

Use this number when searching for this item:

9005830012500

Center Drill, 1.25mm, HSS, Uncoated



>> Item Info

| | |
|-------------------|---------------|
| EDP # | 9005830012500 |
| Series | 583 |
| Order Code | 1.250 |
| Coating | Uncoated |
| Coolant Through | No |
| Cutting Direction | RH |
| Material | HSS |
| Point Angle | 118° |
| Shank | Straight |
| Type | Center Drill |

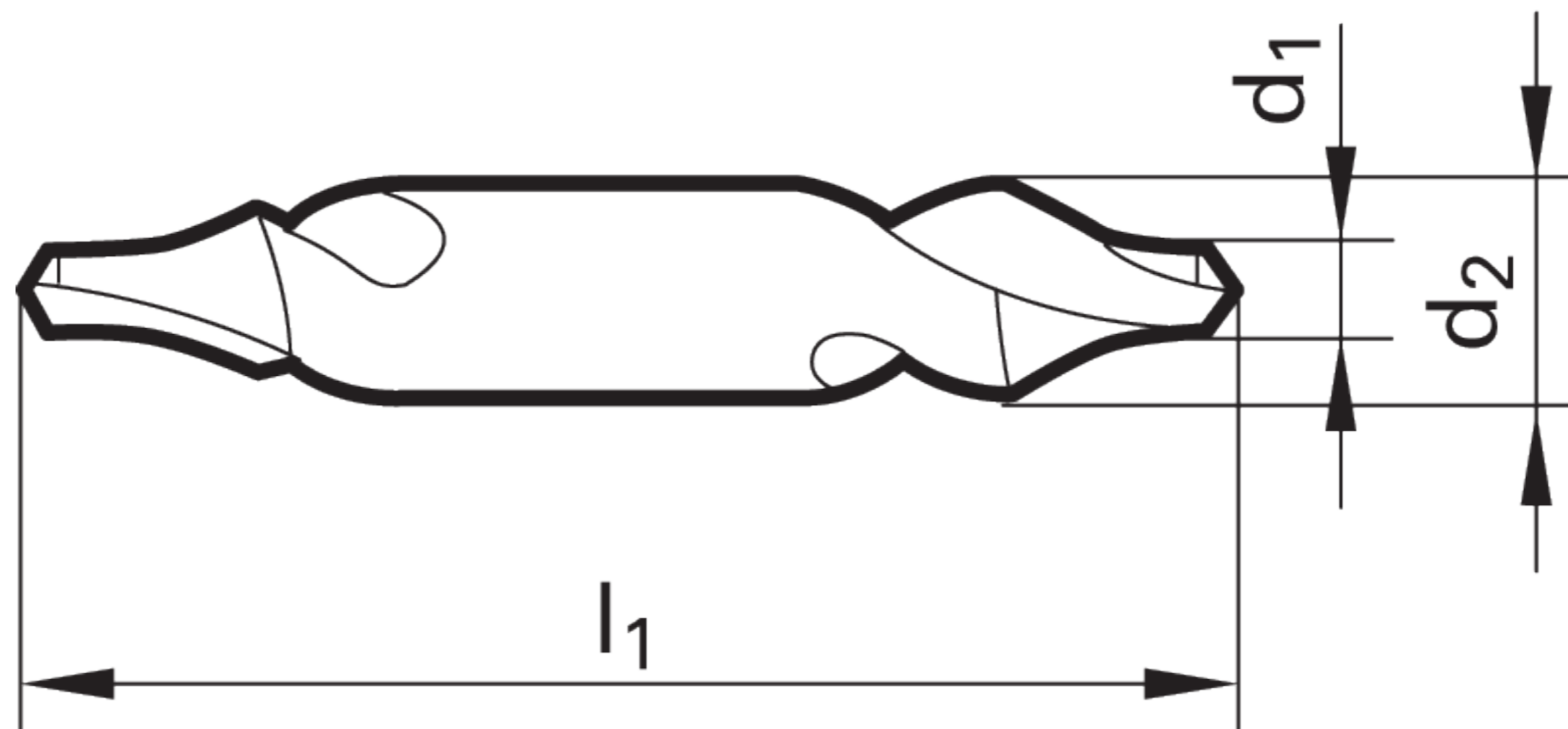
>> Features

- relieved cone
- correct positioning between lathe centres
- for centre holes acc. to DIN 332 part 1, form R
- d1 = 0.8 mm: not double ended

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs



| EDP # | Code No. | Cut Ø | Cut Ø | Cut Ø | Cut Ø | Shank Ø | OAL | Flute Length | Drilling Depth | Drilling Depth | Shank Type | Flutes |
|---------------|----------|-------|--------|-------|---------------|---------|-------|--------------|----------------|----------------|------------|--------|
| | | d1 | d1 | d1 | d1 | d2 | l1 | l2 | tmax | tmax | | |
| | | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | | |
| 9005830012500 | 1.250 | 1.250 | 0.0492 | | | 3.150 | 31.50 | 7.00 | 5.13 | 0.202 | Straight | 2 |

*** **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.