

Use this number when searching for this item:

9005890025000

Center Drill, 2.5mm, HSS, Uncoated



>> Item Info

EDP#	9005890025000
Series	589
Order Code	2.500
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Material	HSS
Point Angle	118°
Shank	Straight
Туре	Center Drill

>> Features

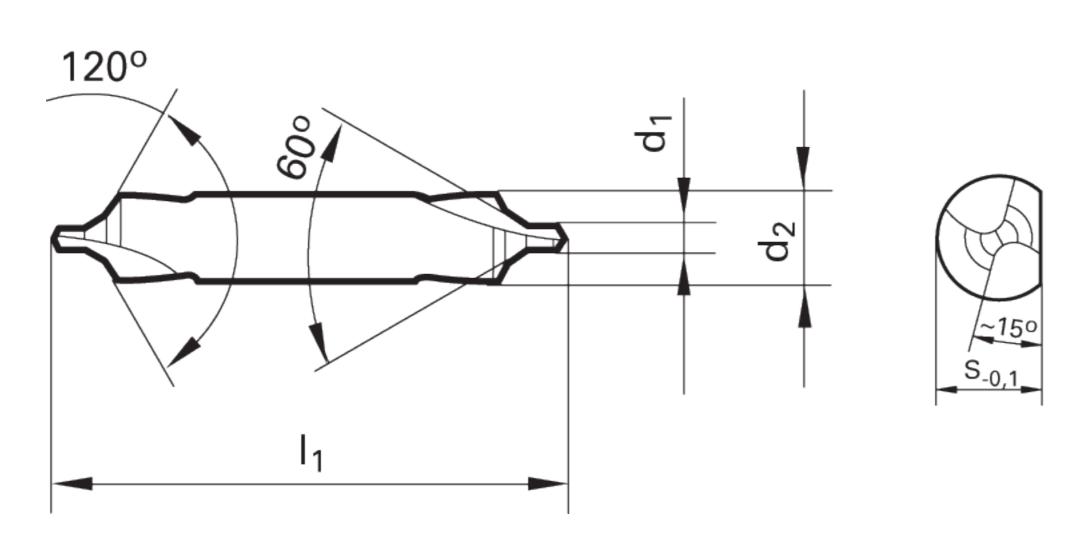
- relieved cone

- for centre holes acc. to DIN 332, sheet 1, form B
- with protective 120° countersink

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	I1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90058900250	2.500	2.500	0.0984			10.000	56.00	17.00	13.25	0.522	Straight	2

^{***} **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.