

Use this number when searching for this item:

9005900031500

Center Drill, 3.15mm, HSS, Uncoated



>> Item Info

EDP #	9005900031500
Series	590
Order Code	3.150
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Material	HSS
Point Angle	118°
Shank	Straight
Type	Center Drill

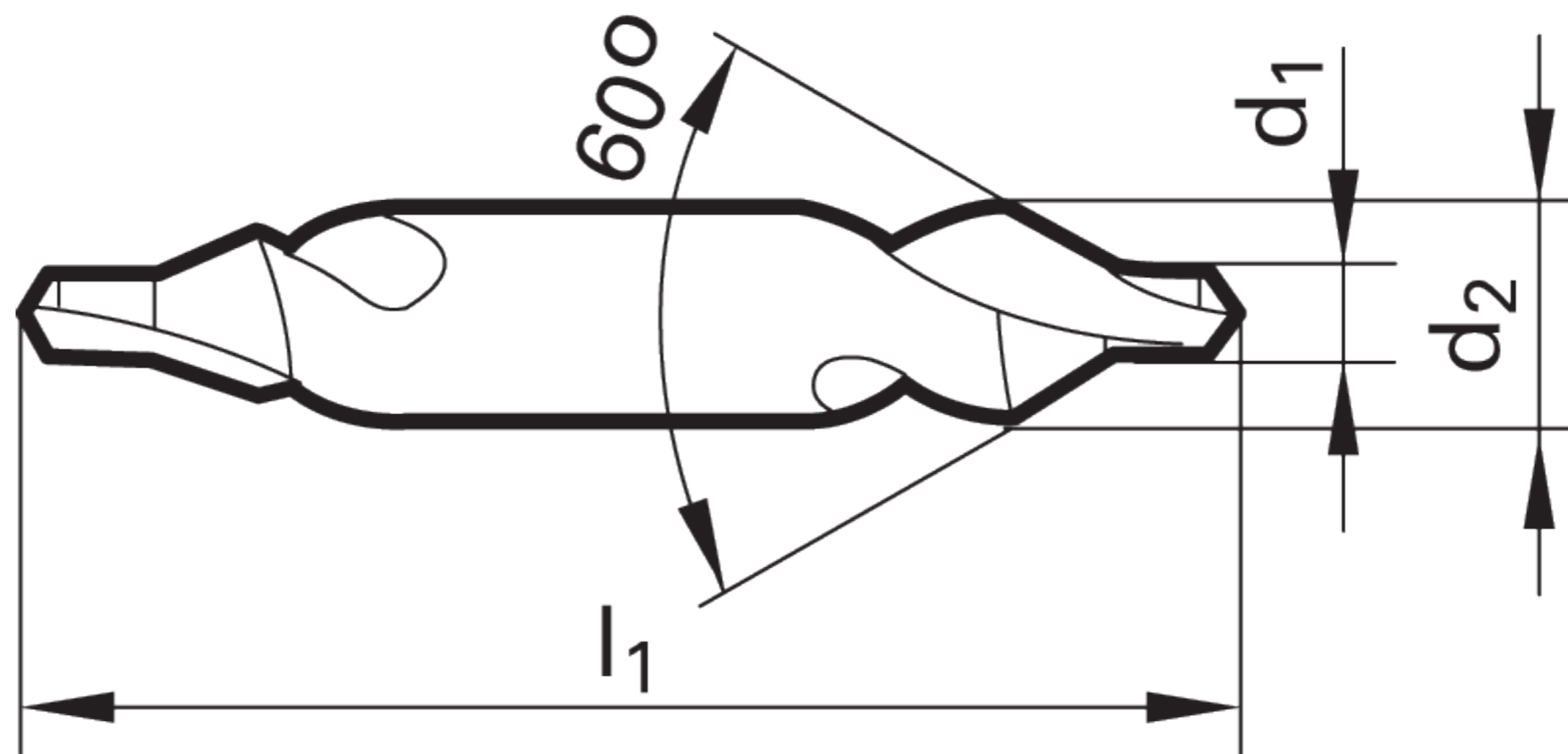
>> Features

- relieved cone
- with re-inforced neck to provide high fracture resistance
- without protective countersink
- recess between countersink and hole for additional lubricant space
- for centre holes to DIN 332, part 1, form A

>> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

>> Technical Specs



EDP #	Code No.	Cut Ø		Cut Ø		Shank Ø	OAL	Flute Length	Drilling Depth		Shank Type	Flutes
		d1	d1	d1	d1				tmax	tmax		
		mm	inch	frac.	wire / letter				mm	inch		
9005900031500	3.150	3.150	0.1240			8.000	50.00	16.00	11.28	0.444	Straight	2

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