

Use this number when searching for this item:

## 9005840010000

### Center Drill, 1mm, HSS, Uncoated



#### >> Item Info

EDP #	9005840010000
Series	584
Order Code	1.000
Coating	Uncoated
Coolant Through	No
Cutting Direction	LH
Material	HSS
Point Angle	118°
Shank	Straight
Type	Center Drill

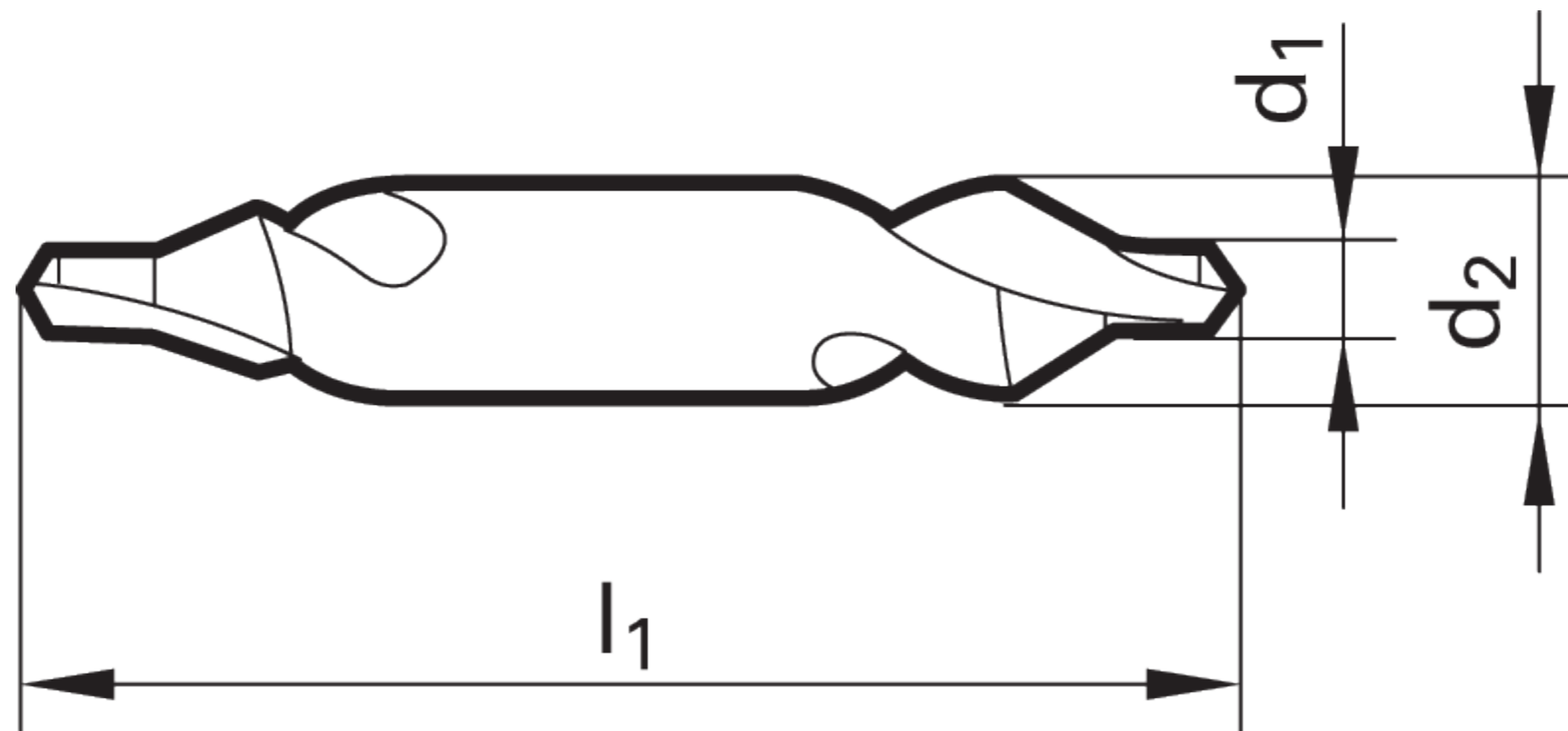
#### >> Features

- relieved cone
- correct positioning between lathe centres
- for centre holes acc. to DIN 332 part 1, form R
- d1 = 0.8 mm: not double ended

#### >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

#### >> Technical Specs



EDP #	Code No.	Cut Ø		Cut Ø		Shank Ø	OAL	Flute Length		Drilling Depth		Shank Type	Flutes
		d1	d1	d1	d1			l2	tmax	tmax			
		mm	inch	frac.	wire / letter			mm	mm	mm	inch		
9005840010000	1.000	1.000	0.0394			3.150	31.50	7.00	5.50	0.217	Straight	2	

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