



5xD

Series 207

Application Materials:

-  General Steels/Brass
-  Aluminum & Alloys

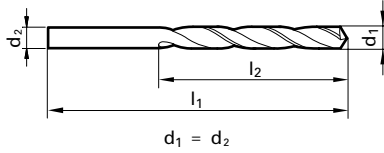
Twist Drills



High Helix
HSS, High Helix (Type W), jobber length, 130° point, Form A web thinned
>14.0mm dia., standard straight shank, RH helix



Cut / Shank Dia. = h8 tolerance range



Speeds & Feeds
 information pg 425

| Dec. inch | Diameter (d1) | | l1 mm | l2 mm | EDP # | |
|-----------|---------------|---------------|-------|-------|-------|---------------|
| | Fract. inch | Wire / letter | | | | |
| 0.0079 | | 92 | 0.200 | 19.00 | 2.50 | 9002070002000 |
| 0.0118 | | | 0.300 | 19.00 | 3.00 | 9002070003000 |
| 0.0138 | | | 0.350 | 19.00 | 4.00 | 9002070003500 |
| 0.0157 | 1/64 | | 0.400 | 20.00 | 5.00 | 9002070004000 |
| 0.0177 | | | 0.450 | 20.00 | 5.00 | 9002070004500 |
| 0.0181 | | 77 | 0.460 | 20.00 | 5.00 | 9002070004600 |
| 0.0197 | | | 0.500 | 22.00 | 6.00 | 9002070005000 |
| 0.0201 | | 76 | 0.510 | 22.00 | 6.00 | 9002070005100 |
| 0.0217 | | | 0.550 | 24.00 | 7.00 | 9002070005500 |
| 0.0224 | | 74 | 0.570 | 24.00 | 7.00 | 9002070005700 |
| 0.0236 | | | 0.600 | 24.00 | 7.00 | 9002070006000 |
| 0.0240 | | 73 | 0.610 | 26.00 | 8.00 | 9002070006100 |
| 0.0244 | | | 0.620 | 26.00 | 8.00 | 9002070006200 |
| 0.0252 | | 72 | 0.640 | 26.00 | 8.00 | 9002070006400 |
| 0.0256 | | | 0.650 | 26.00 | 8.00 | 9002070006500 |
| 0.0260 | | 71 | 0.660 | 26.00 | 8.00 | 9002070006600 |
| 0.0276 | | | 0.700 | 28.00 | 9.00 | 9002070007000 |
| 0.0295 | | | 0.750 | 28.00 | 9.00 | 9002070007500 |
| 0.0307 | | | 0.780 | 30.00 | 10.00 | 9002070007800 |
| 0.0311 | 1/32 | 68 | 0.790 | 30.00 | 10.00 | 9002070007900 |
| 0.0315 | | | 0.800 | 30.00 | 10.00 | 9002070008000 |
| 0.0319 | | 67 | 0.810 | 30.00 | 10.00 | 9002070008100 |
| 0.0331 | | 66 | 0.840 | 30.00 | 10.00 | 9002070008400 |
| 0.0335 | | | 0.850 | 30.00 | 10.00 | 9002070008500 |
| 0.0339 | | | 0.860 | 32.00 | 11.00 | 9002070008600 |
| 0.0343 | | | 0.870 | 32.00 | 11.00 | 9002070008700 |
| 0.0354 | | | 0.900 | 32.00 | 11.00 | 9002070009000 |
| 0.0374 | | | 0.950 | 32.00 | 11.00 | 9002070009500 |
| 0.0382 | | 62 | 0.970 | 34.00 | 12.00 | 9002070009700 |
| 0.0386 | | | 0.980 | 34.00 | 12.00 | 9002070009800 |
| 0.0390 | | 61 | 0.990 | 34.00 | 12.00 | 9002070009900 |
| 0.0394 | | | 1.000 | 34.00 | 12.00 | 9002070010000 |
| 0.0398 | | | 1.010 | 34.00 | 12.00 | 9002070010100 |
| 0.0402 | | 60 | 1.020 | 34.00 | 12.00 | 9002070010200 |
| 0.0413 | | | 1.050 | 34.00 | 12.00 | 9002070010500 |
| 0.0421 | | 58 | 1.070 | 36.00 | 14.00 | 9002070010700 |
| 0.0425 | | | 1.080 | 36.00 | 14.00 | 9002070010800 |
| 0.0433 | | | 1.100 | 36.00 | 14.00 | 9002070011000 |
| 0.0441 | | | 1.120 | 36.00 | 14.00 | 9002070011200 |
| 0.0453 | | | 1.150 | 36.00 | 14.00 | 9002070011500 |
| 0.0465 | | 56 | 1.180 | 36.00 | 14.00 | 9002070011800 |
| 0.0469 | 3/64 | | 1.190 | 38.00 | 16.00 | 9002070011900 |
| 0.0472 | | | 1.200 | 38.00 | 16.00 | 9002070012000 |
| 0.0480 | | | 1.220 | 38.00 | 16.00 | 9002070012200 |
| 0.0492 | | | 1.250 | 38.00 | 16.00 | 9002070012500 |
| 0.0500 | | | 1.270 | 38.00 | 16.00 | 9002070012700 |
| 0.0512 | | | 1.300 | 38.00 | 16.00 | 9002070013000 |
| 0.0516 | | | 1.310 | 38.00 | 16.00 | 9002070013100 |
| 0.0524 | | | 1.330 | 40.00 | 18.00 | 9002070013300 |
| 0.0531 | | | 1.350 | 40.00 | 18.00 | 9002070013500 |
| 0.0543 | | | 1.380 | 40.00 | 18.00 | 9002070013800 |
| 0.0551 | | 54 | 1.400 | 40.00 | 18.00 | 9002070014000 |
| 0.0559 | | | 1.420 | 40.00 | 18.00 | 9002070014200 |
| 0.0563 | | | 1.430 | 40.00 | 18.00 | 9002070014300 |

| Dec. inch | Diameter (d1) | | l1 mm | l2 mm | EDP # | |
|-----------|---------------|---------------|-------|-------|-------|---------------|
| | Fract. inch | Wire / letter | | | | |
| 0.0571 | | | 1.450 | 40.00 | 18.00 | 9002070014500 |
| 0.0579 | | | 1.470 | 40.00 | 18.00 | 9002070014700 |
| 0.0591 | | | 1.500 | 40.00 | 18.00 | 9002070015000 |
| 0.0594 | | 53 | 1.510 | 43.00 | 20.00 | 9002070015100 |
| 0.0610 | | | 1.550 | 43.00 | 20.00 | 9002070015500 |
| 0.0622 | | | 1.580 | 43.00 | 20.00 | 9002070015800 |
| 0.0626 | | 1/16 | 1.590 | 43.00 | 20.00 | 9002070015900 |
| 0.0630 | | | 1.600 | 43.00 | 20.00 | 9002070016000 |
| 0.0634 | | 52 | 1.610 | 43.00 | 20.00 | 9002070016100 |
| 0.0650 | | | 1.650 | 43.00 | 20.00 | 9002070016500 |
| 0.0669 | | 51 | 1.700 | 43.00 | 20.00 | 9002070017000 |
| 0.0689 | | | 1.750 | 46.00 | 22.00 | 9002070017500 |
| 0.0693 | | | 1.760 | 46.00 | 22.00 | 9002070017600 |
| 0.0697 | | | 1.770 | 46.00 | 22.00 | 9002070017700 |
| 0.0701 | | 50 | 1.780 | 46.00 | 22.00 | 9002070017800 |
| 0.0709 | | | 1.800 | 46.00 | 22.00 | 9002070018000 |
| 0.0728 | | 49 | 1.850 | 46.00 | 22.00 | 9002070018500 |
| 0.0748 | | | 1.900 | 46.00 | 22.00 | 9002070019000 |
| 0.0760 | | 48 | 1.930 | 49.00 | 24.00 | 9002070019300 |
| 0.0768 | | | 1.950 | 49.00 | 24.00 | 9002070019500 |
| 0.0780 | | 5/64 | 1.980 | 49.00 | 24.00 | 9002070019800 |
| 0.0787 | | | 2.000 | 49.00 | 24.00 | 9002070020000 |
| 0.0795 | | | 2.020 | 49.00 | 24.00 | 9002070020200 |
| 0.0807 | | | 2.050 | 49.00 | 24.00 | 9002070020500 |
| 0.0811 | | 46 | 2.060 | 49.00 | 24.00 | 9002070020600 |
| 0.0819 | | 45 | 2.080 | 49.00 | 24.00 | 9002070020800 |
| 0.0827 | | | 2.100 | 49.00 | 24.00 | 9002070021000 |
| 0.0846 | | | 2.150 | 53.00 | 27.00 | 9002070021500 |
| 0.0866 | | | 2.200 | 53.00 | 27.00 | 9002070022000 |
| 0.0874 | | | 2.220 | 53.00 | 27.00 | 9002070022200 |
| 0.0886 | | | 2.250 | 53.00 | 27.00 | 9002070022500 |
| 0.0906 | | | 2.300 | 53.00 | 27.00 | 9002070023000 |
| 0.0913 | | | 2.320 | 53.00 | 27.00 | 9002070023200 |
| 0.0925 | | | 2.350 | 53.00 | 27.00 | 9002070023500 |
| 0.0937 | | 3/32 | 2.380 | 57.00 | 30.00 | 9002070023800 |
| 0.0945 | | | 2.400 | 57.00 | 30.00 | 9002070024000 |
| 0.0965 | | | 2.450 | 57.00 | 30.00 | 9002070024500 |
| 0.0980 | | 40 | 2.490 | 57.00 | 30.00 | 9002070024900 |
| 0.0984 | | | 2.500 | 57.00 | 30.00 | 9002070025000 |
| 0.0996 | | 39 | 2.530 | 57.00 | 30.00 | 9002070025300 |
| 0.1004 | | | 2.550 | 57.00 | 30.00 | 9002070025500 |
| 0.1016 | | 38 | 2.580 | 57.00 | 30.00 | 9002070025800 |
| 0.1024 | | | 2.600 | 57.00 | 30.00 | 9002070026000 |
| 0.1043 | | | 2.650 | 57.00 | 30.00 | 9002070026500 |
| 0.1063 | | | 2.700 | 61.00 | 33.00 | 9002070027000 |
| 0.1071 | | | 2.720 | 61.00 | 33.00 | 9002070027200 |
| 0.1075 | | | 2.730 | 61.00 | 33.00 | 9002070027300 |
| 0.1083 | | | 2.750 | 61.00 | 33.00 | 9002070027500 |
| 0.1094 | | 7/64 | 2.780 | 61.00 | 33.00 | 9002070027800 |
| 0.1102 | | | 2.800 | 61.00 | 33.00 | 9002070028000 |
| 0.1110 | | 34 | 2.820 | 61.00 | 33.00 | 9002070028200 |
| 0.1122 | | | 2.850 | 61.00 | 33.00 | 9002070028500 |
| 0.1142 | | | 2.900 | 61.00 | 33.00 | 9002070029000 |
| 0.1161 | | 32 | 2.950 | 61.00 | 33.00 | 9002070029500 |

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive

Series 207

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Twist Drills

| Dec. inch | Diameter (d1) | | I1 mm | I2 mm | EDP # | |
|-----------|---------------|---------------|-------|--------|-------|---------------|
| | Fract. inch | Wire / letter | | | | |
| 0.1181 | | | 3.000 | 61.00 | 33.00 | 9002070030000 |
| 0.1193 | | | 3.030 | 65.00 | 36.00 | 9002070030300 |
| 0.1201 | | 31 | 3.050 | 65.00 | 36.00 | 9002070030500 |
| 0.1205 | | | 3.060 | 65.00 | 36.00 | 9002070030600 |
| 0.1220 | | | 3.100 | 65.00 | 36.00 | 9002070031000 |
| 0.1240 | | | 3.150 | 65.00 | 36.00 | 9002070031500 |
| 0.1248 | | 1/8 | 3.170 | 65.00 | 36.00 | 9002070031700 |
| 0.1260 | | | 3.200 | 65.00 | 36.00 | 9002070032000 |
| 0.1280 | | | 3.250 | 65.00 | 36.00 | 9002070032500 |
| 0.1283 | | 30 | 3.260 | 65.00 | 36.00 | 9002070032600 |
| 0.1299 | | | 3.300 | 65.00 | 36.00 | 9002070033000 |
| 0.1319 | | | 3.350 | 65.00 | 36.00 | 9002070033500 |
| 0.1339 | | | 3.400 | 70.00 | 39.00 | 9002070034000 |
| 0.1358 | | 29 | 3.450 | 70.00 | 39.00 | 9002070034500 |
| 0.1378 | | | 3.500 | 70.00 | 39.00 | 9002070035000 |
| 0.1390 | | | 3.530 | 70.00 | 39.00 | 9002070035300 |
| 0.1398 | | | 3.550 | 70.00 | 39.00 | 9002070035500 |
| 0.1406 | | 9/64 | 3.570 | 70.00 | 39.00 | 9002070035700 |
| 0.1417 | | | 3.600 | 70.00 | 39.00 | 9002070036000 |
| 0.1437 | | | 3.650 | 70.00 | 39.00 | 9002070036500 |
| 0.1457 | | | 3.700 | 70.00 | 39.00 | 9002070037000 |
| 0.1469 | | 26 | 3.730 | 70.00 | 39.00 | 9002070037300 |
| 0.1476 | | | 3.750 | 70.00 | 39.00 | 9002070037500 |
| 0.1496 | | 25 | 3.800 | 75.00 | 43.00 | 9002070038000 |
| 0.1516 | | | 3.850 | 75.00 | 43.00 | 9002070038500 |
| 0.1535 | | | 3.900 | 75.00 | 43.00 | 9002070039000 |
| 0.1555 | | | 3.950 | 75.00 | 43.00 | 9002070039500 |
| 0.1563 | | 5/32 | 3.970 | 75.00 | 43.00 | 9002070039700 |
| 0.1575 | | | 4.000 | 75.00 | 43.00 | 9002070040000 |
| 0.1591 | | 21 | 4.040 | 75.00 | 43.00 | 9002070040400 |
| 0.1594 | | | 4.050 | 75.00 | 43.00 | 9002070040500 |
| 0.1614 | | | 4.100 | 75.00 | 43.00 | 9002070041000 |
| 0.1634 | | | 4.150 | 75.00 | 43.00 | 9002070041500 |
| 0.1654 | | | 4.200 | 75.00 | 43.00 | 9002070042000 |
| 0.1661 | | 19 | 4.220 | 75.00 | 43.00 | 9002070042200 |
| 0.1673 | | | 4.250 | 75.00 | 43.00 | 9002070042500 |
| 0.1693 | | 18 | 4.300 | 80.00 | 47.00 | 9002070043000 |
| 0.1713 | | | 4.350 | 80.00 | 47.00 | 9002070043500 |
| 0.1732 | | | 4.400 | 80.00 | 47.00 | 9002070044000 |
| 0.1772 | | 16 | 4.500 | 80.00 | 47.00 | 9002070045000 |
| 0.1811 | | | 4.600 | 80.00 | 47.00 | 9002070046000 |
| 0.1831 | | | 4.650 | 80.00 | 47.00 | 9002070046500 |
| 0.1850 | | 13 | 4.700 | 80.00 | 47.00 | 9002070047000 |
| 0.1870 | | | 4.750 | 80.00 | 47.00 | 9002070047500 |
| 0.1874 | | 3/16 | 4.760 | 86.00 | 52.00 | 9002070047600 |
| 0.1890 | | 12 | 4.800 | 86.00 | 52.00 | 9002070048000 |
| 0.1909 | | 11 | 4.850 | 86.00 | 52.00 | 9002070048500 |
| 0.1929 | | | 4.900 | 86.00 | 52.00 | 9002070049000 |
| 0.1949 | | | 4.950 | 86.00 | 52.00 | 9002070049500 |
| 0.1969 | | | 5.000 | 86.00 | 52.00 | 9002070050000 |
| 0.1988 | | | 5.050 | 86.00 | 52.00 | 9002070050500 |
| 0.2008 | | | 5.100 | 86.00 | 52.00 | 9002070051000 |
| 0.2031 | | 13/64 | 5.160 | 86.00 | 52.00 | 9002070051600 |
| 0.2047 | | | 5.200 | 86.00 | 52.00 | 9002070052000 |
| 0.2067 | | | 5.250 | 86.00 | 52.00 | 9002070052500 |
| 0.2087 | | | 5.300 | 86.00 | 52.00 | 9002070053000 |
| 0.2126 | | | 5.400 | 93.00 | 57.00 | 9002070054000 |
| 0.2146 | | | 5.450 | 93.00 | 57.00 | 9002070054500 |
| 0.2165 | | | 5.500 | 93.00 | 57.00 | 9002070055000 |
| 0.2189 | | 7/32 | 5.560 | 93.00 | 57.00 | 9002070055600 |
| 0.2205 | | | 5.600 | 93.00 | 57.00 | 9002070056000 |
| 0.2244 | | | 5.700 | 93.00 | 57.00 | 9002070057000 |
| 0.2264 | | | 5.750 | 93.00 | 57.00 | 9002070057500 |
| 0.2283 | | | 5.800 | 93.00 | 57.00 | 9002070058000 |
| 0.2303 | | | 5.850 | 93.00 | 57.00 | 9002070058500 |
| 0.2323 | | | 5.900 | 93.00 | 57.00 | 9002070059000 |
| 0.2343 | | 15/64 | 5.950 | 93.00 | 57.00 | 9002070059500 |
| 0.2362 | | | 6.000 | 93.00 | 57.00 | 9002070060000 |
| 0.2402 | | | 6.100 | 101.00 | 63.00 | 9002070061000 |
| 0.2421 | | C | 6.150 | 101.00 | 63.00 | 9002070061500 |

| Dec. inch | Diameter (d1) | | I1 mm | I2 mm | EDP # | |
|-----------|---------------|---------------|--------|--------|-------|---------------|
| | Fract. inch | Wire / letter | | | | |
| 0.2441 | | | 6.200 | 101.00 | 63.00 | 9002070062000 |
| 0.2461 | | D | 6.250 | 101.00 | 63.00 | 9002070062500 |
| 0.2480 | | | 6.300 | 101.00 | 63.00 | 9002070063000 |
| 0.2500 | | 1/4 | 6.350 | 101.00 | 63.00 | 9002070063500 |
| 0.2520 | | | 6.400 | 101.00 | 63.00 | 9002070064000 |
| 0.2559 | | | 6.500 | 101.00 | 63.00 | 9002070065000 |
| 0.2571 | | F | 6.530 | 101.00 | 63.00 | 9002070065300 |
| 0.2598 | | | 6.600 | 101.00 | 63.00 | 9002070066000 |
| 0.2618 | | | 6.650 | 101.00 | 63.00 | 9002070066500 |
| 0.2638 | | | 6.700 | 101.00 | 63.00 | 9002070067000 |
| 0.2657 | | 17/64 | 6.750 | 109.00 | 69.00 | 9002070067500 |
| 0.2677 | | | 6.800 | 109.00 | 69.00 | 9002070068000 |
| 0.2697 | | | 6.850 | 109.00 | 69.00 | 9002070068500 |
| 0.2717 | | I | 6.900 | 109.00 | 69.00 | 9002070069000 |
| 0.2736 | | | 6.950 | 109.00 | 69.00 | 9002070069500 |
| 0.2756 | | | 7.000 | 109.00 | 69.00 | 9002070070000 |
| 0.2776 | | | 7.050 | 109.00 | 69.00 | 9002070070500 |
| 0.2795 | | | 7.100 | 109.00 | 69.00 | 9002070071000 |
| 0.2811 | | 9/32 | 7.140 | 109.00 | 69.00 | 9002070071400 |
| 0.2835 | | | 7.200 | 109.00 | 69.00 | 9002070072000 |
| 0.2854 | | | 7.250 | 109.00 | 69.00 | 9002070072500 |
| 0.2874 | | | 7.300 | 109.00 | 69.00 | 9002070073000 |
| 0.2913 | | | 7.400 | 109.00 | 69.00 | 9002070074000 |
| 0.2953 | | | 7.500 | 109.00 | 69.00 | 9002070075000 |
| 0.2969 | | 19/64 | 7.540 | 117.00 | 75.00 | 9002070075400 |
| 0.2992 | | | 7.600 | 117.00 | 75.00 | 9002070076000 |
| 0.3031 | | | 7.700 | 117.00 | 75.00 | 9002070077000 |
| 0.3051 | | | 7.750 | 117.00 | 75.00 | 9002070077500 |
| 0.3071 | | | 7.800 | 117.00 | 75.00 | 9002070078000 |
| 0.3110 | | | 7.900 | 117.00 | 75.00 | 9002070079000 |
| 0.3126 | | 5/16 | 7.940 | 117.00 | 75.00 | 9002070079400 |
| 0.3150 | | | 8.000 | 117.00 | 75.00 | 9002070080000 |
| 0.3161 | | O | 8.030 | 117.00 | 75.00 | 9002070080300 |
| 0.3189 | | | 8.100 | 117.00 | 75.00 | 9002070081000 |
| 0.3209 | | | 8.150 | 117.00 | 75.00 | 9002070081500 |
| 0.3228 | | P | 8.200 | 117.00 | 75.00 | 9002070082000 |
| 0.3248 | | | 8.250 | 117.00 | 75.00 | 9002070082500 |
| 0.3268 | | | 8.300 | 117.00 | 75.00 | 9002070083000 |
| 0.3307 | | | 8.400 | 117.00 | 75.00 | 9002070084000 |
| 0.3346 | | | 8.500 | 117.00 | 75.00 | 9002070085000 |
| 0.3386 | | | 8.600 | 125.00 | 81.00 | 9002070086000 |
| 0.3425 | | | 8.700 | 125.00 | 81.00 | 9002070087000 |
| 0.3437 | | 11/32 | 8.730 | 125.00 | 81.00 | 9002070087300 |
| 0.3445 | | | 8.750 | 125.00 | 81.00 | 9002070087500 |
| 0.3465 | | | 8.800 | 125.00 | 81.00 | 9002070088000 |
| 0.3480 | | S | 8.840 | 125.00 | 81.00 | 9002070088400 |
| 0.3504 | | | 8.900 | 125.00 | 81.00 | 9002070089000 |
| 0.3543 | | | 9.000 | 125.00 | 81.00 | 9002070090000 |
| 0.3579 | | T | 9.090 | 125.00 | 81.00 | 9002070090900 |
| 0.3583 | | | 9.100 | 125.00 | 81.00 | 9002070091000 |
| 0.3594 | | 23/64 | 9.130 | 125.00 | 81.00 | 9002070091300 |
| 0.3622 | | | 9.200 | 125.00 | 81.00 | 9002070092000 |
| 0.3661 | | | 9.300 | 125.00 | 81.00 | 9002070093000 |
| 0.3677 | | U | 9.340 | 125.00 | 81.00 | 9002070093400 |
| 0.3701 | | | 9.400 | 125.00 | 81.00 | 9002070094000 |
| 0.3740 | | | 9.500 | 125.00 | 81.00 | 9002070095000 |
| 0.3748 | | 3/8 | 9.520 | 133.00 | 87.00 | 9002070095200 |
| 0.3780 | | | 9.600 | 133.00 | 87.00 | 9002070096000 |
| 0.3819 | | | 9.700 | 133.00 | 87.00 | 9002070097000 |
| 0.3858 | | W | 9.800 | 133.00 | 87.00 | 9002070098000 |
| 0.3898 | | | 9.900 | 133.00 | 87.00 | 9002070099000 |
| 0.3906 | | 25/64 | 9.920 | 133.00 | 87.00 | 9002070099200 |
| 0.3937 | | | 10.000 | 133.00 | 87.00 | 9002070100000 |
| 0.3969 | | X | 10.080 | 133.00 | 87.00 | 9002070100800 |
| 0.3976 | | | 10.100 | 133.00 | 87.00 | 9002070101000 |
| 0.4016 | | | 10.200 | 133.00 | 87.00 | 9002070102000 |
| 0.4035 | | | 10.250 | 133.00 | 87.00 | 9002070102500 |
| 0.4039 | | Y | 10.260 | 133.00 | 87.00 | 9002070102600 |
| 0.4055 | | | 10.300 | 133.00 | 87.00 | 9002070103000 |
| 0.4063 | | 13/32 | 10.320 | 133.00 | 87.00 | 9002070103200 |

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| Dec. inch | Diameter (d1) | | I1 mm | I2 mm | EDP # | |
|-----------|---------------|---------------|--------|--------|--------|---------------|
| | Fract. inch | Wire / letter | | | | |
| 0.4094 | | | 10.400 | 133.00 | 87.00 | 9002070104000 |
| 0.4134 | | | 10.500 | 133.00 | 87.00 | 9002070105000 |
| 0.4173 | | | 10.600 | 133.00 | 87.00 | 9002070106000 |
| 0.4213 | | | 10.700 | 142.00 | 94.00 | 9002070107000 |
| 0.4232 | | | 10.750 | 142.00 | 94.00 | 9002070107500 |
| 0.4252 | | | 10.800 | 142.00 | 94.00 | 9002070108000 |
| 0.4291 | | | 10.900 | 142.00 | 94.00 | 9002070109000 |
| 0.4331 | | | 11.000 | 142.00 | 94.00 | 9002070110000 |
| 0.4370 | | | 11.100 | 142.00 | 94.00 | 9002070111000 |
| 0.4374 | 7/16 | | 11.110 | 142.00 | 94.00 | 9002070111100 |
| 0.4409 | | | 11.200 | 142.00 | 94.00 | 9002070112000 |
| 0.4429 | | | 11.250 | 142.00 | 94.00 | 9002070112500 |
| 0.4449 | | | 11.300 | 142.00 | 94.00 | 9002070113000 |
| 0.4488 | | | 11.400 | 142.00 | 94.00 | 9002070114000 |
| 0.4528 | | | 11.500 | 142.00 | 94.00 | 9002070115000 |
| 0.4531 | 29/64 | | 11.510 | 142.00 | 94.00 | 9002070115100 |
| 0.4567 | | | 11.600 | 142.00 | 94.00 | 9002070116000 |
| 0.4606 | | | 11.700 | 142.00 | 94.00 | 9002070117000 |
| 0.4626 | | | 11.750 | 142.00 | 94.00 | 9002070117500 |
| 0.4646 | | | 11.800 | 142.00 | 94.00 | 9002070118000 |
| 0.4685 | | | 11.900 | 151.00 | 101.00 | 9002070119000 |
| 0.4724 | | | 12.000 | 151.00 | 101.00 | 9002070120000 |
| 0.4764 | | | 12.100 | 151.00 | 101.00 | 9002070121000 |
| 0.4843 | 31/64 | | 12.300 | 151.00 | 101.00 | 9002070123000 |
| 0.4921 | | | 12.500 | 151.00 | 101.00 | 9002070125000 |
| 0.4961 | | | 12.600 | 151.00 | 101.00 | 9002070126000 |
| 0.5000 | 1/2 | | 12.700 | 151.00 | 101.00 | 9002070127000 |

| Dec. inch | Diameter (d1) | | I1 mm | I2 mm | EDP # | |
|-----------|---------------|---------------|--------|--------|--------|---------------|
| | Fract. inch | Wire / letter | | | | |
| 0.5039 | | | 12.800 | 151.00 | 101.00 | 9002070128000 |
| 0.5079 | | | 12.900 | 151.00 | 101.00 | 9002070129000 |
| 0.5118 | | | 13.000 | 151.00 | 101.00 | 9002070130000 |
| 0.5157 | 33/64 | | 13.100 | 151.00 | 101.00 | 9002070131000 |
| 0.5197 | | | 13.200 | 151.00 | 101.00 | 9002070132000 |
| 0.5315 | | | 13.500 | 160.00 | 108.00 | 9002070135000 |
| 0.5433 | | | 13.800 | 160.00 | 108.00 | 9002070138000 |
| 0.5512 | | | 14.000 | 160.00 | 108.00 | 9002070140000 |
| 0.5709 | | | 14.500 | 169.00 | 114.00 | 9002070145000 |
| 0.5787 | | | 14.700 | 169.00 | 114.00 | 9002070147000 |
| 0.5827 | | | 14.800 | 169.00 | 114.00 | 9002070148000 |
| 0.5906 | | | 15.000 | 169.00 | 114.00 | 9002070150000 |
| 0.5984 | | | 15.200 | 178.00 | 120.00 | 9002070152000 |
| 0.6102 | | | 15.500 | 178.00 | 120.00 | 9002070155000 |
| 0.6299 | | | 16.000 | 178.00 | 120.00 | 9002070160000 |
| 0.6496 | | | 16.500 | 184.00 | 125.00 | 9002070165000 |
| 0.6693 | | | 17.000 | 184.00 | 125.00 | 9002070170000 |
| 0.7087 | | | 18.000 | 191.00 | 130.00 | 9002070180000 |
| 0.7185 | | | 18.250 | 198.00 | 135.00 | 9002070182500 |
| 0.7480 | | | 19.000 | 198.00 | 135.00 | 9002070190000 |
| 0.7874 | | | 20.000 | 205.00 | 140.00 | 9002070200000 |

| Alternative Drill Series: |
|--|
| #549 HSS, GT100, 5xD, 130 pt, bright/nitrided lands > 2.36 |

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive