

Use this number when searching for this item:

### 9003810010000

#### Center Drill, 1mm, HSCO, Uncoated



#### >> Item Info

EDP#	9003810010000
Series	381
Order Code	1.000
Coating	Uncoated
Coolant Through	No
<b>Cutting Direction</b>	RH
Material	HSCO
Point Angle	118°
Shank	Straight
Туре	Center Drill

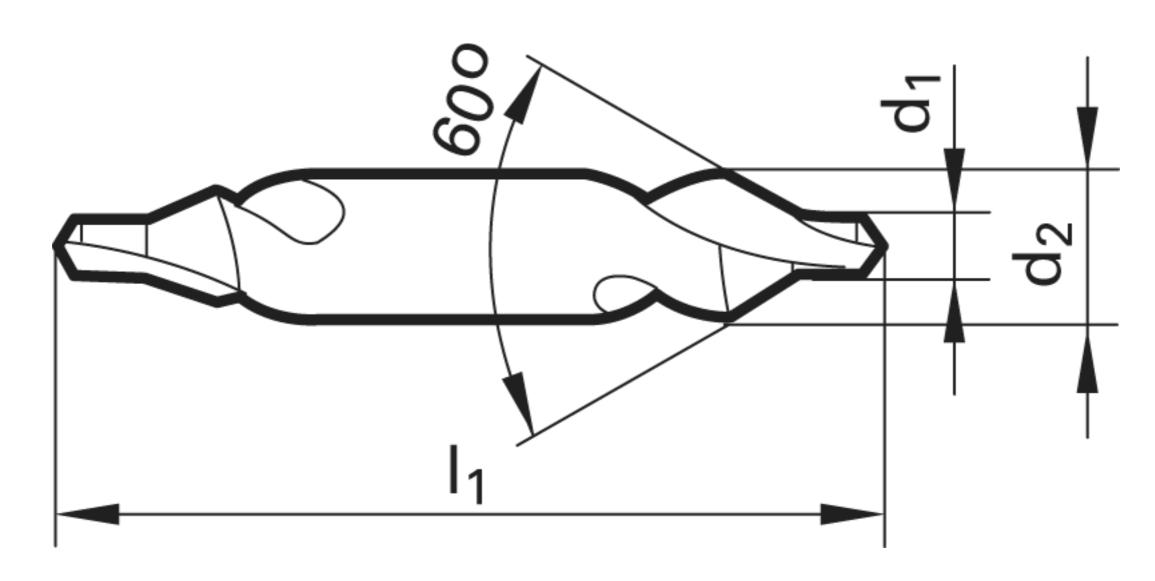
#### >> Features

- relieved cone
- without protective countersink
- increased wear resistance
- for centre holes to DIN 332, part 1, form A

## >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90038100100	1.000	1.000	0.0394			3.150	31.50	7.00	5.50	0.217	Straight	2



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