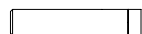


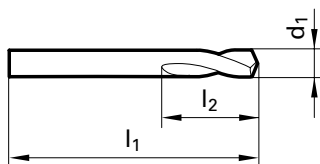
Carbide

NC Spot Drill

NC spot - short, standard straight shank, RH helix

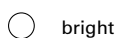


Cut / Shank Dia. = h6 tolerance range



Standard length					Series	557	568	723	556	567	724	546
					Substrate	HSS	HSS	carbide	HSS	HSS	carbide	carbide
					Point angle	90°	90°	90°	120°	120°	120°	142°
					Surface Finish	○	Ⓢ	○	○	Ⓢ	○	○
dec.	fract.	d1	l1	l2	EDP #	EDP #	EDP #	EDP #	EDP #	EDP #	EDP #	
0.1181		3.00	46.0	12.0	9005570030000	9005680030000		9005560030000	9005670030000			
0.1575		4.00	55.0	12.0	9005570040000	9005680040000	9007230040000	9005560040000	9005670040000			9005460040000
0.1969		5.00	62.0	14.0	9005570050000	9005680050000	9007230050000	9005560050000	9005670050000	9007240050000		9005460050000
0.2362		6.00	66.0	16.0	9005570060000	9005680060000	9007230060000	9005560060000	9005670060000	9007240060000		9005460060000
0.2500	1/4	6.35	70.0	17.0	9005570063500	9005680063500	9007230063500	9005560063500	9005670063500	9007240063500		
0.2559		6.50	70.0	17.0				9005560065000				
0.3150		8.00	79.0	21.0	9005570080000	9005680080000	9007230080000	9005560080000	9005670080000	9007240080000		9005460080000
0.3748	3/8	9.52	89.0	25.0	9005570095200	9005680095200	9007230095200	9005560095200	9005670095200	9007240095200		
0.3937		10.00	89.0	25.0	9005570100000	9005680100000	9007230100000	9005560100000	9005670100000	9007240100000		9005460100000
0.4724		12.00	102.0	30.0	9005570120000	9005680120000	9007230120000	9005560120000	9005670120000	9007240120000		9005460120000
0.5000	1/2	12.70	102.0	30.0	9005570127000	9005680127000	9007230127000	9005560127000	9005670127000	9007240127000		
0.6248	5/8	15.87	115.0	37.5	9005570158700	9005680158700	9007230158700	9005560158700	9005670158700	9007240158700		
0.6299		16.00	115.0	37.5	9005570160000	9005680160000	9007230160000	9005560160000	9005670160000	9007240160000		9005460160000
0.7500	3/4	19.05	131.0	45.0	9005570190500	9005680190500	9007230190500	9005560190500	9005670190500	9007240190500		
0.7874		20.00	131.0	45.0	9005570200000	9005680200000	9007230200000	9005560200000	9005670200000	9007240200000		9005460200000
0.9843		25.00	151.0	53.0	9005570250000	9005680250000		9005560250000	9005670250000			
1.0000	1	25.40	156.0	53.0	9005570254000	9005680254000		9005560254000	9005670254000			

Long length					Series	559
					Substrate	HSS
					Point angle	90°
					Surface Finish	○
Order Code	dec.	fract.	mm	l1	l2	EDP #
6.35	0.2500	1/4	6.35	105.0	17.0	9005590063500
8.00	0.3150		8.00	118.0	21.0	9005590080000
9.52	0.3748	3/8	9.52	132.0	25.0	9005590095200
12.70	0.5000	1/2	12.70	159.0	30.0	9005590127000
15.87	0.6248	5/8	15.87	186.0	37.5	9005590158700
19.05	0.7500	3/4	19.05	213.0	45.0	9005590190500
25.40	1.0000	1	25.40	216.0	53.0	9005590254000



*Items listed in red are non-stocked items, and may take 2 - 6 weeks to receive