

Use this number when searching for this item:

9005860016000

Center Drill, 1.6mm, HSS, Uncoated



>> Item Info

| EDP# | 9005860016000 |
|-------------------|---------------|
| Series | 586 |
| Order Code | 1.600 |
| Coating | Uncoated |
| Coolant Through | No |
| Cutting Direction | LH |
| Material | HSS |
| Point Angle | 118° |
| Shank | Straight |
| Туре | Center Drill |

>> Features

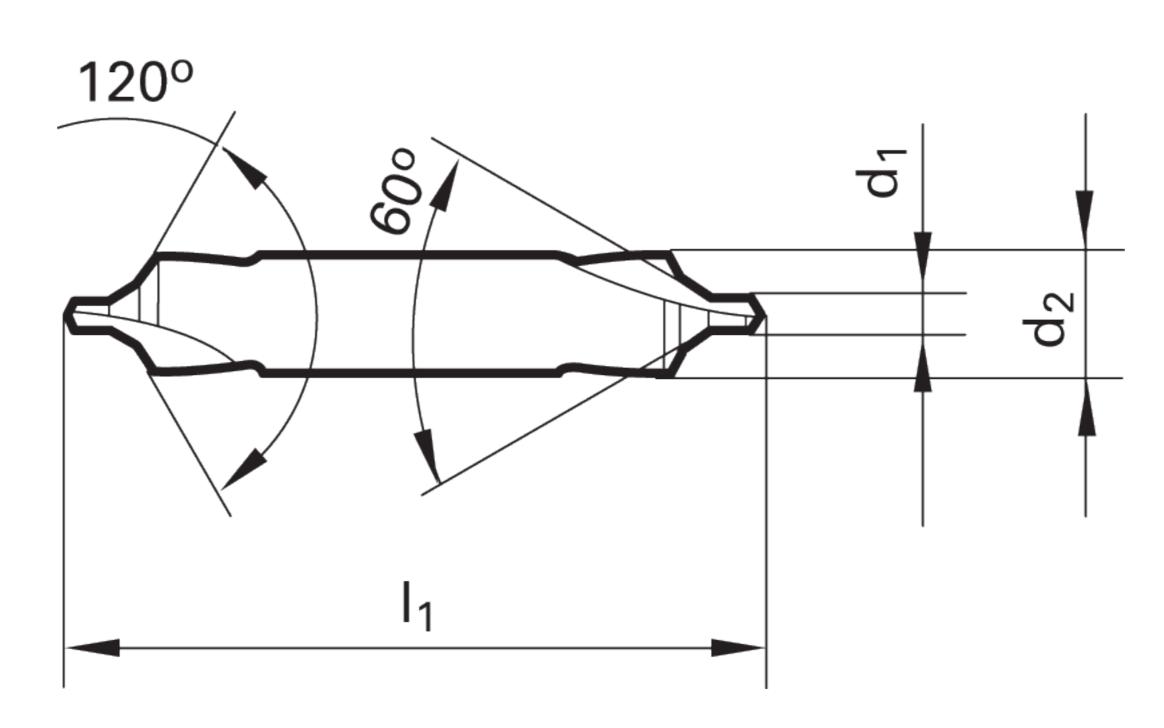
- relieved cone

- for centre holes acc. to DIN 332, sheet 1, form B
- with protective 120° countersink

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs



| | | Cut Ø | Cut Ø | Cut Ø | Cut Ø | Shank Ø | OAL | Flute Length | Drilling Depth | Drilling Depth | | |
|-------------|----------|-------|--------|-------|---------------|---------|-------|--------------|----------------|----------------|------------|--------|
| EDP# | Code No. | d1 | d1 | d1 | d1 | d2 | I1 | 12 | tmax | tmax | Shank Type | Flutes |
| | | mm | inch | frac. | wire / letter | mm | mm | mm | mm | inch | | |
| 90058600160 | 1.600 | 1.600 | 0.0630 | | | 6.300 | 45.00 | 12.00 | 9.60 | 0.378 | Straight | 2 |

^{***} **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.