

Use this number when searching for this item:

### 9005820063000

#### Center Drill, 6.3mm, HSS, Uncoated



#### >> Item Info

EDP#	9005820063000
Series	582
Order Code	6.300
Coating	Uncoated
Coolant Through	No
Cutting Direction	LH
Material	HSS
Point Angle	118°
Shank	Straight
Туре	Center Drill

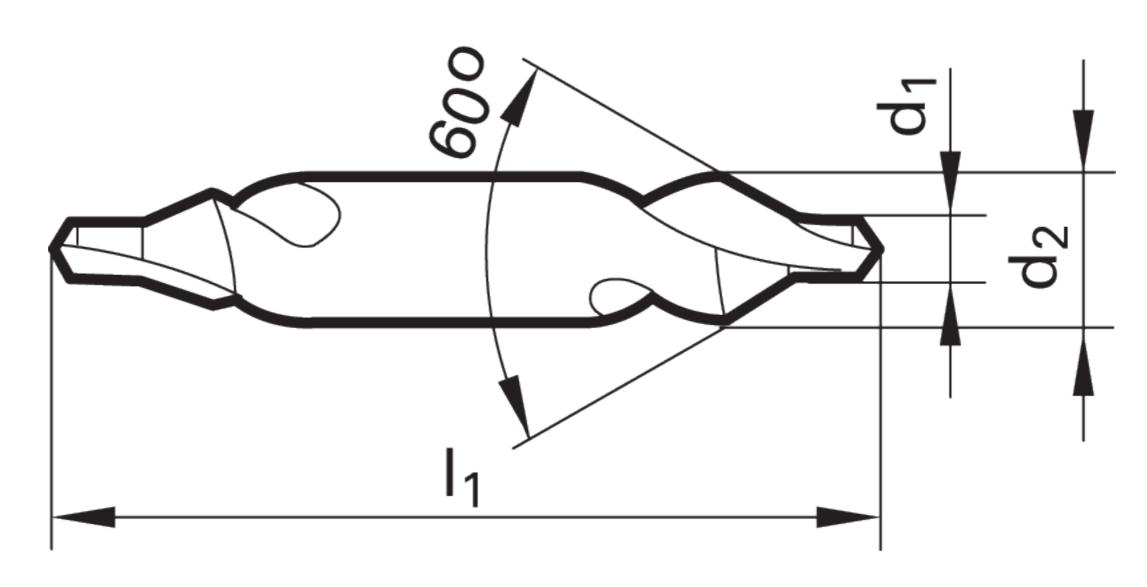
#### >> Features

- relieved cone
- without protective countersink
- for centre holes to DIN 332, part 1, form A
- d1 = 0.8 mm: not double ended

## >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90058200630	6.300	6.300	0.2480			16.000	71.00	26.00	16.55	0.652	Straight	2

<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.