

Series 257

Speeds & Feeds information pg 430

Diameter (d1)		Shank size	l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch					
0.9055		23.000	MTS 2	296.00	198.00	9002570230000
0.9154		23.250	MTS 3	319.00	198.00	9002570232500
0.9252		23.500	MTS 3	319.00	198.00	9002570235000
0.9350		23.750	MTS 3	327.00	206.00	9002570237500
0.9374	15/16	23.810	MTS 3	327.00	206.00	9002570238100
0.9449		24.000	MTS 3	327.00	206.00	9002570240000
0.9547		24.250	MTS 3	327.00	206.00	9002570242500
0.9646		24.500	MTS 3	327.00	206.00	9002570245000
0.9843	63/64	25.000	MTS 3	327.00	206.00	9002570250000
0.9941		25.250	MTS 3	335.00	214.00	9002570252500
1.0039		25.500	MTS 3	335.00	214.00	9002570255000
1.0236		26.000	MTS 3	335.00	214.00	9002570260000

Diameter (d1)		Shank size	l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch					
1.0433		26.500	MTS 3	335.00	214.00	9002570265000
1.0630		27.000	MTS 3	343.00	222.00	9002570270000
1.0827		27.500	MTS 3	343.00	222.00	9002570275000
1.1024		28.000	MTS 3	343.00	222.00	9002570280000
1.1220		28.500	MTS 3	351.00	230.00	9002570285000
1.1417		29.000	MTS 3	351.00	230.00	9002570290000
1.1563	1 5/32	29.370	MTS 3	351.00	230.00	9002570293700

Alternative Drill Series:

#551 HSS, GT100, 10xD, 130 pt, Nitrided lands/ Steam Oxide > 16.00

Extra Length

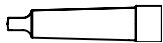
#1



Steam Oxide



External Coolant



Morse Taper Shank

Speeds & Feeds
information pg 430

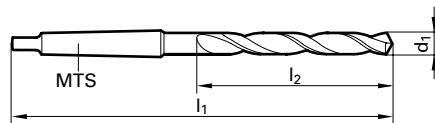
Diameter (d1)		Shank size	l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch					
0.3346		8.500	MTS 1	265.00	165.00	9002660085000
0.3543		9.000	MTS 1	275.00	175.00	9002660090000
0.3937		10.000	MTS 1	285.00	185.00	9002660100000
0.4016		10.200	MTS 1	285.00	185.00	9002660102000
0.4035		10.250	MTS 1	285.00	185.00	9002660102500
0.4063	13/32	10.320	MTS 1	285.00	185.00	9002660103200
0.4134		10.500	MTS 1	285.00	185.00	9002660105000
0.4331		11.000	MTS 1	300.00	195.00	9002660110000
0.4374	7/16	11.110	MTS 1	300.00	195.00	9002660111100
0.4528		11.500	MTS 1	300.00	195.00	9002660115000
0.4646		11.800	MTS 1	300.00	195.00	9002660118000
0.4724		12.000	MTS 1	310.00	205.00	9002660120000
0.4921		12.500	MTS 1	310.00	205.00	9002660125000
0.5000	1/2	12.700	MTS 1	310.00	205.00	9002660127000
0.5118		13.000	MTS 1	310.00	205.00	9002660130000
0.5311	17/32	13.490	MTS 1	325.00	220.00	9002660134900
0.5315		13.500	MTS 1	325.00	220.00	9002660135000
0.5512		14.000	MTS 1	325.00	220.00	9002660140000
0.5626	9/16	14.290	MTS 2	340.00	220.00	9002660142900
0.5709		14.500	MTS 2	340.00	220.00	9002660145000
0.5906		15.000	MTS 2	340.00	220.00	9002660150000
0.6004		15.250	MTS 2	355.00	230.00	9002660152500
0.6102		15.500	MTS 2	355.00	230.00	9002660155000
0.6299		16.000	MTS 2	355.00	230.00	9002660160000
0.6496		16.500	MTS 2	355.00	230.00	9002660165000

Series 266

General Purpose

HSS, general purpose (Type N), extra length #1, 118° point, Form A web thinned all dia., Morse Taper shank, RH helix

Cut / Shank Dia. = h8 tolerance range



Application Materials:



General Steels/Brass



Universal Steels



Cast Iron

Diameter (d1)		Shank size	l1 mm	l2 mm	EDP #	
Dec. inch	Fract. inch					
0.6563	21/32	16.670	MTS 2	355.00	230.00	9002660166700
0.6693		17.000	MTS 2	355.00	230.00	9002660170000
0.6890		17.500	MTS 2	370.00	245.00	9002660175000
0.7087		18.000	MTS 2	370.00	245.00	9002660180000
0.7283		18.500	MTS 2	370.00	245.00	9002660185000
0.7343	47/64	18.650	MTS 2	370.00	245.00	9002660186500
0.7480		19.000	MTS 2	370.00	245.00	9002660190000
0.7500	3/4	19.050	MTS 2	385.00	260.00	9002660190500
0.7677		19.500	MTS 2	385.00	260.00	9002660195000
0.7776		19.750	MTS 2	385.00	260.00	9002660197500
0.7874		20.000	MTS 2	385.00	260.00	9002660200000
0.8071		20.500	MTS 2	385.00	260.00	9002660205000
0.8126	13/16	20.640	MTS 2	385.00	260.00	9002660206400
0.8268		21.000	MTS 2	385.00	260.00	9002660210000
0.8465		21.500	MTS 2	405.00	270.00	9002660215000
0.8661		22.000	MTS 2	405.00	270.00	9002660220000
0.8858		22.500	MTS 2	405.00	270.00	9002660225000
0.9055		23.000	MTS 2	405.00	270.00	9002660230000
0.9063	29/32	23.020	MTS 2	405.00	270.00	9002660230200
1.3386		34.000	MTS 4	530.00	340.00	9002660340000

Alternative Drill Series:

#526 HSS, GT100, >10xD, 130 pt, Nitrided lands/ Steam Oxide > 16.00
#620 Cobalt, GT100, >10xD, 130 pt, Nitrided lands/ Steam Oxide > 16.00