

Series 345

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Twist Drills

Diameter (d1)			Shank size	l1 mm	l2 mm	EDP #
Dec. inch	Fract. inch	Wire / letter				
0.8169			MTS 2	243.00	145.00	9003450207500
0.8268			MTS 2	243.00	145.00	9003450210000
0.8366			MTS 2	248.00	150.00	9003450212500
0.8465			MTS 2	248.00	150.00	9003450215000
0.8563			MTS 2	248.00	150.00	9003450217500
0.8661			MTS 2	248.00	150.00	9003450220000
0.8748	7/8		MTS 2	248.00	150.00	9003450222200
0.8760			MTS 2	248.00	150.00	9003450222500
0.8858			MTS 2	253.00	155.00	9003450225000
0.9055			MTS 2	253.00	155.00	9003450230000
0.9063	29/32		MTS 2	253.00	155.00	9003450230200
0.9252			MTS 3	276.00	155.00	9003450235000
0.9370			MTS 3	281.00	160.00	9003450238000

Diameter (d1)			Shank size	l1 mm	l2 mm	EDP #
Dec. inch	Fract. inch	Wire / letter				
0.9374	15/16		MTS 3	281.00	160.00	9003450238100
0.9449			MTS 3	281.00	160.00	9003450240000
0.9547			MTS 3	281.00	160.00	9003450242500
0.9646			MTS 3	281.00	160.00	9003450245000
0.9843	63/64		MTS 3	281.00	160.00	9003450250000
0.9941			MTS 3	286.00	165.00	9003450252500
1.0000	1		MTS 3	286.00	165.00	9003450254000

Alternative Drill Series:
#245 HSS, GP, 5xD, 118 pt, Oxide
#654 HSS, GP, 5xD, 118 pt, TiN

10xD



Bright Finish



Coolant Through



Straight Shank

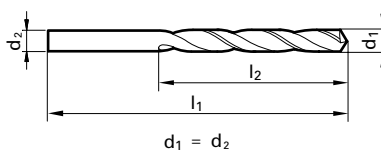
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Series 390

GT100 Coolant Fed Parabolic

HSS, GT 100 deep hole, taper length, 130° point, Form A web thinned all dia., standard straight shank, RH helix

Cut / Shank Dia. = h8 tolerance range



Application Materials:

- General Steels
- Universal Steels
- Cast Iron
- Aluminum & Alloys

Diameter (d1)			l1 mm	l2 mm	EDP #
Dec. inch	Fract. inch	Wire / letter			
0.1181			100.00	66.00	9003900030000
0.1299			106.00	69.00	9003900033000
0.1378			112.00	73.00	9003900035000
0.1575			119.00	78.00	9003900040000
0.1654			119.00	78.00	9003900042000
0.1772		16	126.00	82.00	9003900045000
0.1969			132.00	87.00	9003900050000
0.2165			139.00	91.00	9003900055000
0.2362			139.00	91.00	9003900060000
0.2559			148.00	97.00	9003900065000
0.2677			156.00	102.00	9003900068000
0.2756			156.00	102.00	9003900070000
0.2953			156.00	102.00	9003900075000
0.3150			165.00	109.00	9003900080000
0.3346			165.00	109.00	9003900085000

Diameter (d1)			l1 mm	l2 mm	EDP #
Dec. inch	Fract. inch	Wire / letter			
0.3543			175.00	115.00	9003900090000
0.3740			175.00	115.00	9003900095000
0.3937			184.00	121.00	9003900100000
0.4016			184.00	121.00	9003900102000
0.4134			184.00	121.00	9003900105000
0.4331			195.00	128.00	9003900110000
0.4528			195.00	128.00	9003900115000
0.4724			205.00	134.00	9003900120000
0.5118			205.00	134.00	9003900130000

Alternative Drill Series:
#1131 Cobalt, GT80IC, 5xD, 130 pt, Bright
#5525, Carbide, RT100U, 12xD, FIREX®

*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive