

Use this number when searching for this item:

# 9005950039700

## Center Drill, 5/32, HSS, Uncoated



## >> Item Info

EDP#	9005950039700
Series	595
Order Code	3.970
Coating	Uncoated
Coolant Through	No
Cutting Direction	RH
Material	HSS
Point Angle	118°
Shank	Straight
Туре	Center Drill

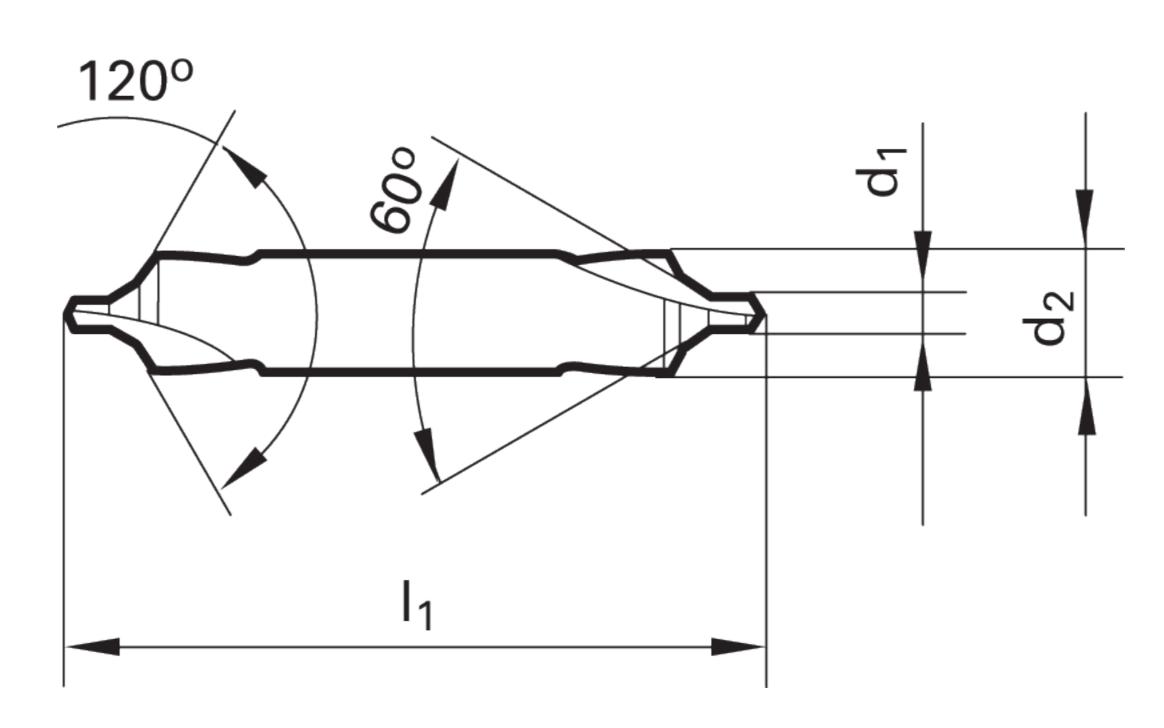
#### >> Features

- relieved cone
- for centre holes form B to US standards

# >> Suggested Materials

- Aluminum
- Alloyed Steels
- Free Cutting Steels
- Tool Steels
- Stainless Steels
- Ti and Ti-alloys
- Cast Iron
- Brass
- Bronze
- Copper
- Magnesium
- Special Alloys
- Plastic
- Hardened Steels

# >> Technical Specs



		Cut Ø	Cut Ø	Cut Ø	Cut Ø	Shank Ø	OAL	Flute Length	Drilling Depth	Drilling Depth		
EDP#	Code No.	d1	d1	d1	d1	d2	<b>I</b> 1	12	tmax	tmax	Shank Type	Flutes
		mm	inch	frac.	wire / letter	mm	mm	mm	mm	inch		
90059500397	3.970	3.970	0.1563	5/32		11.110	70.00	23.00	17.05	0.671	Straight	2

<sup>\*\*\*</sup> **DISCLAIMER:** Data on this PDF is subject to change at any time without notice.