

Use this number when searching for this item:

9002840040000

Center Drill, 4mm, HSS, Uncoated



>> Item Info

EDP #	9002840040000
Series	284
Order Code	4.000
Coating	Uncoated
Coolant Through	No
Cutting Direction	LH
Material	HSS
Point Angle	118°
Shank	Straight
Type	Center Drill

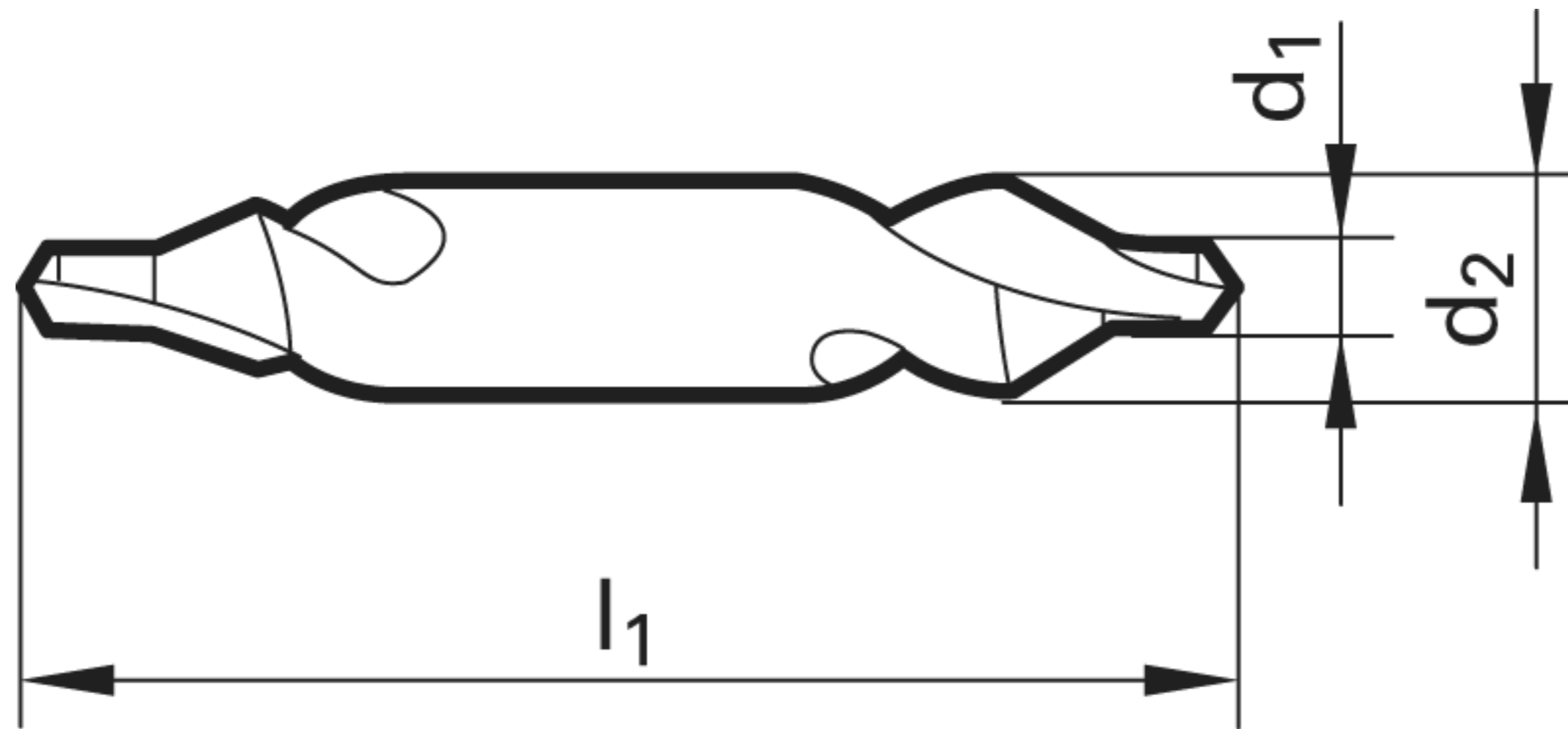
>> Features

- relieved cone
- correct positioning between lathe centres
- for centre holes to DIN 332, sheet 1 (issue 09.1960x withdrawn), form R

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs



EDP #	Code No.	Cut Ø		Cut Ø		Shank Ø	OAL	Flute Length	Drilling Depth		Shank Type	Flutes
		d1	d1	d1	d1				tmax	tmax		
		mm	inch	frac.	wire / letter				mm	inch		
9002840040000	4.000	4.000	0.1575			12.500	63.00	21.00	15.00	0.591	Straight	2

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