

Use this number when searching for this item:

### 9002810005000

#### Center Drill, 0.5mm, HSS, Uncoated



#### >> Item Info

EDP#	9002810005000
Series	281
Order Code	0.500
Coating	Uncoated
Coolant Through	No
<b>Cutting Direction</b>	RH
Material	HSS
Point Angle	118°
Shank	Straight
Туре	Center Drill

#### >> Features

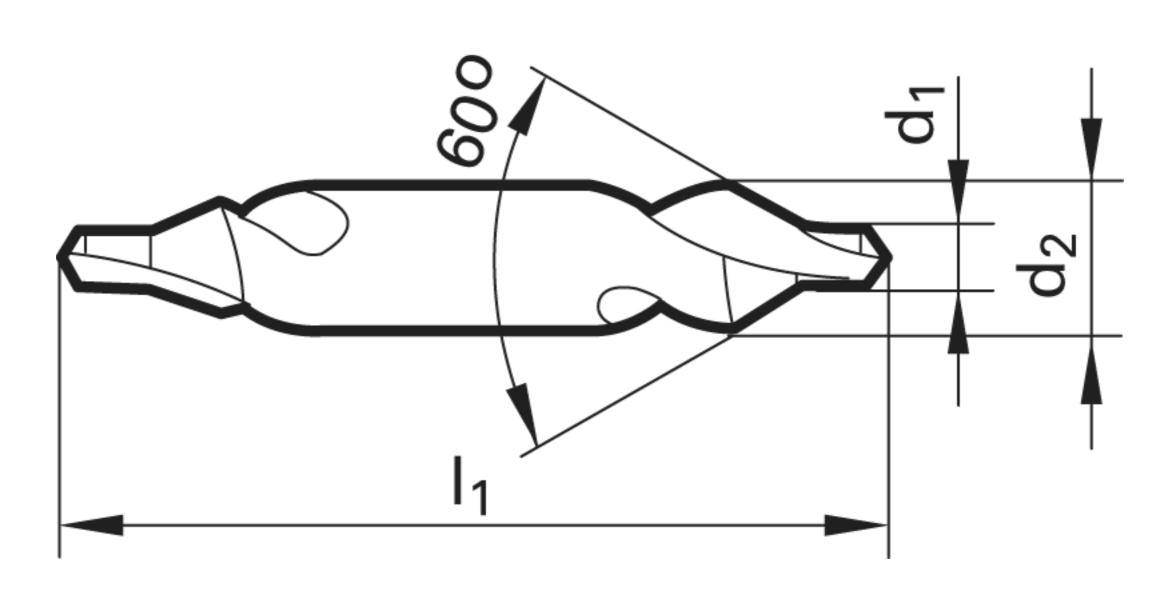
- relieved cone

- without protective countersink
- for centre holes acc. to DIN 332 sheet 1 (issue 09.1960x retracted), form A
- d1 = 0.8 mm: not double ended

# >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

## >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90028100050	0.500	0.500	0.0197			3.150	25.00	7.00	6.25	0.246	Straight	2

<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.