

WHITE RING CUT TAPS

•Through hole

UNC

Page 92

UNF

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Metric

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Metric fine

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•Blind hole

Metric

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Metric fine

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Note: Items marked as International Stock may become stocked in USA if sufficient volume is recognized.

Material group	Approximate Rc	Approximate HB	Recommended SFM					
			HSS-E		HSS-E-PM		Solid carbide	
			bright finish	hard coated	bright finish	hard coated	bright finish	hard coated
Cast iron		<180	50-70	60-90	55-85	65-110	70-100	80-130
Spheroidal graphite iron	<25	<250	30-50	45-85	40-70	60-100	70-100	80-130
Malleable cast iron	<35	<320	15-35	20-40	25-45	35-55	60-110	70-120