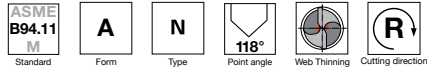


Center drills, 60° angle

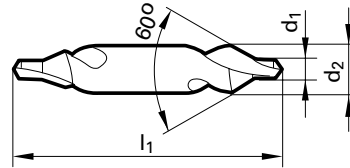
Series no. **594**



Tool material **HSS**
Surface

P	Steel	●	web thinning $\geq \varnothing 1.980$ • relieved cone • for center holes form A to US standards
M	Stainless steel	○	
K	Cast iron	●	
N	Aluminum	●	
S	Titanium alloys	○	
H	Hardened steel		

●=Optimal
○=Limited



Speeds and feeds information on pg. 529

Diameter (d1)		Size	d2 mm	l1 mm	EDP #
inch	mm				
0.0469	1.19	1	3.18	32.00	9005940011900
0.0780	1.98	2	4.76	48.00	9005940019800
0.1094	2.78	3	6.35	51.00	9005940027800
0.1248	3.17	4	7.94	54.00	9005940031700
0.1874	4.76	5	11.11	70.00	9005940047600
0.2189	5.56	6	12.70	76.00	9005940055600
0.2500	6.35	7	15.88	83.00	9005940063500
0.3126	7.94	8	19.05	89.00	9005940079400

Diameter (d1)		Size	d2 mm	l1 mm	EDP #
inch	mm				

Center Drills