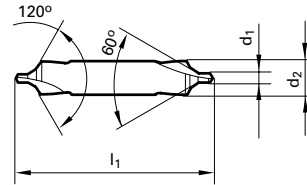


Tool material **HSS**

Surface

P	Steel	●	web thinning $\geq \varnothing 2.000$
M	Stainless steel	○	relieved cone
K	Cast iron	●	with reinforced neck to provide high fracture resistance
N	Aluminum	●	recess between countersink and hole for additional lubricant space
S	Titanium alloys	○	for center holes acc. to DIN 332, sheet 1, form B
H	Hardened steel	○	with protective 120° countersink

●=Optimal
○=Limited



Speeds and feeds information on pg. 529

Diameter (d1)		d2 mm	l1 mm	EDP #
inch	mm			
0.0394	1.00	4.00	35.50	9005910010000
0.0492	1.25	5.00	40.00	9005910012500
0.0630	1.60	6.30	45.00	9005910016000
0.0787	2.00	8.00	50.00	9005910020000
0.0984	2.50	10.00	56.00	9005910025000
0.1240	3.15	11.20	60.00	9005910031500
0.1575	4.00	14.00	67.00	9005910040000
0.1969	5.00	18.00	75.00	9005910050000
0.2480	6.30	20.00	80.00	9005910063000

Diameter (d1)		d2 mm	l1 mm	EDP #
inch	mm			
0.3150	8.00	25.00	100.00	9005910080000
0.3937	10.00	31.50	125.00	9005910100000