

Use this number when searching for this item:

## 9005940063500

#### Center Drill, 1/4, HSS, Uncoated



### >> Item Info

EDP#	9005940063500
Series	594
Order Code	6.350
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Material	HSS
Point Angle	118°
Shank	Straight
Туре	Center Drill

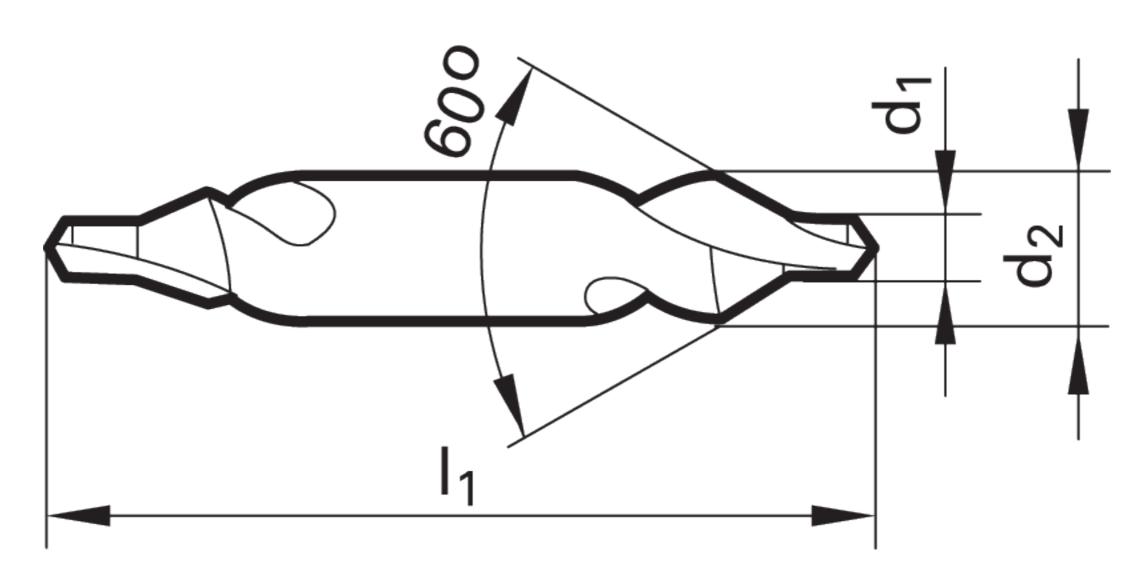
#### >> Features

- relieved cone
- for centre holes form A to US standards

# >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	l1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90059400635	6.350	6.350	0.2500	1/4		15.880	83.00	29.00	19.48	0.767	Straight	2

<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.