

Use this number when searching for this item:

## 9002840012500

### Center Drill, 1.25mm, HSS, Uncoated



#### >> Item Info

EDP #	9002840012500
Series	284
Order Code	1.250
Coating	Uncoated
Coolant Through	No
Cutting Direction	LH
Material	HSS
Point Angle	118°
Shank	Straight
Type	Center Drill

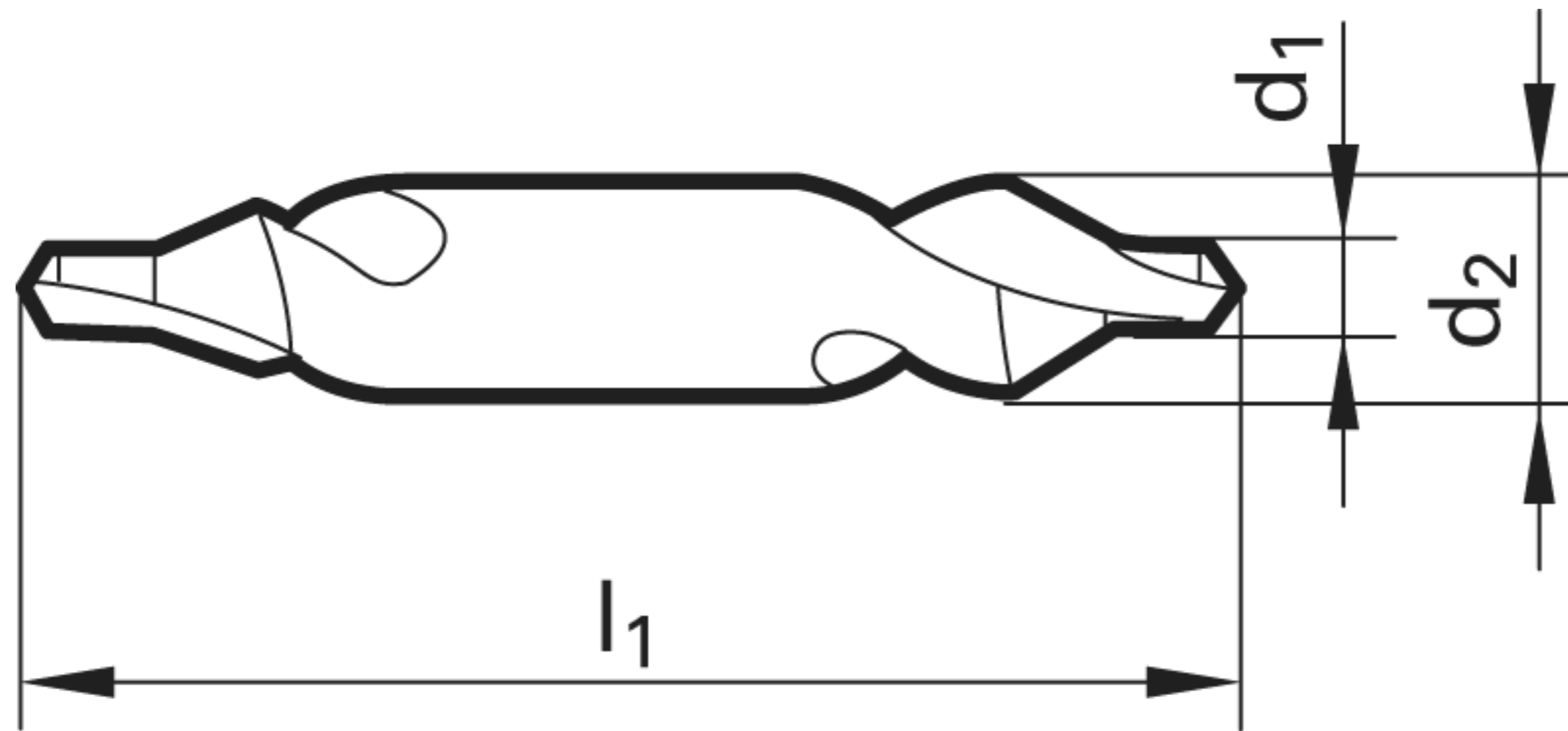
#### >> Features

- relieved cone
- correct positioning between lathe centres
- for centre holes to DIN 332, sheet 1 (issue 09.1960x withdrawn), form R

#### >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

#### >> Technical Specs



EDP #	Code No.	Cut Ø		Cut Ø		Shank Ø	OAL	Flute Length	Drilling Depth		Shank Type	Flutes
		d1	d1	d1	d1				tmax	tmax		
		mm	inch	frac.	wire / letter				mm	inch		
9002840012500	1.250	1.250	0.0492			4.000	35.50	8.00	6.13	0.241	Straight	2

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