

Use this number when searching for this item:

9003810031500

Center Drill, 3.15mm, HSCO, Uncoated



>> Item Info

EDP #	9003810031500
Series	381
Order Code	3.150
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Material	HSCO
Point Angle	118°
Shank	Straight
Type	Center Drill

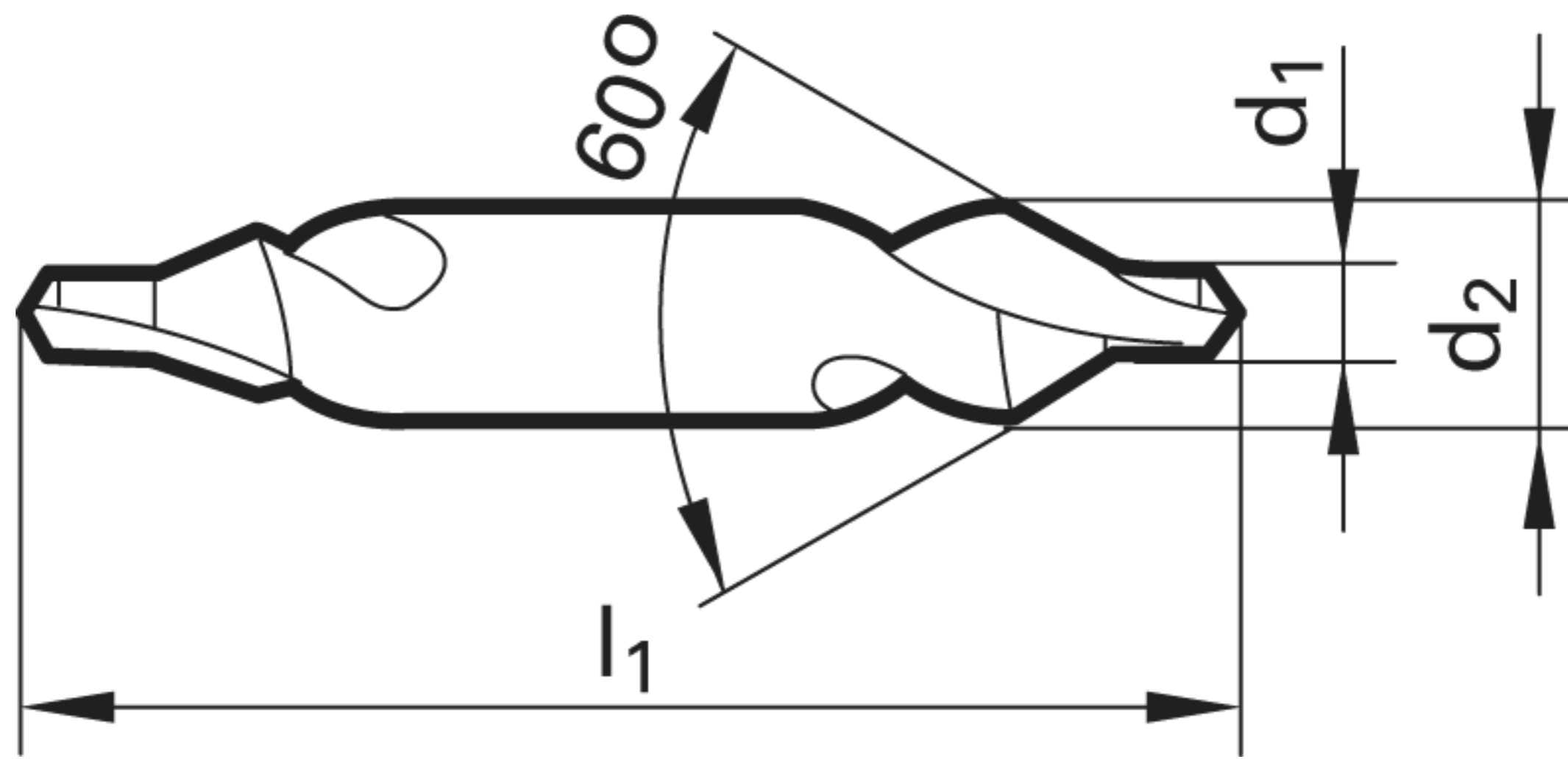
>> Features

- relieved cone
- without protective countersink
- increased wear resistance
- for centre holes to DIN 332, part 1, form A

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs



EDP #	Code No.	Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth	Shank Type	Flutes
		d1	d1	d1	d1	d2	l1	l2	tmax	tmax		
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
9003810031500	3.150	3.150	0.1240			8.000	50.00	16.00	11.28	0.444	Straight	2



WARNING:
This product contains Cobalt, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.