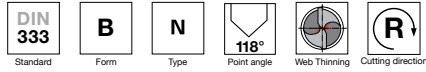


Center drills, double angle 60°/120°

Series no. **589**

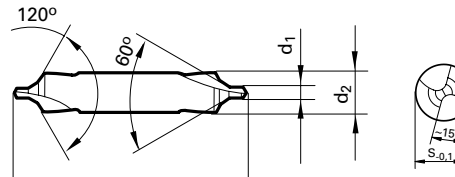


Tool material **HSS**
Surface

Center Drills

P	Steel	●	web thinning $\geq \varnothing 2.000$ • relieved cone • for center holes acc. to DIN 332, sheet 1, form B • with protective 120° countersink
M	Stainless steel	○	
K	Cast iron	●	
N	Aluminum	●	
S	Titanium alloys	○	
H	Hardened steel		

●=Optimal
○=Limited



Speeds and feeds information on pg. 528

Diameter (d1)		d2 mm	l1 mm	S	EDP #
inch	mm				
0.0630	1.60	6.30	45.00	5.35	9005890016000
0.0787	2.00	8.00	50.00	6.95	9005890020000
0.0984	2.50	10.00	56.00	8.40	9005890025000
0.1240	3.15	11.20	60.00	10.00	9005890031500
0.1575	4.00	14.00	67.00	12.65	9005890040000
0.1969	5.00	18.00	75.00	16.40	9005890050000
0.2480	6.30	20.00	80.00	17.90	9005890063000
0.3150	8.00	25.00	100.00	22.50	9005890080000

Diameter (d1)		d2 mm	l1 mm	S	EDP #
inch	mm				