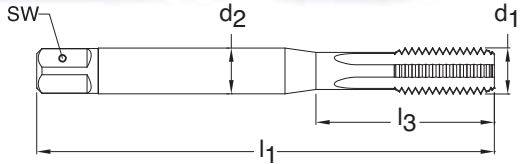


# METRIC

**NEW**



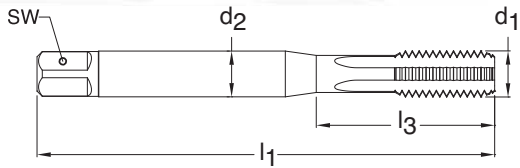
**Series 1918**  
**Standard DIN 371**  
**Tool Material HSS-E (Cobalt)**  
**Flute Straight flute**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



- Through holes**
- Blind holes**
- TiAlN coated**
- External cooling**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M4 X 0.70	D4/D5	3.242 - 3.422	3	4.50	3.40	63.00	21.00	4.000	9019180040000	○
M5 X 0.80	D4/D5	4.134 - 4.334	4	6.00	4.90	70.00	25.00	5.000	9019180050000	○
M6 X 1.00	D5/D6	4.917 - 5.153	4	6.00	4.90	80.00	30.00	6.000	9019180060000	●
M8 X 1.25	D5/D6	6.647 - 6.912	4	8.00	6.20	90.00	35.00	8.000	9019180080000	●
M10 X 1.50	D5/D6	8.376 - 8.676	4	10.00	8.00	100.00	39.00	10.000	9019180100000	●

# METRIC



**Series 318**  
**Standard DIN 371**  
**Tool Material HSS-E (Cobalt)**  
**Flute Straight flute**  
**Chamfer Form C • 2-3**  
**Class of Fit 6HX**



- Blind holes**
- TiAlN coated**
- Axial coolant**

d1 - P	D Limits	Tap Drill Range mm	Number of Flutes	d2 mm	SW mm	l1 mm	l3 mm	Order Code	EDP Number	Stock
M5 X 0.80	D4/D5	4.134 - 4.334	4	6.00	4.90	70.00	25.00	5.000	9003180050000	○
M6 X 1.00	D5/D6	4.917 - 5.153	4	6.00	4.90	80.00	30.00	6.000	9003180060000	●
M8 X 1.25	D5/D6	6.647 - 6.912	4	8.00	6.20	90.00	35.00	8.000	9003180080000	●
M10 X 1.50	D5/D6	8.376 - 8.676	4	10.00	8.00	100.00	39.00	10.000	9003180100000	●