

Use this number when searching for this item:

#### 9005820020000

#### Center Drill, 2mm, HSS, Uncoated



#### >> Item Info

| EDP#                     | 9005820020000 |
|--------------------------|---------------|
| Series                   | 582           |
| Order Code               | 2.000         |
| Coating                  | Uncoated      |
| Coolant Through          | No            |
| <b>Cutting Direction</b> | LH            |
| Material                 | HSS           |
| Point Angle              | 118°          |
| Shank                    | Straight      |
| Туре                     | Center Drill  |

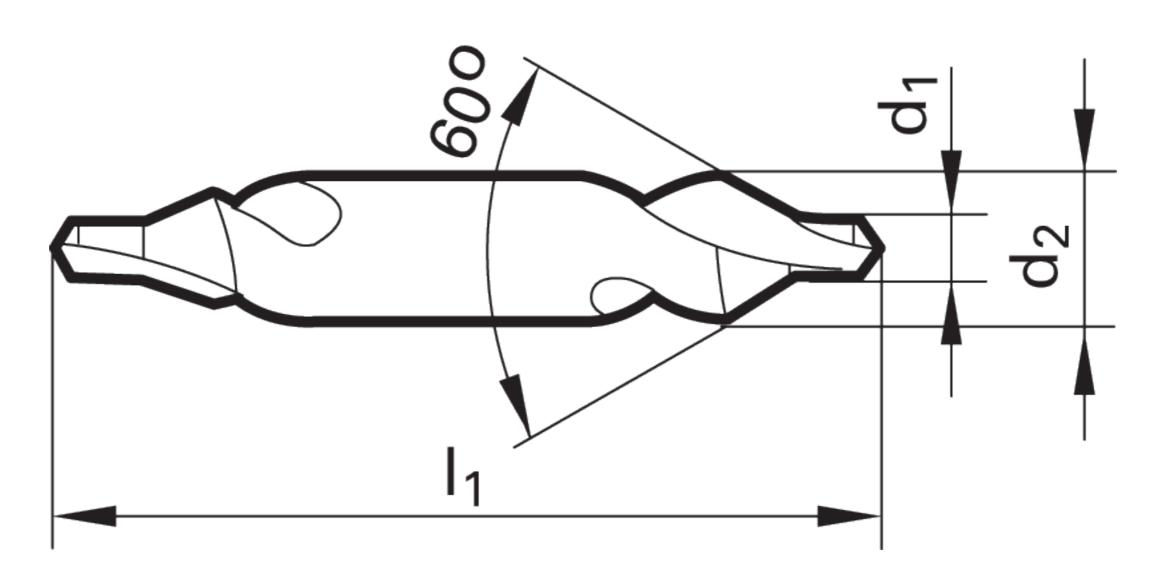
### >> Features

- relieved cone
- without protective countersink
- for centre holes to DIN 332, part 1, form A
- d1 = 0.8 mm: not double ended

## >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

# >> Technical Specs



|             |          | Cut Ø | Cut Ø  | Cut Ø | Cut Ø         | Shank Ø | OAL   | Flute Length | Drilling Depth | Drilling Depth |            |        |
|-------------|----------|-------|--------|-------|---------------|---------|-------|--------------|----------------|----------------|------------|--------|
| EDP#        | Code No. | d1    | d1     | d1    | d1            | d2      | l1    | 12           | tmax           | tmax           | Shank Type | Flutes |
|             |          | mm    | inch   | frac. | wire / letter | mm      | mm    | mm           | mm             | inch           |            |        |
| 90058200200 | 2.000    | 2.000 | 0.0787 |       |               | 5.000   | 40.00 | 10.50        | 7.50           | 0.295          | Straight   | 2      |

<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.