

Series 553

Speeds & Feeds information pg 442

Dec. inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.2031	13/64		5.160	62.00	26.00	9005530051600
0.2039		6	5.180	62.00	26.00	9005530051800
0.2055		5	5.220	62.00	26.00	9005530052200
0.2087			5.300	62.00	26.00	9005530053000
0.2165			5.500	66.00	28.00	9005530055000
0.2189	7/32		5.560	66.00	28.00	9005530055600
0.2205			5.600	66.00	28.00	9005530056000
0.2209		2	5.610	66.00	28.00	9005530056100
0.2244			5.700	66.00	28.00	9005530057000
0.2280		1	5.790	66.00	28.00	9005530057900
0.2283			5.800	66.00	28.00	9005530058000
0.2323			5.900	66.00	28.00	9005530059000
0.2339		A	5.940	66.00	28.00	9005530059400
0.2343	15/64		5.950	66.00	28.00	9005530059500
0.2362			6.000	66.00	28.00	9005530060000
0.2402			6.100	70.00	31.00	9005530061000
0.2421		C	6.150	70.00	31.00	9005530061500
0.2461		D	6.250	70.00	31.00	9005530062500
0.2500	1/4	E	6.350	70.00	31.00	9005530063500
0.2559			6.500	70.00	31.00	9005530065000
0.2571		F	6.530	70.00	31.00	9005530065300
0.2598			6.600	70.00	31.00	9005530066000
0.2610		G	6.630	70.00	31.00	9005530066300
0.2657	17/64	H	6.750	74.00	34.00	9005530067500
0.2677			6.800	74.00	34.00	9005530068000
0.2717		I	6.900	74.00	34.00	9005530069000
0.2756			7.000	74.00	34.00	9005530070000
0.2768		J	7.030	74.00	34.00	9005530070300
0.2811	9/32	K	7.140	74.00	34.00	9005530071400
0.2835			7.200	74.00	34.00	9005530072000
0.2874			7.300	74.00	34.00	9005530073000
0.2902		L	7.370	74.00	34.00	9005530073700
0.2913			7.400	74.00	34.00	9005530074000
0.2949		M	7.490	74.00	34.00	9005530074900
0.2953			7.500	74.00	34.00	9005530075000
0.2969	19/64		7.540	79.00	37.00	9005530075400
0.3020		N	7.670	79.00	37.00	9005530076700
0.3031			7.700	79.00	37.00	9005530077000
0.3126	5/16		7.940	79.00	37.00	9005530079400
0.3150			8.000	79.00	37.00	9005530080000
0.3228		P	8.200	79.00	37.00	9005530082000
0.3268			8.300	79.00	37.00	9005530083000
0.3280	21/64		8.330	79.00	37.00	9005530083300

Dec. inch	Diameter (d1)		I1 mm	I2 mm	EDP #	
	Fract. inch	Wire / letter				
0.3319		Q	8.430	79.00	37.00	9005530084300
0.3346			8.500	79.00	37.00	9005530085000
0.3390		R	8.610	84.00	40.00	9005530086100
0.3437	11/32		8.730	84.00	40.00	9005530087300
0.3480		S	8.840	84.00	40.00	9005530088400
0.3543			9.000	84.00	40.00	9005530090000
0.3579		T	9.090	84.00	40.00	9005530090900
0.3594	23/64		9.130	84.00	40.00	9005530091300
0.3677		U	9.340	84.00	40.00	9005530093400
0.3740			9.500	84.00	40.00	9005530095000
0.3748	3/8		9.520	89.00	43.00	9005530095200
0.3772		V	9.580	89.00	43.00	9005530095800
0.3858		W	9.800	89.00	43.00	9005530098000
0.3906	25/64		9.920	89.00	43.00	9005530099200
0.3937			10.000	89.00	43.00	9005530100000
0.4016			10.200	89.00	43.00	9005530102000
0.4039		Y	10.260	89.00	43.00	9005530102600
0.4063	13/32		10.320	89.00	43.00	9005530103200
0.4130		Z	10.490	89.00	43.00	9005530104900
0.4134			10.500	89.00	43.00	9005530105000
0.4220	27/64		10.720	95.00	47.00	9005530107200
0.4331			11.000	95.00	47.00	9005530110000
0.4374	7/16		11.110	95.00	47.00	9005530111100
0.4528			11.500	95.00	47.00	9005530115000
0.4531	29/64		11.510	95.00	47.00	9005530115100
0.4689	15/32		11.910	102.00	51.00	9005530119100
0.4724			12.000	102.00	51.00	9005530120000
0.4843	31/64		12.300	102.00	51.00	9005530123000
0.4921			12.500	102.00	51.00	9005530125000
0.5000	1/2		12.700	102.00	51.00	9005530127000
0.5157	33/64		13.100	102.00	51.00	9005530131000
0.5311	17/32		13.490	107.00	54.00	9005530134900
0.5512			14.000	107.00	54.00	9005530140000
0.5626	9/16		14.290	111.00	56.00	9005530142900
0.6102			15.500	115.00	58.00	9005530155000
0.6248	5/8		15.870	115.00	58.00	9005530158700
0.7500	3/4		19.050	131.00	66.00	9005530190500
0.7874			20.000	131.00	66.00	9005530200000

Alternative Drill Series:

#226 HSS, GT100, LH Helix, 3xD, 118 pt, Bright/ Steam Oxide > 6.00