.00	9002060007300
0.0291		69	0.740	28.00	9.00	9002060007400
0.0295			0.750	28.00	9.00	9002060007500
0.0299			0.760	30.00	10.00	9002060007600
0.0303			0.770	30.00	10.00	9002060007700
0.0311	1/32	68	0.790	30.00	10.00	9002060007900
0.0315			0.800	30.00	10.00	9002060008000
0.0319		67	0.810	30.00	10.00	9002060008100
0.0327			0.830	30.00	10.00	9002060008300
0.0331		66	0.840	30.00	10.00	9002060008400
0.0335			0.850	30.00	10.00	9002060008500
0.0339			0.860	32.00	11.00	9002060008600
0.0343			0.870	32.00	11.00	9002060008700
0.0346			0.880	32.00	11.00	9002060008800
0.0350		65	0.890	32.00	11.00	9002060008900
0.0354			0.900	32.00	11.00	9002060009000
0.0358		64	0.910	32.00	11.00	9002060009100
0.0366			0.930	32.00	11.00	9002060009300
0.0374			0.950	32.00	11.00	9002060009500
0.0378			0.960	34.00	12.00	9002060009600
0.0382		62	0.970	34.00	12.00	9002060009700
0.0390		61	0.990	34.00	12.00	9002060009900
0.0394			1.000	34.00	12.00	9002060010000
0.0402		60	1.020	34.00	12.00	9002060010200
0.0409		59	1.040	34.00	12.00	9002060010400
0.0413			1.050	34.00	12.00	9002060010500
0.0433			1.100	36.00	14.00	9002060011000
0.0453			1.150	36.00	14.00	9002060011500
0.0465		56	1.180	36.00	14.00	9002060011800
0.0469	3/64		1.190	38.00	16.00	9002060011900
0.0472			1.200	38.00	16.00	9002060012000
0.0480			1.220	38.00	16.00	9002060012200
0.0492			1.250	38.00	16.00	9002060012500
0.0500			1.270	38.00	16.00	9002060012700

Dec. inch	Diameter (d1)		l1 mm	l2 mm	EDP #	
	Fract. inch	Wire / letter				mm
0.0504			1.280	38.00	16.00	9002060012800
0.0512			1.300	38.00	16.00	9002060013000
0.0520		55	1.320	38.00	16.00	9002060013200
0.0524			1.330	40.00	18.00	9002060013300
0.0531			1.350	40.00	18.00	9002060013500
0.0539			1.370	40.00	18.00	9002060013700
0.0551		54	1.400	40.00	18.00	9002060014000
0.0563			1.430	40.00	18.00	9002060014300
0.0567			1.440	40.00	18.00	9002060014400
0.0571			1.450	40.00	18.00	9002060014500
0.0579			1.470	40.00	18.00	9002060014700
0.0591			1.500	40.00	18.00	9002060015000
0.0602			1.530	43.00	20.00	9002060015300
0.0606			1.540	43.00	20.00	9002060015400
0.0610			1.550	43.00	20.00	9002060015500
0.0626	1/16		1.590	43.00	20.00	9002060015900
0.0630			1.600	43.00	20.00	9002060016000
0.0638			1.620	43.00	20.00	9002060016200
0.0650			1.650	43.00	20.00	9002060016500
0.0657			1.670	43.00	20.00	9002060016700
0.0669		51	1.700	43.00	20.00	9002060017000
0.0677			1.720	46.00	22.00	9002060017200
0.0681			1.730	46.00	22.00	9002060017300
0.0689			1.750	46.00	22.00	9002060017500
0.0701		50	1.780	46.00	22.00	9002060017800
0.0709			1.800	46.00	22.00	9002060018000
0.0728		49	1.850	46.00	22.00	9002060018500
0.0748			1.900	46.00	22.00	9002060019000
0.0756			1.920	49.00	24.00	9002060019200
0.0768			1.950	49.00	24.00	9002060019500
0.0780	5/64		1.980	49.00	24.00	9002060019800
0.0787			2.000	49.00	24.00	9002060020000
0.0795			2.020	49.00	24.00	9002060020200
0.0807			2.050	49.00	24.00	9002060020500
0.0811		46	2.060	49.00	24.00	9002060020600
0.0815			2.070	49.00	24.00	9002060020700
0.0827			2.100	49.00	24.00	9002060021000
0.0846			2.150	53.00	27.00	9002060021500
0.0858		44	2.180	53.00	27.00	9002060021800
0.0866			2.200	53.00	27.00	9002060022000
0.0886			2.250	53.00	27.00	9002060022500
0.0894			2.270	53.00	27.00	9002060022700
0.0906			2.300	53.00	27.00	9002060023000
0.0925			2.350	53.00	27.00	9002060023500
0.0937	3/32		2.380	57.00	30.00	9002060023800
0.0945			2.400	57.00	30.00	9002060024000
0.0965			2.450	57.00	30.00	9002060024500
0.0972			2.470	57.00	30.00	9002060024700
0.0984			2.500	57.00	30.00	9002060025000
0.0996		39	2.530	57.00	30.00	9002060025300
0.1004			2.550	57.00	30.00	9002060025500
0.1012			2.570	57.00	30.00	9002060025700
0.1024			2.600	57.00	30.00	9002060026000
0.1035			2.630	57.00	30.00	9002060026300
0.1039		37	2.640	57.00	30.00	9002060026400

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Dec. Inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.1043			2.650	57.00	30.00	9002060026500
0.1063			2.700	61.00	33.00	9002060027000
0.1067		36	2.710	61.00	33.00	9002060027100
0.1083			2.750	61.00	33.00	9002060027500
0.1094	7/64		2.780	61.00	33.00	9002060027800
0.1102			2.800	61.00	33.00	9002060028000
0.1110		34	2.820	61.00	33.00	9002060028200
0.1122			2.850	61.00	33.00	9002060028500
0.1142			2.900	61.00	33.00	9002060029000
0.1150			2.920	61.00	33.00	9002060029200
0.1161		32	2.950	61.00	33.00	9002060029500
0.1181			3.000	61.00	33.00	9002060030000
0.1201		31	3.050	65.00	36.00	9002060030500
0.1220			3.100	65.00	36.00	9002060031000
0.1240			3.150	65.00	36.00	9002060031500
0.1248	1/8		3.170	65.00	36.00	9002060031700
0.1260			3.200	65.00	36.00	9002060032000
0.1268			3.220	65.00	36.00	9002060032200
0.1280			3.250	65.00	36.00	9002060032500
0.1299			3.300	65.00	36.00	9002060033000
0.1319			3.350	65.00	36.00	9002060033500
0.1339			3.400	70.00	39.00	9002060034000
0.1358		29	3.450	70.00	39.00	9002060034500
0.1378			3.500	70.00	39.00	9002060035000
0.1398			3.550	70.00	39.00	9002060035500
0.1406	9/64	28	3.570	70.00	39.00	9002060035700
0.1417			3.600	70.00	39.00	9002060036000
0.1437			3.650	70.00	39.00	9002060036500
0.1457			3.700	70.00	39.00	9002060037000
0.1476			3.750	70.00	39.00	9002060037500
0.1496		25	3.800	75.00	43.00	9002060038000
0.1508			3.830	75.00	43.00	9002060038300
0.1516			3.850	75.00	43.00	9002060038500
0.1524			3.870	75.00	43.00	9002060038700
0.1535			3.900	75.00	43.00	9002060039000
0.1539		23	3.910	75.00	43.00	9002060039100
0.1555			3.950	75.00	43.00	9002060039500
0.1563	5/32		3.970	75.00	43.00	9002060039700
0.1575			4.000	75.00	43.00	9002060040000
0.1583			4.020	75.00	43.00	9002060040200
0.1591		21	4.040	75.00	43.00	9002060040400
0.1594			4.050	75.00	43.00	9002060040500
0.1614			4.100	75.00	43.00	9002060041000
0.1634			4.150	75.00	43.00	9002060041500
0.1654			4.200	75.00	43.00	9002060042000
0.1661		19	4.220	75.00	43.00	9002060042200
0.1673			4.250	75.00	43.00	9002060042500
0.1693		18	4.300	80.00	47.00	9002060043000
0.1720	11/64		4.370	80.00	47.00	9002060043700
0.1732			4.400	80.00	47.00	9002060044000
0.1752			4.450	80.00	47.00	9002060044500
0.1772		16	4.500	80.00	47.00	9002060045000
0.1811			4.600	80.00	47.00	9002060046000
0.1831			4.650	80.00	47.00	9002060046500
0.1850		13	4.700	80.00	47.00	9002060047000
0.1870			4.750	80.00	47.00	9002060047500
0.1874	3/16		4.760	86.00	52.00	9002060047600
0.1890		12	4.800	86.00	52.00	9002060048000
0.1909		11	4.850	86.00	52.00	9002060048500
0.1929			4.900	86.00	52.00	9002060049000
0.1949			4.950	86.00	52.00	9002060049500
0.1969			5.000	86.00	52.00	9002060050000
0.1988			5.050	86.00	52.00	9002060050500
0.2008			5.100	86.00	52.00	9002060051000
0.2031	13/64		5.160	86.00	52.00	9002060051600
0.2047			5.200	86.00	52.00	9002060052000
0.2067			5.250	86.00	52.00	9002060052500
0.2087			5.300	86.00	52.00	9002060053000
0.2091	4		5.310	93.00	57.00	9002060053100

Dec. Inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.2126			5.400	93.00	57.00	9002060054000
0.2165			5.500	93.00	57.00	9002060055000
0.2189	7/32		5.560	93.00	57.00	9002060055600
0.2205			5.600	93.00	57.00	9002060056000
0.2244			5.700	93.00	57.00	9002060057000
0.2264			5.750	93.00	57.00	9002060057500
0.2283			5.800	93.00	57.00	9002060058000
0.2323			5.900	93.00	57.00	9002060059000
0.2343	15/64		5.950	93.00	57.00	9002060059500
0.2362			6.000	93.00	57.00	9002060060000
0.2382			6.050	101.00	63.00	9002060060500
0.2402			6.100	101.00	63.00	9002060061000
0.2421		C	6.150	101.00	63.00	9002060061500
0.2441			6.200	101.00	63.00	9002060062000
0.2461		D	6.250	101.00	63.00	9002060062500
0.2480			6.300	101.00	63.00	9002060063000
0.2500	1/4	E	6.350	101.00	63.00	9002060063500
0.2520			6.400	101.00	63.00	9002060064000
0.2539			6.450	101.00	63.00	9002060064500
0.2559			6.500	101.00	63.00	9002060065000
0.2571		F	6.530	101.00	63.00	9002060065300
0.2579			6.550	101.00	63.00	9002060065500
0.2598			6.600	101.00	63.00	9002060066000
0.2638			6.700	101.00	63.00	9002060067000
0.2657	17/64	H	6.750	109.00	69.00	9002060067500
0.2677			6.800	109.00	69.00	9002060068000
0.2717		I	6.900	109.00	69.00	9002060069000
0.2756			7.000	109.00	69.00	9002060070000
0.2795			7.100	109.00	69.00	9002060071000
0.2811	9/32	K	7.140	109.00	69.00	9002060071400
0.2835			7.200	109.00	69.00	9002060072000
0.2854			7.250	109.00	69.00	9002060072500
0.2874			7.300	109.00	69.00	9002060073000
0.2894			7.350	109.00	69.00	9002060073500
0.2913			7.400	109.00	69.00	9002060074000
0.2953			7.500	109.00	69.00	9002060075000
0.2969	19/64		7.540	117.00	75.00	9002060075400
0.2992			7.600	117.00	75.00	9002060076000
0.3031			7.700	117.00	75.00	9002060077000
0.3051			7.750	117.00	75.00	9002060077500
0.3071			7.800	117.00	75.00	9002060078000
0.3110			7.900	117.00	75.00	9002060079000
0.3126	5/16		7.940	117.00	75.00	9002060079400
0.3150			8.000	117.00	75.00	9002060080000
0.3169			8.050	117.00	75.00	9002060080500
0.3189			8.100	117.00	75.00	9002060081000
0.3228		P	8.200	117.00	75.00	9002060082000
0.3248			8.250	117.00	75.00	9002060082500
0.3268			8.300	117.00	75.00	9002060083000
0.3280	21/64		8.330	117.00	75.00	9002060083300
0.3307			8.400	117.00	75.00	9002060084000
0.3319		Q	8.430	117.00	75.00	9002060084300
0.3346			8.500	117.00	75.00	9002060085000
0.3386			8.600	125.00	81.00	9002060086000
0.3425			8.700	125.00	81.00	9002060087000
0.3437	11/32		8.730	125.00	81.00	9002060087300
0.3465			8.800	125.00	81.00	9002060088000
0.3504			8.900	125.00	81.00	9002060089000
0.3543			9.000	125.00	81.00	9002060090000
0.3583			9.100	125.00	81.00	9002060091000
0.3594	23/64		9.130	125.00	81.00	9002060091300
0.3622			9.200	125.00	81.00	9002060092000
0.3642			9.250	125.00	81.00	9002060092500
0.3661			9.300	125.00	81.00	9002060093000
0.3701			9.400	125.00	81.00	9002060094000
0.3740			9.500	125.00	81.00	9002060095000
0.3748	3/8		9.520	133.00	87.00	9002060095200
0.3780			9.600	133.00	87.00	9002060096000
0.3819			9.700	133.00	87.00	9002060097000

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive

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Dec. inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.3839			9.750	133.00	87.00	9002060097500
0.3858		W	9.800	133.00	87.00	9002060098000
0.3898			9.900	133.00	87.00	9002060099000
0.3906	25/64		9.920	133.00	87.00	9002060099200
0.3937			10.000	133.00	87.00	9002060100000
0.3976			10.100	133.00	87.00	9002060101000
0.4016			10.200	133.00	87.00	9002060102000
0.4035			10.250	133.00	87.00	9002060102500
0.4055			10.300	133.00	87.00	9002060103000
0.4063	13/32		10.320	133.00	87.00	9002060103200
0.4134			10.500	133.00	87.00	9002060105000
0.4173			10.600	133.00	87.00	9002060106000
0.4220	27/64		10.720	142.00	94.00	9002060107200
0.4252			10.800	142.00	94.00	9002060108000
0.4291			10.900	142.00	94.00	9002060109000
0.4331			11.000	142.00	94.00	9002060110000
0.4370			11.100	142.00	94.00	9002060111000
0.4374	7/16		11.110	142.00	94.00	9002060111100
0.4409			11.200	142.00	94.00	9002060112000
0.4449			11.300	142.00	94.00	9002060113000
0.4488			11.400	142.00	94.00	9002060114000
0.4528			11.500	142.00	94.00	9002060115000
0.4531	29/64		11.510	142.00	94.00	9002060115100
0.4567			11.600	142.00	94.00	9002060116000
0.4606			11.700	142.00	94.00	9002060117000

Dec. inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.4646			11.800	142.00	94.00	9002060118000
0.4685			11.900	151.00	101.00	9002060119000
0.4689	15/32		11.910	151.00	101.00	9002060119100
0.4724			12.000	151.00	101.00	9002060120000
0.4764			12.100	151.00	101.00	9002060121000
0.4803			12.200	151.00	101.00	9002060122000
0.4843	31/64		12.300	151.00	101.00	9002060123000
0.4921			12.500	151.00	101.00	9002060125000
0.5000	1/2		12.700	151.00	101.00	9002060127000
0.5039			12.800	151.00	101.00	9002060128000
0.5118			13.000	151.00	101.00	9002060130000
0.5197			13.200	151.00	101.00	9002060132000
0.5315			13.500	160.00	108.00	9002060135000
0.5512			14.000	160.00	108.00	9002060140000
0.5709			14.500	169.00	114.00	9002060145000
0.5906			15.000	169.00	114.00	9002060150000
0.6299			16.000	178.00	120.00	9002060160000
0.6693			17.000	184.00	125.00	9002060170000
0.7087			18.000	191.00	130.00	9002060180000
0.7480			19.000	198.00	135.00	9002060190000
0.7874			20.000	205.00	140.00	9002060200000

Alternative Drill Series:

#205 HSS, GP, 5xD, 118 pt, Oxide