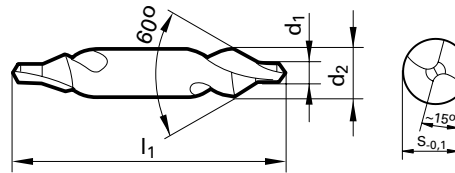


Tool material **HSS**
Surface

- | | | | |
|----------|-----------------|---|--|
| P | Steel | ● | web thinning $\geq \varnothing 2.000$
• relieved cone
• correct positioning between lathe centers
• for center holes acc. to DIN 332 part 1, form R |
| M | Stainless steel | ○ | |
| K | Cast iron | ● | |
| N | Aluminum | ● | |
| S | Titanium alloys | ○ | |
| H | Hardened steel | ● | |
- =Optimal
○=Limited



Speeds and feeds information on pg. 527

Diameter (d1)		d2 mm	l1 mm	S	EDP #
inch	mm				
0.0630	1.60	4.00	35.50	3.25	9005880016000
0.0787	2.00	5.00	40.00	4.20	9005880020000
0.0984	2.50	6.30	45.00	5.35	9005880025000
0.1240	3.15	8.00	50.00	6.95	9005880031500
0.1575	4.00	10.00	56.00	8.40	9005880040000
0.1969	5.00	12.50	63.00	10.95	9005880050000
0.2480	6.30	16.00	71.00	14.00	9005880063000
0.3150	8.00	20.00	80.00	17.90	9005880080000

Diameter (d1)		d2 mm	l1 mm	S	EDP #
inch	mm				